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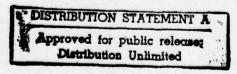
DDG-37 CLASS SARP PLANNING DOCUMENT

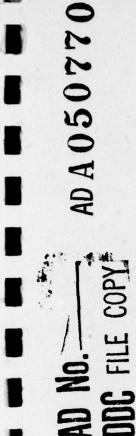
February 1978

Prepared for PERA (CRUDES) under Contract N00140-76-D-0813









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14. MONITORING AGENCY NAME & ADDRESS(If different from Controlling Office) Officer In Charge PERA (CRUDES) Unclassified Philadelphia Navy Shipyard 15a. DECLASSIFICATION/DOWNGRADING SCHEDULE Philadelphia, Pa. 19113 16. DISTRIBUTION STATEMENT (of this Report) DISTRIBUTION STATEMENT A Approved for public release; Unclassified/Unlimited Distribution Unlimited 17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report) 18. SUPPLEMENTARY NOTES 19. KEY WORDS (Continue on reverse side if necessary and identify by block number) This Ship Alteration and Repair Package (SARP 20. ABSTRACT (Continue on reverse elde if necesaary and identify by block number) The purpose of the SARP Planning Document is to provide a detailed compilation of the overhaul work items derived form reference (a) including the planned R/M "D" SHIPALTS. These items will form the baseline of the total overhaul package. Further refinement and expansion based on the results of

the Pre-Overhaul Test and Inspection (POT&I) conducted on each ship will formulate the proposed SARP. The SARP Planning Document will be used as an advanced planning document to assist in job order preparation, advanced material procurement, design work and early decision-making by those activities respon-

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sible for supporting and conducting the overhaul prior to definition of the Authorized Ship Alteration and Repair Package (SARP) at the Work Definition Conference.

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DDG-37 CLASS SARP PLANNING DOCUMENT

February 1978

Prepared for
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under Contract N00140-76-D-0813



ARINC Research Corporation

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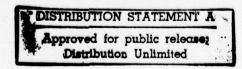


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DDG-37 CLASS SARP

PLANNING DOCUMENT

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PART 6.

RECORD OF CHANGES

GLOSSARY

PART 1

GENERAL INFORMATION

GENERAL INFORMATION

REF: (a) Repair Profile for Baseline Overhaul of DDG-37 Class dated July 1977.

1. General

a. The purpose of the SARP Planning Document is to provide a detailed compilation of the overhaul work items derived from reference (a) including the planned R/M "D" SHIPALTS. These items will form the baseline of the total overhaul package. Further refinement and expansion based on the results of the Pre-Overhaul Test and Inspection (POT&I) conducted on each ship will formulate the proposed SARP. The SARP Planning Document will be used as an advanced planning document to assist in job order preparation, advanced material procurement, design work and early decision-making by those activities responsible for supporting and conducting the overhaul prior to definition of the Authorized Ship Alteration and Repair Package (SARP) at the Work Definition Conference.

2. POT&I (Pre-Overhaul Test & Inspection) Program

- a. The Pre-Overhaul Test and Inspection Program is conducted for the purpose of accurately determining the need for, and extent of, refurbishment required during overhaul.
- b. The Authorized Planning Agent and Ship's Force shall accomplish and evaluate the POT&I using test and inspection documentation provided separately. Actual operation of the ship's systems and equipment during the conduct of the POT&I is a Ship's Force function.
- c. A summary of the evaluations and the work required as a result of the evaluations will be included in the proposed SARP.

Assignment of Work

The assignment of work in this SARP Planning Document is divided between the Overhaul Activity (SY) and Forces Afloat (FA). Assignment to the Overhaul Activity is an authorization for the Overhaul Activity to institute accomplishment of the indicated action and the basis for starting advance planning and material ordering. Final assignments will be made at time of Work definition Conference (WDC).

4. Advance Material List

The advance Material List is developed by the Overhaul Activity for all work items contained in the SARP Planning Document assigned a priority category of 1 or 2. The Overhaul Activity is authorized to procure this material when approved by the customer.

Mandatory replacement parts are listed in Appendix A of the Technical Repair Standards (TRS). Contingency replacement parts are listed in Appendix B of the TRS and should be selectively procured based on previous overhaul experience with this item.

Work Priority Categories are defined as follows:

Convenience items.

Priority Definition Urgent repairs to correct conditions which prevent the ship from operating. Repairs required to correct deficiencies which seriously impair the effectiveness or reliability of the ship's operation, or which involve the health and safety of personnel. Repairs of a routine nature; routine tests and inspections.

5. Assignment

4.

Each line of a SWLIN has a designation in the ASSGMT column, i.e., SY, FA, DF, NA or other (specify). SY is an Overhaul Activity responsible work item and will have a manday estimate. FA is a Forces Afloat responsible work item and is not required to have a manday estimate. Forces Afloat work items scheduled for accomplishment prior to the ship's arrival at the Overhaul Activity will be designated by FA #. DF indicates a work item that has been deferred and NA indicates that the item has not been authorized at the Work Definition Conference. If an assignment other than SY, FA, DF or NA is designated, it will be specifically identified, i.e., NAVSECPHILADIV.

6. Drydock Package

The SARP Planning Document contains standard work items that are usually associated with the drydocking package such as underwater body repairs, sea valves, propellers, etc. The decision to drydock the ship during this availability rests with the Type Commander.

7. Proposed SARP Development

a. The SARP Planning Document is, in effect, a draft of the Proposed SARP and an estimate is required for each line item where the assignment is SY. Do not combine estimates.

- b. Minor pen and ink changes to SARP Planning Document SWLIN pages are authorized on an individual ships "Proposed" SARP basis for the purposes of the Work Definition Conference, e.g., NA for SY assignment to clean and inspect CHT tanks, if ship has not had CHT installed.
- c. In no case will work be added in with the established SARP Planning Document overhaul items.
- d. Additional POT&I resultant work not within the SARP Planning Document boundaries will be reflected by adding item numbers and pages, as required, after the "NOTE" which will appear at the end of each SARP Planning Document SWLIN. An additional estimate is required for this work.

Example: If the last item of SARP Planning Document work on a SWLIN is 5., the additional work will be entered as follows:

5.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

6. Replace the following AUX Salt Water Valves.

MD COST ASSIGMT
SY

6.1 ASW 143, 135, 122, etc.

8. Changes

Changes to the SARP Planning Document will be made by PERA (CRUDES) via message, letter or reissue of the SARP Planning Document.

PART 2

PREFACE

PREFACE

1. Part 3 of the SARP Planning Document is a complete sequence listing of all the baseline repair work and serves as the primary document to establish the Overhaul Work Repair Package. Part 3 is indexed by Major Ship Systems (see paragraphs 3.0 through 3.9). Each Major Ship System is subdivided into Ship Systems. The Ship Systems are listed at the start of each subsection to Part 3.

Aforementioned work items are contained in the Ship System Work Descriptions (SSWDs) associated with each Ship System listed in the subsections of Part 3. Each SSWD is identified by the SWLIN designators. The designator identifies:

- a. The affected Ship System.
- b. The type of work (i.e., SHIPALT, ORDALT, maintenance, etc.)
- c. The Customer (i.e., NAVSEA, TYCOM, etc.)

The SWLIN classifications, Ship System boundaries, and cost estimating terms used in Part 3 are further defined in the Glossary (Part 6).

Whenever reference is made to a particular SWLIN, an asterisk (*) is used in place of the revision letter, e.g., "... conducted under SWLIN 986L01*".

- 2. Part 4 of the SARP Planning Document provides a listing of R/M "D" ALTS required to be accomplished during the baseline overhauls.
- 3. Part 5 of the SARP Planning Document contains a detailed record of all changes made to the SARP Planning Document when authorized.
- 4. $\underline{\text{Part 6}}$ of the SARP Planning Document is a Glossary of terms unique to the SARP Planning Document.

PART 2

PREFACE (CONT)

SARP ISSUE

	SWLIN	PROPOSED	SWLIN	PROPOSED
	111A01	A	256A03	A
J	114A01	A	259A01	A
	123A02	A	261A01	A
1	123A03	A	261A02	A
	161A01	A	262A01	A
	161A02	A	262A02	A
	161A03	A	262A04	A
	163A01	A		
	165A01	A		
	167A01	A		
1	167A02	A		
1	167A03	A		
7				
			311A01	A
	221A01	A	312A01	A
	221A01 221A02	A	314A01	A
	231A01	A	324A01	A
	241A01	A	341A01	A
	241A02	A	342A01	A
1000	243A01	A		
	243A02	A		
	243A03	A	410A01	A
7	244A01	A	411A03	A
	244A02	A	412A01	A
	244A03	A	413A01	A
7	245A01	A	415A01	A
	251A01	A	421A01	A
-	253A01	A	421A02	A
	254A01	A	422A01	A
	254A02	A	423A02	A
	254A04	A	423A03	A
	255A01	A	424A01	A
	255A02	A	426A01	A
	255A03	A	426A02	A
	255A05	A	426A03	A
7	255A07	A	432A01	A
	255A09	A	436A01	A
	255A10	A	437A01	A
-	255A11	A	437A02	A
1	255A13	A	441A02	A
_	256A01	A	441A05	A
	256A02	A	441A06	A

PART 2

PREFACE (CONT)

SARP ISSUE

U	SWLIN	PROPOSED	SWLIN	PROPOSED
П	441A07	A	534A03	A
-11	445A01	A	534A04	A
	446A01	A	534A05	A
	450A01	A	534A07	A
	450A02	A	534A08	A
	451A01	A	536A01	A
	452A01	A	536A02	A
11	453A01	A	536A06	A
-	455A01	A	541A01	A
-	461A01	A	541A03	A
	463A01	A	541A04	A
U	471A01	A	551A01	A
	472A01	A	551A02	A
	475A01	A	551A03	A
	481A01	A	551A04	A
	481A03	A	555A01	A
	482A01	A	561A01	A
	482A02	A	562A01	A
	483A01	A	571A02	A
	491A01	A	581A01	A
			583A01	A
			583A02	A A
			583A03	A
	504A01	A	583A04	A
	508A01	A	593A01	a
	513A01	A	602A01	A
D	514A01	A	611A01	A
11	514A02	A	631A01	A
	516A01	A	633A01	A
F1	520A01	A	633A02	A
1	521A03	A	634A01	A
L-1.	523A01	A	638A01	A
	524A02	A	655A01	A
11	526A01	Α .	665A01	A
L	528A01	A	0031101	
	529A01	A	721A01	A
17	529A05	A	721A02	A
	531A01	A	722A01	A
	531A02	A	722A02	A
	531A03	A	728A01	A
	531A04	A	751A01	A
1-1	531A05	A A		
	533A04	A	813A01	A
11	533A07	A	830A01	A
	534A01	^		

PART 2

PREFACE (CONT)

SARP ISSUE

SWLIN	PROPOSED	SWLIN	PROPOSED
834A01	A		
	A		
840A01			
841A01	A		
851A01	. А		
855A01	A		
856A01	A		
980A01	A		
982A01	A		
985A01	A		
986A01	A		
986A02	A		
986A03	A		
988A01	A		
990A01	A		
991A01	A		
992A01	A		
993A01	A		
997A01	A		

PART 3

SHIP SYSTEM WORK

PART 3.1
MAJOR SHIP SYSTEM 1

MAJOR SHIP SYSTEM 1 - HULL STRUCTURE

111 SHELL PLATING

114 SHELL APPENDAGES

123 TRUNKS AND ENCLOSURES

161 STRUCTURAL CASTINGS

163 SEA CHESTS

167 HULL STRUCTURAL CLOSURES

SONAR DOMES

165

HULL NUMBER	SYSTEM	SHELL PLATING	JCN INDICATED BELOW	BELOW		TITLE MAINTENANCE AND REPAIR	AND REPAI	æ
SWLIN 111A01A	TOTAL SHIPYARD	IPYARD COST	EIC GROUP	A101				
JCN ITEM#	#	DESCRIPTION		M/D	MATL \$	M/D MATL \$ COST \$	ASSIGMT PRI	PR

(Includes supporting structures from flat keel to Main Deck, excluding all shell appendages.)

Shell Plating - Accomplish repair to shell plating in accordance with the report submitted under SWLIN 986A01* (Item No. 2) and approved by TYCOM. (Reservation)

۲;

SY

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	111.E	
	APPENDAGES, SHELL		MAINTENANCE AND REPAIR	REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP		
114A01A		A101		
JCN ITEM#	DESCRIPTION	M/D MA	M/D MATL\$ COST\$ AS	ASSIGMT PRI

1. Shell Appendages - Accomplish repairs to shell appendages in accordance with the report submitted under SWLIN 986A01* (Item No. 2) and approved by TYCOM. (Reservation)

SY

(Includes skeg, bilge keels and shaft fairwaters.)

П

HULL NUMBER		S	SYSTEM	JCN INDICATED BELOW	TITLE		
			TRUNKS AND ENCLOSURES		MAINTENANCE AND REPAIR	ND REPAIR	
SWLIN		F	TOTAL SHIPYARD COST	EIC GROUP			
	123A02A			A904			
JCN	ITEM #		DESCRIPTION	M/D MATL\$	\$ TSOO	ASSIGMT	PRI
	i.	Fuel Oil repairs:	Fuel Oil and Ballast Tanks - Accomplish the following repairs:	• following			
		(Inc.	(Includes the structural compartmentation of the tanks and the access manholes.)	of the tanks			
		1.1	Open and inspect fuel oil/ballast tanks. Procopies of the inspection reports to the Type Commander and ship Commanding Officer.	ıks. Provide the Type		SY	7
		1.2	Accomplish structural repairs authorized as a result of inspection conducted in 1.1 above. (Reservation)	zed as a . above.		SY	7
	NOTE:	Pres(Preservation covered on SWLIN 631A01*.				
	2.	Pump	Pump down, open, clean and inspect L.O. tanks, submit report to Type Commander.	ıks, submit		SY	7
		2.1	Refill tanks to proper level with clean certified oil following any authorized repairs.	an certified			

Main reduction gear sumps covered in SWLIN 262A01*

NOTE:

3

JP-5 Service and Drain Tanks - Accomplish the following repairs:

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SV	SYSTEM					
	123A02*		TRUNKS AND ENCLOSURES					
JCN	ITEM #		DESCRIPTION	M/D	M/D MATL \$ COST \$	\$ TSOO	ASSIGMT	BB
		3.1	Open, clean and inspect JP-5 service and drain tanks. Provide copies of the inspection reports to the Type Commander				SY	8
			U					
		3.2	Accomplish structural repairs authorized as a result of inspection conducted in item 3.1 above. (Reservation)				SX	0

NOTE: Preservation covered in SWLIN 631A01*.

NOTE: Additional repairs required to oil waste tanks as a result of the POT&I are as follows:

HULL NUMBER	R	SYSTEM	JCN INDICATED BELOW	F	TITLE		
		TRUNKS AND ENCLOSURES		_	MATNIFINANCE AND REDATE	D REDATE	
SWLIN	123A03A	TOTAL SHIPYARD COST	EIC GROUP A904	•			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	r.s	COST \$	ASSIGMT	FR
	1. F.	Fresh and Feed Water Tanks - Accomplish the following repairs:	following				
	∵ re	(Includes the structural compartmentation of the tanks and the access manholes.)	f the tanks				
	П	1.1 Open and inspect ten (10) fresh water and feedwater tanks. Identify necessary repairs and report to Type Commander.	puq			SY	8
	1	<pre>1.2 Accomplish structural repairs authorized as a result of inspection performed in 1.1 above. (Reservation)</pre>	ed as a bove.			SY	N

Preservation covered on SWLIN 631A01*.

NOTE:

HULL NUMBER	8	SYSTEM	JCN INDICATED BELOW		TITLE	
		STRUCTURAL CASTINGS			MAINTENANCE AND REPAIR	IR
SWLIN	161A01A	TOTAL SHIPYARD COST	EIC GROUP AA01			
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$		ASSIGMT PRI

Stern Tube - Accomplish repairs to stern tube in accordance with report submitted under SWLIN 986A01* (Item No. 2) and approved by Type Commander. (Reservation)

i

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SY

(Includes exterior structural weldments on skin of ship used to house main shafting from interior of ship to exterior, but does not include stern tube bearings or fairwaters.)

					-			
HULL NUMBER		SYSTEM	JCN INDICATED BELOW	D BELOW	<u> </u>	TITLE		
		STRUCTURAL CASTINGS				MATMENANCE AND REDATE	TAGRE ONE	α
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			PERMITENTAL	and deal	
161A02A			AAO1					
NO	ITEM #	DESCRIPTION		M/D	MATL \$	M/D MATL\$ COST\$	ASSIGMT PRI	PRI
		/ renaire to propeller	neller/				SY	7

Propeller Struts - Accomplish repairs to propeller/ submitted under SWLIN 986A01* (Item No. 2) and approved by Type Commander. (Reservation) intermediate struts in accordance with report

(Includes structural weldments from skin of ship used to house propeller shaft. Does not include strut bearing.)

HULL NUMBER	:R	SYSTEM	JCN INDICATED BELOW		TITLE	
		STRUCTURAL CASTINGS			MATNEMANCE AND REDATE	ATR
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			1
	161A03A		AAOI			
JCN	ITEM #	DESCRIPTION	M/D	M/D MATLS COSTS		ASSIGMT PRI

Rudder Bearing Trunk - Accomplish repairs to rudder bearing trunk in accordance with report submitted under SWLIN 986A01* (Item No. 2) and approved by Type Commander. (Reservation)

(Includes structural weldment from skin of ship used

ij

7

SY

(Includes structural weldment from skin of ship used to house rudder post. Does not include rudder post bearings.)

HULL NUMBER		SYSTEM	JON INDICATED BELOW	ED BELO		TITLE		
		SEA CHESTS				MAINTENANCE AND REPAIR	AND REPATE	
SWLIN	163A01A	TOTAL SHIPYARD COST	EIC GROUP	AB 00				
JCN	ITEM #	DESCRIPTION		M/D	M/D MATL\$ COST\$	\$ TSOO	ASSIGMT PRI	PR
	l. Se in sp	Sea Chests - Accomplish repairs to sea chests including removal, repair and reinstallation of splitter bars, strainers and waster sleeves	s of				SX	7
	un nu	<pre>authorized as a result of inspections conducted under SWLIN 986A01* (Item No. 2). (Reservation)</pre>	ted ion)					

(Includes structural recess from sea valve connection to hull; splitter bars, strainers, waster sleeves

and injection scoops.)

Painting covered on SWLIN 631A01*. NOTE:

T

1

HOLL NUMBER	ER	SYSTEM	JCN INDICATED BELOW	ELOW	TITLE		
		SONAR DOMES			MATNIFINANCE AND REPATR	AND REPATR	
SWLIN		TOTAL SHIPYARD COST	EIC GROUP				
	165A01A		AF01	1			
JCN	ITEM #	DESCRIPTION	/W	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI	표
	1. Soi acc (13	Sonar Dome - Accomplish repairs to sonar dome in accordance with report submitted under SWLIN 986A01* (Item No. 2) and approved by Type Commander. (Reservation)	e in 986A01* Reser			Χs	8

(Includes shell plating below dome connection to hull, framing, stiffeners, floors and bulkheads.)

SHIPALT DDG-37-1037 or 1123 installs a second

sonar dome.

NOTE:

HULL NUMBER	œ	SYSTEM HULL STRUCTURAL CLOSURES	JCN INDICATED BELOW	TITLE MAINTENANC	MAINTENANCE AND REPAIRS	
SWLIN	&104731	TOTAL SHIPYARD COST	EIC GROUP ADO1			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	\$ COST \$	ASSIGMT	3
	j.	Water-Tight Doors - Accomplish repairs to approximately forty-nine (49) water-tight doors to include but not limited to renewing gasket, cleaning and preserving gasket groove, cleaning knife edge and adjusting dogs in accordance with report submitted under SWLIN 986AOI* (Item No. 2) and approved by Type Commander. (Reservation)	approximately de but not reserving usting dogs SWLIN		FA	N

(Includes door, operating mechanism, and frame.)

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	HULL STRUCTURAL CLOSURES		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
167A02A	.02A	ADO5	
JCN ITEM #	n# DESCRIPTION	M/D MATE	M/D MATL\$ COST\$ ASSIGMT PRI

Hatches - Accomplish the following repairs in accordance with report submitted under SWLIN 986A01* 'Item No. 2) and approved by the Type Commander. (Reservation):

H

.1 Repair approximately twenty (20) hatches to include but not limited to renewing gasket, cleaning and preserving gasket groove, cleaning knife edge and adjusting dogs.

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FA

(Includes hatch, operating mechanism and frame.)

1.2 Replace approximately two (2) water tight hatches.

~

SY

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER	SER	SYSTEM	JCN INDICATED BELOW	HOM	TITLE		
		HULL STRUCTURAL CLOSURES			MAINTENANCE AND REPAIR	AND REPAIR	
SWLIN		TOTAL SHIPYARD COST	EIC GROUP				
	167A03A						
JCN	ITEM #	DESCRIPTION	I/W	M/D MATLS COSTS	\$ TSOO	ASSIGMT	<u>R</u>
	Τ.	Scuttles - Repair approximately six (6) scuttles in accordance with report submitted under SWLIN	scuttles r SWLIN			FA	~

renewing gasket, cleaning and preserving gasket groove, cleaning knife edge and adjusting dogs.

NOTE: Additional repairs required in this SWLIN as a

result of the POT&I are as follows:

986A01A (Item No. 2) and approved by the Type Commander to include but not limited to

PART 3.2

MAJOR SHIP SYSTEM 2

MAJOR SHIP SYSTEM 2 - PROPULSION PLANT

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PROPULSION BOILERS	PROPULSION STEAM TURBINES	PROPULSION REDUCTION GEARS	PROPULSION SHAFTING	PROPULSION SHAFT BEARINGS	PROPULSORS	COMBUSTION AIR SYSTEM	MAIN STEAM PIPING SYSTEM	CONDENSERS AND AIR EJECTORS	FEED AND CONDENSATE SYSTEM	CIRCULATING AND COOLING SEA WATER SYSTEM	UPTAKES (INNER CASING)	FUEL SERVICE SYSTEM	MAIN PROPULSION LUBE OIL
221	231	241	243	244	245	251	253	254	255	256	259	261	262

0

Î

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	PROPULSION BOILERS		
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR
221A01A		F101	

1.1 Start of overhaul inspection.

COST \$ MATL \$

M/D

DESCRIPTION

ITEM #

S

PRI

ASSIGMT

2

SY

1.1.1

Prepare boiler for 125% hydrostatic Propulsion Plant Test Procedure No. test in accordance with 1200 psi Boiler No. 1A - Accomplish the following: 221F1010130 Page 17. 2 SY

Plant Test Procedure No. 221F1010130 accordance with 1200 psi Propulsion Conduct 125% hydrostatic test in Page 17. 1.1.2

NAVSEA Boiler Inspector will witness 125% hydrostatic test. NOTE:

FA

2

inpsection" in accordance with 1200 psi Prepare boiler for "Start of overhaul Propulsion Plant Test Procedure No. 221F1010130 Pages 18 and 19. 1.1.3

NAVSEA Boiler Inspector will conduct the inspection. NOTE:

using dry method in accordance with NSTM Chapter 220 Drain and dry out boiler after hydrostatic test Paragraph 14.98. NOTE:

assist with inspection as directed by 1.1.4 Provide BTIU team and equipment to NAVSEA Boiler Inspector. SY

FA

7

condition of removed tubes and submit Remove sample tubes as directed by NAVSEA Boiler Inspector. Analyze report in accordance with NSTM Chapter 221. 1.1.5

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SYSTEM					
221A01*		PROPULSION BOILERS					
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	PRI

Ultrasonically test following areas and provide report to Type Commander and PERA (CRUDES) Code 1850.3.

1.1.6

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SY

- 1.1.6.1 Sidewall and rearwall header blow nozzles.
- 1.1.6.2 Water and steam drum blow nozzles.
- 1.1.6.3 Superheater header drain and vent nozzles.
- 1.1.6.4 Economizer inlet and outlet header drain nozzles.

NOTE: Includes piping to first flange for all of above nozzles.

- i.l.6.5 Economizer header inlet and outlet nozzles.
- 1.1.6.6 Economizer header stubs from header to stub element butt weld.
- 1.1.6.7 At least 10 percent of economizer "U" bends.
- 1.1.6.8 Rearwall and sidewall tubes in areas normally embedded in refractory that, when exposed by refractory removal, shows apparent thinning.

CONTINUATION SHEET	N SHEET			SHIP SYSTEM WORK DESCRIPTION					
SWLIN 221A01*		S	SYSTEM	PROPULSION BOILERS					
JCN	ITEM #			DESCRIPTION M/D	D MATL \$	r s	COST \$	ASSIGMT	PRI
	NOTE:	Readin points	Readings should be points equidistant each selected tube.	Readings should be taken at a minimum of four (4) points equidistant around the circumference of each selected tube.					
		1.2	Steam and	nd water drum internals.				SY	2
			1.2.1	Remove steam and water drum internals.					
			1.2.2	Clean and visually inspect all internals.					
			1.2.3	Repair defective or cracked welds.					
			1.2.4	Replace all missing or damaged fasteners.					
			1.2.5	Reface four (4) desuperheater flanges, two (2) flanges on desuperheater inlet and outlet and the two (2) flanges on inlet and outlet nozzles in water drum.					
			1.2.6	Reinstall desuperheater and conduct hydrostatic test to 243 psi for DDG-37 thru 39 and 211 psi for DDG-40 thru 46.					
			1.2.7	Reinstall steam drum internals.					
		1.3	Boiler t	tube replacements.				SY	7
			1.3.1	Replace tubes removed for samples. (Approximately 3 tubes)					
			1.3.2	Replace sidewall and rearwall tubes found defective as a result of "Start of overhaul inspection" (Reservation).					
			1.3.3	Replace superheater tubes found defective as a result of the "Start of overhaul inspection" (Reservation).					

CONTINUATION SHEET	I SHEET			SHIP SYSTEM WORK DESCRIPTION					
SWLIN 221A01*		,	SYSTEM	PROPULSION BOILERS					
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	cost \$	ASSIGMT	PR
		1.4	Drums and H	nd Headers - Manhole/Handhole repairs.				SY	7
			1.4.1	Reface all sidewall, rearwall, super- heater and economizer header handhole seats and plates.					
			1.4.2	Reface steam and water drum manhole seats and plates.					
			1.4.3	Radius sharp corners (1/8 in. min.) of drum and header bored openings.					
		1.5	Refractory removed.	ory - Replace all refractory previously				SY	7
			1.5.1	Replace existing refractory brick in accordance with SHIPALT DDG-37-1112D (shock hardened brickwork) if not previously accomplished.					
		1.6	Air casing	ing and panels.				SY	2
			1.6.1	Repair cracks in inner and outer casing plating and seams.					
			1.6.2	Replace defective or missing air casing panel studs, nuts and dogs. Replace all panel door gaskets.					
		1.7	Soot blo	Soot blower and soot blower piping.				SY	7
			1.7.1	Overhaul rotary and stationary soot blowers in accordance with TRS 0221-086-					

INCAL	CONTINUATION SHEET								
221A01*		SYS	SYSTEM	PROPULSION BOILERS					
	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
			1.7.2	Replace soot blower piping from all soot blower inlet flanges back to and including the root steam valve from the boiler. This is to include the root valve for each stationary soot blower.					
	NOTE:	DDG-37 (11) sc statior Boilers rotary	thru 39 oot blownary. Dis) have and two	DDG-37 thru 39 (Foster Wheeler Boilers) have eleven (11) soot blowers - nine (9) rotary and two (2) stationary. DDG-40 thru 46 (Babcock and Wilcox Boilers) have eight (8) soot blowers - six (6) rotary and two (2) stationary.					
	2.	Boiler	Boiler No. 1B	- Accomplish the following:					
		2.1	Start of	f overhaul inspection.					
			2.1.1	Prepare boiler for 125% hydrostatic test in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F1010130 Page 17.				SY	8
			2.1.2	Conduct 125% hydrostatic test in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F10130 Page 17.				S	~
	NOTE:	NAVSEA	Boiler	NAVSEA Boiler Inspector will witness 125% hydrostatic test.	est.				
			2.1.3	Prepare boiler for "Start of overhaul inspection" in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F1010130 Pages 18 and 19.				FA	~

NAVSEA Boiler Inspector will conduct the inspection.

SWLIN 221A01* JCN ITEM # DESCRIPTION DESCRIPTION MATL \$ COST \$	CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					1
ITEM # DESCRIPTION	SWLIN 221A01*		SYSTEM	PROPULSION BOILERS					
	JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT PRI	PR

NOTE: Drain and dry out boiler after hydrostatic test using dry method in accordance with NSTM Chapter 220 Paragraph 14.98.

2.1.4 Provide BTIU team and equipment to assist with inspection as directed by NAVSEA Boiler Inspector.

2

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SY

2

SY

- 2.1.5 Remove sample tubes as directed by NAVSEA Boiler Inspector. Analyze condition of removed tubes and submit report in accordance with NSTM Chapter 221.
- 2.1.6 Ultrasonically test following areas and provide report to Type Commander and PERA (CRUDES) Code 1850.3.
- 2.1.6.1 Sidewall and rearwall header blow nozzles.
- 2.1.6.2 Water and steam drum blow nozzles.
- 2.1.6.3 Superheater header drain and vent nozzles.
- 2.1.6.4 Economizer inlet and outlet header drain nozzles.

2.1.6.5 Economizer headers inlet and outlet nozzles.

Includes piping to first flange for all of above nozzles.

		PRI					7					
		ASSIGMT					SY					
		\$ TSOO										
		MATL \$										
SHIP SYSTEM WORK DESCRIPTION	SYSTEM PROPULSION BOILERS	DESCRIPTION M/D	2.1.6.6 Economizer header stubs from header to stub element on weld.	2.1.6.7 At least 10 percent of economizer "U" bends.	2.1.6.8 Rearwall and sidewall tubes in areas normally embedded in refractory that when exposed by refractory removal shows apparent thinning.	Readings should be taken at a minimum of four (4) points equidistant around the circumference of each selected tube.	2.2 Steam and Water drum internals.	2.2.1 Remove steam and water drum internals.	2.2.2 Clean and visually inspect all internals.	2.2.3 Repair defective or cracked welds.	2.2.4 Replace all missing or damaged fasteners.	2.2.5 Reface four (4) desuperheater flanges, two (2) flanges on desuperheater inlet and outlet and the two (2) flanges on inlet and outlet nozzles in water drum.
N SHEET		ITEM #				NOTE:						
CONTINUATION SHEET	SWLIN 221A01*	CN										

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CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN 221A01*		SYSTEM	PROPULSION BOILERS					
JCN	ITEM #		DESCRIPTION	M/D M	MATL \$	COST \$	ASSIGMT	PR
		2.2.6	Reinstall desuperheater and conduct hydrostatic test to 243 psi for DDG-37 thru 39 and 211 psi for DDG-40 thru 46.					
		2.2.7	Reinstall steam drum internals.					
	2.3	Boiler	tube replacement.				SY	7
		2.3.1	Replace tubes removed for samples (Approximately 3 tubes).					
		2.3.2	Replace sidewall and rearwall tubes found defective as a result of "Start of overhaul inspection" (Reservation).					
		2.3.3	Replace superheater tubes found defective as a result of the "Start of overhaul inspection" (Reservation).					
	2.4		Drums and Headers - Manhole/Handhole repairs.				SY	7
		2.4.1	Reface all sidewall, rearwall, super- heater and economizer header handhole seats and plates.					
		2.4.2	Reface steam and water drum manhole seats and plates.					
		2.4.3	Radius sharp corners (1/8 in. min.) of drum and header bored openings.					
	2.5	5 Refractory removed.	tory - Replace all refractory previously d.				SY	8
		2.5.1	Replace existing refractory brick in accordance with SHIPALT DDG-37-1112D					

(shock hardened brickwork) if not previously accomplished.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN		S	SYSTEM						
221A01*				PROPULSION BOILERS					
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
		5.6	Air casing	ing and panels.				SX	7
			2.6.1	Repair cracks in inner and outer casing plating and seams.					
			2.6.2	Replace defective or missing air casing panel studs, nuts and dogs. Replace all panel door gaskets.					
		2.7	Soot ble	Soot blower and soot blower piping.				SY	7
			2.7.1	Overhaul rotary and stationary soot blowers in accordance with TRS 0221-086					
			2.7.2	Replace soot blower piping from all soot blower inlet flanges back to and including the root steam valve from the boiler. This is to include the root valve for each stationary soot blower.					
	NOTE:	DDG-3 soot DDG-4 (8) s	DDG-37 thru 39 (Bosot blowers - Ni DDG-40 thru 46 (Bosot blowers)	DDG-37 thru 39 (Foster Wheeler Boilers) have eleven (11) soot blowers - Nine (9) rotary and two (2) stationary. DDG-40 thru 46 (Babcock and Wilcox Boilers) have eight (8) soot blowers - six (6) rotary and two (2) stationary.	٠. ۲.				

Boiler No. 2A - Accomplish the following:

3.

Start of overhaul inspection.

3.1

CONTINUATION SHEET	N SHEET		SHIP SYSTEM WORK DESCRIPTION			
SWLIN 221A01*		SYSTEM	PROPULSION BOILERS			
JCN	ITEM #		DESCRIPTION M/D MATL \$	\$ TSOO	ASSIGMT	E E
		3.1.1	Prepare boiler for 125% Hydrostatic test in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F1010130 Page 17.		SX	7
		3.1.2	Conduct 125% Hydrostatic test in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F10130 Page 17.		XS	8
	NOTE:	NAVSEA Boiler test.	Inspector will witness 125% hydrostatic			
		3.1.3	Prepare boiler for "Start of overhaul inspection" in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F1010130 Pages 18 and 19.		FA	7
	NOTE:	NAVSEA Boiler	Inspector will conduct the inspection.			
	NOTE:	Drain and dry out boiler dry method in accordance 14.98.	out boiler after hydrostatic test using accordance with NSTM Chapter 220 Paragraph			
		3.1.4	Provide BTIU team and equipment to assist with inspection as directed by NAVSEA Boiler Inspector.		FA	0
		3.1.5	Remove sample tubes as directed by NAVSEA Boiler Inspector. Analyze condition of removed tubes and submit report in accordance with NSTM chapter 221.		SX	7
		3.1.6	Ultrasonically test following areas and provide report to Type Commander and PERA (CRUDES) Code 1850.3.		SX	8

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	SYSTEM					
221A01*	PROPULSION BOILERS					
JCN ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	PR

- 3.1.6.1 Sidewall and rearwall header blow nozzles.
- 3.1.6.2 Water and steam drum blow nozzles.
- 3.1.6.3 Superheater header drain and vent nozzles.
- 3.1.6.4 Economizer inlet and outlet header drain nozzles.

NOTE: Includes piping to first flange for all of above nozzles.

- 3.1.6.5 Economizer headers inlet and outlet nozzles.
- 3.1.6.6 Economizer header stubs from header to stub element on weld.
- 3.1.6.7 At least 10 percent of economizer "U" bends.
- 3.1.6.8 Rearwall and sidewall tubes in areas normally embedded in refractory that when exposed by refractory removal shows apparent thinning.

NOTE: Readings should be taken at a minimum of four (4) points equidistant around the circumference of each selected tube.

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN 221A01*		SYSTEM	PROPULSION BOILERS					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	E
	3.2		Steam and water drum internals.				SY	8
		3.2.1	Remove steam and water drum internals.					
		3.2.2	Clean and visually inspect all internals.					
		3.2.3	Repair defective or cracked welds.					
		3.2.4	Replace all missing or damaged fasteners.					
		3.2.5	Reface four (4) desuperheater flanges, two (2) flanges on desuperheater inlet and outlet and the two (2) flanges on inlet and outlet nozzles in					
			אמרכז עד שווי					
		3.2.6	Reinstall desuperheater and conduct hydrostatic test to 243 psi for DDG-37 thru 39 and 211 psi for DDG-40 thru 46.					
		3.2.7	Reinstall steam drum internals.					
	3.3		Boiler tube replacement.				SY	~
		3.3.1	Replace tubes removed for samples (Approximately 3 tubes).					
		3.3.2	Replace sidewall and rearwall tubes found defective as a result of "Start of overhaul inspection" (Reservation).					
		3.3.3	Replace superheater tubes found defective as a result of the "Start of overhaul inspection" (Reservation).					

CONTINUATION SHEET	ION SHEET			SHIP SYSTEM WORK DESCRIPTION					
SWLIN 221A01*			SYSTEM	PROPULSION BOILERS					
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
		3.4	Drums and	nd Headers - Manhole/Handhole repairs.				SY	7
			3.4.1	Reface all sidewall, rearwall, super- heater and economizer header handhole seats and plates.					
			3.4.2	Reface steam and water drum manhole seats and plates.					
			3.4.3	Radius sharp corners (1/8 in. min.) of drum and header bored openings.					
		3.5	Refractory removed.	ory - Replace all refractory previously .				SX	7
			3.5.1	Replace existing refractory brick in accordance with SHIPALT DDG-37-1112D (shock-hardened brickwork) if not previously accomplished.					
		3.6	Air casing	ing and panels.				SY	7
			3.6.1	Repair cracks in inner and outer casing plating and seams.					
			3.6.2	Replace defective or missing air casing panel studs, nuts and dogs. Replace all panel door gaskets.					
		3.7	Soot blo	Soot blower and soot blower piping.				SY	7
			3.7.1	Overhaul rotary and stationary soot blowers in accordance with TRS 0221-					

CONTINUATION SHEET	N SHEET			SULL SISIEM MOUN DESCRIPTION					
SWLIN		S	SYSTEM						
221A01*				PROPULSION BOILERS					
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
			3.7.2	Replace soot blower piping from all soot blower inlet flanges back to and including the root steam valve from the boiler. This is to include the root valve for each stationary soot blower.					
	NOTE:	soot DDG 4(DDG-37 thru 39 soot blowers - DDG 40 thru 46 rotary and two	(Foster Wheeler Boilers) have eleven (11) nine (9) rotary and two (2) stationary. (Babcock and Wilcox Boilers) have six (6) (2) stationary.					
	4.	Boile	Boiler No. 2B -	- Accomplish the following:					
		4.1	Start of	f overhaul inspection.					
			4.1.1	Prepare boiler for 125% hydrostatic test in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F1010130 Page 17.				λ	7
			4.1.2	Conduct 125% hydrostatic test in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F10130 Page 17.				S	8
	NOTE:	NAVSEA	Boiler Ir	NAVSEA Boiler Inspector will witness 125% hydrostatic test.	;				
			4.1.3	Prepare boiler for "Start of overhaul inspection" in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F1010130 Pages 18 and 19.				F.	8

NAVSEA Boiler Inspector will conduct the inspection.

CONTINUATION SHEET	SHIF STRIEM WORN DESCRIPTION	NO				
SWLIN	SYSTEM					
221A01*	PROPULSION BOILERS					
JCN ITEM #	DESCRIPTION	M/D	MATL \$	M/D MATL \$ COST \$	ASSIGMT PRI	P.B.

NOTE: Drain and dry out boiler after hydrostatic test using dry method in accordance with NSTM Chapter 220 Paragraph 14.98.

4.1.4 Provide BTIU team and equipment to assist with inspection as directed by NAVSEA Boiler Inspector.

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SY

- 4.1.5 Remove sample tubes as directed by NAVSEA Boiler Inspector. Analyze condition of removed tubes and submit report in accordance with NSTM Chapter
- 4.1.6 Ultrasonically test following areas and provide report to Type Commander and PERA (CRUDES) Code 1850.3.

2

SY

- 4.1.6.1 Sidewall and rearwall header blow nozzles.
- 4.1.6.2 Water and steam drum blow nozzles.
- 4.1.6.3 Superheater header drain and vent nozzles.
- 4.1.6.4 Economizer inlet and outlet header drain nozzles.

NOTE: Includes piping to first flange for all of above nozzles.

thru 46.

inlet and outlet nozzles in water drum.

Reinstall desuperheater and conduct hydrostatic test to 243 psi for DDG-37 thru 39 and 221 psi for DDG-40

4.2.6

and outlet and the two (2) flanges on

two (2) flanges on desuperheater inlet

CONTINUATION SHEET

SWLIN		S	SYSTEM								
221A01*				PROPULSION BOILERS	ION BOIL	LERS					
JCN	ITEM #				DESCRIPTION	TION	M/D	MATL \$	COST \$	ASSIGMT	PRI
				4.1.6.5		Economizer headers inlet and outlet nozzles.					
				4.1.6.6		Economizer header stubs from header to stub element on weld.	ld.				
				4.1.6.7		At least 10 percent of economizer "U" bends.					
				4.1.6.8		Rearwall and sidewall tubes in areas normally embedded in refractory that when exposed by refractory removal shows an-	in -e				
					parent	parent thinning.					
	NOTE:	Readi	Readings should be equidistant around	d be taker ound the c	n at a m circumfe	Readings should be taken at a minimum of four (4) points equidistant around the circumference of each selected tube.	nts tube.				
		4.2	Steam and		water drum internals.	ternals.				SY	7
			4.2.1	Remove s	steam an	Remove steam and water drum internals.					
			4.2.2	Clean an	nd visua	Clean and visually inspect all internals.	als.				
			4.2.3	Repair d	defectiv	Repair defective or cracked welds.					
			4.2.4	Replace	all mis	Replace all missing or damaged fasteners.	ers.				
			4.2.5	Reface f	four (4)	Reface four (4) desuperheater flanges,					

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CONTINUATION SHEET	IN SHEET			SHIP SYSTEM WORK DESCRIPTION				
SWLIN 221A01*			SYSTEM	PROPULSION BOILERS				
JCN	ITEM #			DESCRIPTION M/D	MATL \$	cost \$	ASSIGMT	PRI
		4.3	Boiler	Boiler tube replacement			SY	7
			4.3.1	Replace tubes removed for samples (Approximately 3 tubes).				
			4.3.2	Replace sidewall and rearwall tubes found defective as a result of "Start of overhaul inspection" (Reservation).				
			4.3.3	Replace superheater tubes found defective as a result of the "Start of overhaul inspection" (Reservation).				
		4.4	Drums and	nd Headers - Manhole/Handhole repairs.			SY	7
			4.4.1	Reface all sidewall, rearwall, super- heater and economizer header handhole seats and plates.				
			4.4.2	Reface steam and water drum manhole seats and plates.				
			4.4.3	Radius sharp corners (1/8 in. min.) of drum and header bored openings.				
		4.5	Refractory removed.	ory - Replace all refractory previously			SX	7
			4.5.1	Replace existing refractory brick in accordance with SHIPALT DDG-37-1112D (shock-hardened brickwork) if not previously accomplished.				

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION				
SWLIN 221A01*		SYSTEM	PROPULSION BOILERS				
JCN	ITEM #		DESCRIPTION M/D	MATL \$	COST \$	ASSIGMT	P.R.
		4.6 Air casing	ing and panels.			SY	7
		4.6.1	Repair cracks in inner and outer casing plating and seams.				
		4.6.2	Replace defective or missing air casing panel studs, nuts and dogs. Replace all panel door gaskets.				
		4.7 Soot blower	ower and soot blower piping.			SY	7
		4.7.1	Overhaul rotary and stationary soot blowers in accordance with TRS 0221-086-				
		4.7.2	Replace soot blower piping from all soot blower inlet flanges back to and including the root steam valve from the boiler. This is to include the root valve for each stationary soot blower.				
	NOTE:	DDG-37 thru 39 soot blowers DDG-40 thru 46 soot blowers	(Foster Wheeler Boilers) have eleven (11) - nine (9) rotary and two (2) stationary. (Babcock and Wilcox Boilers) have eight (8) - six (6) rotary and two (2) stationary.				
	5.	Burner Assemblies,	ies, Boilers No. 1A, 1B, 2A and 2B.			SX	2
		5.1 Overhaul s. blies and accordance	Overhaul sixteen (16) burner and register assemblies and thirty-two (32) burner barrels in accordance with TRS 0221-086-				
	NOTE:	Includes air r couplings, thi assemblies bac	Includes air registers, burner housings, automatic safety couplings, thirty-two (32) burner barrels and atomizer assemblies back to, but not including, oil and steam				

Reinstall, connect and align burners.

5.2

root valves.

CONTINUATION SHEET

CONTINON INC.	NA STIEFT						1
SWLIN 221A01*		SYSTEM PROPULSION BOILERS					
JCN	ITEM #	DESCRIPTION	M/D MATL \$	\$ 7.	COST \$	ASSIGMT	æ
	.9	Safety Valves, Boilers No. 1A, 1B, 2A and 2B.				SY	7
		6.1 Overhaul twelve (12) safety valves and four (4) pilot actuator valves in accordance with TRS 0221-086					
	NOTE:	Includes safety valve body, bonnet assembly, valve internals, pilot actuator, valve harness and valve easing gear.					
		6.2 Reinstall and set safety valves.					
	7.	Accomplish additional repairs required as a result of previous boiler inspection discrepancies and recommendations.				SY	7
	œ	Post Repair Test, Boilers No. 1A, 1B, 2A and 2B - Upon completion of repairs, perform the following tests:				SY	8
		8.1 Hydrostatic tests.					
		8.1.1 Boilers - 221F1010032-I-Phase I - Pressure Test.					
		8.1.2 Soot Blowers - 221F1010032-IV- Phase I - Pressure Test.					
	NOTE:	Upon completion of hydrostatic tests, lay up boilers using wet method (hydrazine) or dry method in accordance with NSTM chapter 220.					

CONTINUATION SHEET

SWLIN	SYSTEM					
221A01*	PROPULSION BOILERS					
JCN ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	\$ TSOO	ASSIGMT PRI	PRI

- 8.2 Inspection and operational tests.
- 8.2.1 Boilers 221F1010032-I (omit Phase I Pressure Test).
- 8.2.2 Air Casings and Uptakes 221F-1010032-II.
- 8.2.3 Burners 221F1010032-III.
- 8.2.4 Soot Blowers 221F1010032-IV (Omit Phase I Pressure Test).
- NOTE: If mock LOE is conducted, Phase I Inspection of 221F1010032-I through IV shall be omitted.
- NOTE: 1200 psi Propulsion Plant Test Procedure No. 200 U5000022 (Readiness for Boiler Light-Off) is performed in SWLIN 986A02*.
- NOTE: Boiler isolation valve repairs are covered in the following SWLINS:
- Main Steam SWLIN 253A01*
- Main #eed SWLIN 255A01*
- Auxiliary Steam SWLIN 534A03*
- NOTE: Additional repairs required as a result of previous boiler inspection discrepancies and recommendations, and as a result of the POT&I are as follows:

HULL NUMBER		SYSTEM		JCN INDICATED BELOW	ED BELOW		TITLE		
			PROPULSION BOILERS				MATNTENANCE AND REPATR	AND REPATE	
SWLIN		TOTAL SHIPYARD COST	/ARD COST	EIC GROUP					
	221A02A				F101				
JCN	ITEM #		DESCRIPTION		M/D	MATL S	COST \$	ASSIGMT	PRI
	1. Auto	Automatic Combu No. 1A, 1B, 2A,	Automatic Combustion/Feedwater Control System, Boiler No. 1A, 1B, 2A, and 2B - Accomplish the following repairs:	m, Boiler owing repai	irs:				
	1.1	Overhaul and TRS 0221-086-	l and shop calibrate in accordance with 1-086the following:	ance with				SY	~
		1.1.1	Feed water control valves.						
		1.1.2	Fuel oil control valves.						
		1.1.3	Steam assist control valves.						
		1.1.4	Selector switches.						
		1.1.5	Regulators.						
		1.1.6	Transmitters.						
		1.1.7	Relays.						
	1	1.1.8	Controllers.						
		1.1.9	Transfer valves and needle valves.	alves.					
		1.1.10	Reducing valves.						
	1.2	Calibrate	te all gages and indicators.					SY	7
	1.3	Inspect all damage, foul connections.	Inspect all control tubing and fittings for damage, fouling, missing parts and proper connections.	gs for oper				SY	N
	1.4		Flush entire air system with Trisodiumphosphate.	mphosphate.				SY	8

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN								
221A02*		SYSTEM PROPUI	PROPULSION BOILERS					
JCN	ITEM #		DESCRIPTION	G/W	MATL \$	COST \$	ASSIGMT	PR
	1.5		Perform post overhaul testing, adjusting and calibration of Automatic Combustion/Feedwater Cont.ol System in accordance with 1200 psi Propulsion Plant Test Procedure No. 221F1010042-II (ACC/FWC - General Regulator/Copes), 221F1010042-II (ACC/FWC - Bailey/Bailey), 221F1010042-III (ACC/FWC IV (Hagen/Hagen).	T -II FWC 342-			SY	N

NOTE: Control air system, ACC/FWC and L.P. Air System cleaning and pressure test performed on SWLIN 551A02*.

NOTE: Main Feed Pump Differential and Recirculating Control Systems repairs are covered on SWLIN 255A02*.

NOTE: Additional repairs required to ACC/FWC sensing line connections and air supply valves immediately upstream of reduced air stations to the forced draft blower turbine steam valve operators, and up to and including the feedwater control, fuel oil and steam assist control valves, selector switches, regulators, transmitters, relays, controllers, and associated gages, indicators and instrumentation as a result of the POT&I are as follows:

HULL NUMBER	MBER		SYSTEM PROPULSION STEAM TURBINES	JCN INDICATED BELOW	TITLE		
SWLIN	231A01A		TOTAL SHIPYARD COST	EIC GROUP F800	MAINIENANCE AND KEFAIK	S AND KEPAI	¥
JCN	ITEM #		DESCRIPTION	M/D MATLS	COST \$	ASSIGMT	E .
	1:	No. repa	No. 1 and 2, H.P. Turbines - Accomplish the following repairs:	following			
		1.1	Replace H.P. Turbine rotor bearings. and record clearances.	Take		SX	7
		1.2	Inspect and reseat ahead throttle valve.	.ve.		SY	2
		1.3	Renew turbine shaft gland packing.			SY	7
	2.	No. repa	No. 1 and 2 L.P. Turbines - Accomplish the following repairs:	ollowing			
		2.1	Replace L.P. Turbine rotor bearings. and record clearances.	Take		ΧS	7
		2.2	Inspect and reseat astern throttle valve.	lve.		SX	7
		2.3	Renew turbine shaft gland packing.			SY	7
		2.4	Ahead/Astern Valve - Clean and inspect linkage.	t linkage.		SX	7
	3.	Perf in a Proc Gear	Perform post overhaul testing of H.P. and L.P. turbines in accordance with 1200 psi Propulsion Plant Test Procedure No. 231F8000022 (Main Turbines and Reduction Gear). Omit turbine bearing clearance measurements.	P. turbines : Test Reduction Rements.		XS	~

turbine, bedplates and sub-bases, integral piping, operating gear and remote throttle controls as a result of the POT&I are as follows:

Additional repairs required to H.P. turbine, L.P.

HULL NUMBER	MBER	SYSTEM	JCN INDICATED BELOW		TITLE	
		PROPULSION REDUCTION GEARS			TO TO THE PARTY OF	
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND KEPAIK	PAIR
	241AUIA		FC01			
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$		ASSIGMT PRI

- Propulsion Reduction Gears No. 1 and 2 -Accomplish the following repairs:
- 1.1 Provide dehumidification for main reduction gears for duration of ROH.

7

SY(P) NA(A)

- 1.1.1 Install desiccant or refrigerant type dehumidifier on reduction gearcase as soon as gear lube oil system is secured. Humid air inlet shall be attached at top of gearcase and dry air delivery at a gearcase low point where circulation shall not be impeded.
- 1.1.2 If silica gel containers are used, containers shall be inspected for oil contamination periodically and replaced as necessary.
- 1.1.3 In conjunction with ship's force inspect gearcase and rotating elements twice weekly for condition of oil film. Shipyard shall wet internal surfaces with oil spray as necessary and maintain a record of inspection for ultimate distribution to ship's force.

Frequency of inspections may be changed as experience indicates. NOTE:

1.1.4 Dehumidification shall be in effect at all times except when lube oil system/ gear unit is in operation.

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CONTINUATION SHEET

2. Main Thrust Bearing No. 1 and 2 - Accomplish the following repairs: 2.1 Set main thrust bearing clearances. 3. Measure main thrust bearing clearance in accordance with 1200 psi Propulsion Plant Test Procedure No. 241FC010042 (Main Thrust and Line Shaft Bearing). Phase II. NOTE: Test to be performed in conjunction with test of Main Propulsion Turbines (SWLIN 231A01*). NOTE: Additional repairs required to operating gear and machinery guards, auxiliary integral components, gear case ventiliation and vapor pipes, lifting gear and oil pans as a result of the POT&I are as follows:	SWLIN 241A01*	SYSTEM PROPULSION REDUCTION GEARS				
			MATL \$	\$ TSOO	ASSIGMT	PRI
	2.	Main Thrust Bearing No. 1 and 2 - Accomplish the following repairs:			SY(P) FA(A)	7
Test to be perform Main Propulsion Tu Additional repairs machinery guards, case ventiliation pans as a result o	3.	Measure main thrust bearing clearance in accordance with 1200 psi Propulsion Plant Test Procedure No. 241FC010042 (Main Thrust and Line Shaft Bearing). Phase II.			SY(P) FA(A)	7
Additional repairs machinery guards, case ventiliation pans as'a result o	NOTE:	Test to be performed in conjunction with test of Main Propulsion Turbines (SWLIN 231A01*).				
	NOTE:	Additional repairs required to operating gear and machinery guards, auxiliary integral components, gear case ventiliation and vapor pipes, lifting gear and oil pans as a result of the POT&I are as follows:				

HULL NUMBER	MBER	SYSTEM PROPULSION REDUCTION GEARS	JCN INDICATED BELOW	ED BELO		TITLE		
SWLIN	241A02A	TOTAL SHIPYARD COST	EIC GROUP	FC01		MAINTENANCE AND REPAIR	AND REPAIR	
JCN	ITEM #	DESCRIPTION		M/D	MATL \$	M/D MATLS COST\$	ASSIGMT	PR
	l. Ma te wi	Main Shaft Turning Gear - Perform post overhaul testing of Main Shaft Turning Gear in accordance with 1200 psi Propulsion Plant Test Procedure No. 241FC010032. (Shaft Turning Gear).	haul dance re No.				SX	0

Additional repairs required to turbine reduction gearing, coupling, motor and motor controller, engaging assembly and brake assembly as a result of the POT&I are as follows:

HULL NUMBER	IMBER	SYSTEM PROPULSION SHAFTING	JCN INDICATED BELOW	TITLE		
SWLIN	243A01A	TOTAL SHIPYARD COST	EIC GROUP FE03	MAINTENA	MAINTENANCE AND REPAIR	
JCN	ITEM #	DESCRIPTION	M/D MATLS	s COST \$	ASSIGMT	PR.
	1.	Replace syntron seals and inflatable boot.			SX	7
		Stern Tube Seal - Perform post overhaul testing of Stern Tube Syntron Seal in accordance with 1200 psi Propulsion Plant Test Procedure No. 243FE000022 (Stern Tube Syntron Seal).	ing of 200 psi 022		SY	7
	NOTE:	Inspection Phase 1 of Test Procedure No. 243FE000022 not required if Item 1 is authorized.	FE000022			

flatable seals, stuffing box and packing gland (does not include stern tube flushing water system covered in SWLIN 524AO *) as a result of the POT&I and dry-

dock inspections are as follows:

Additional repairs required to mechanical and in-

HULL NUMBER			SYSTEM	JCN INDICATED BELOW	TITLE		
			PROPULSION SHAFTING				
SWLIN			TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR	IND REPAIR	
74	243A02A			FE03			
JCN	ITEM #		DESCRIPTION	M/D MATL\$	\$ TSOO	ASSIGMT	PR
-		Inter	Internal Shafting - Accomplish following repairs:	airs:			
	1	1.1	Visually inspect internal shafting for cracks and deterioration. Remove corrosion to determine the extent of pitting.	r cracks o deter-		SY	0
	1	1.2	Accomplish repairs authorized as a result of inspection performed in 1.1 above in accordance with applicable portions of TRS 0243-086-602. (Reservation)	sult of accordance 386-602.		λS	~
Z	NOTE: R	Repai	Repairs to be accomplished concurrently with SWLINs 243A01*, 243A03* and 244A01*.	SWLINS			

bulkhead stuffing boxes (does not include line shaft bearing covered in SWLIN 244A01*) as a result of the

POT&I are as follows:

Additional repairs required to propeller shafting from forward-most coupling to stern tube seal and

HULL NUMBER	R	SYSTEM	JCN INDICATED BELOW	TITLE		
		PROPULSION SHAFTING	· ·	MAINTENANC	MAINTENANCE AND REPAIR	oc.
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			
	243A03A		FE03			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	\$ COST \$	ASSIGMT	P.
	1. Ex	External Shafting.				
	I)	(Includes propeller shafting from stern tube seal to aftermost extent. Prairie System air piping and check	stern tube seal to ir piping and check			
	ev ori	valve, rotating fairwaters and rope guard. Does not include propeller, propeller nut, bearings and seals.)	e guard. Does not bearings and seals.)			
	ij	1.1 Accomplish repairs to external shafting authorized as a result of inspection performed under SWLIN 986A01* (Item No. 2) in accordance with appli-	nal shafting authorized erformed under SWLIN ordance with appli-		SY	M
		cable portions of TRS 0243-086-602. (Reservation)	086-602. (Reservation)			
	1.	1.2 Repair shaft covering that is damaged, in- complete or lacks adherence. Spark test sh	is damaged, in- . Spark test shaft		SY	~

Full extent of repairs will be determined as a result of the drydock inspection.

Repairs to be accomplished concurrently with SWLINs 243A01*, 243A02*, and 255A01*.

NOTE:

HULL NUMBER		3,	SYSTEM	JCN INDICATED BELOW	TITLE		
			PROPULSION SHAFT BEARINGS				
SWLIN			TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE	MAINTENANCE AND REPAIR	
	244A01A			FE03			
JCN	ITEM #		DESCRIPTION	M/D MATLS	\$ TSOO	ASSIGMT	PR
	1.	Line the l	Line Shaft Bearing - Inspect and check alignment of the line shaft bearing.	ment of		SX	8
		1.1	Take bearing reaction readings (water borne).	borne).			
		1.2	Calibrate bearing oil dipstick.				
		1.3	Replace and stake oil disc (oil ring) screw.	screw.			
		1.4	Check and align bearing oil seal.				
		1.5	Take and record post repair bearing clearance readings.	learance			

Perform post overhaul test of line shaft bearing in accordance with 1200 psi Propulsion Plant Test Pro-

cedure No. 241FC010042 Phase I.

Repair to be accomplished concurrently with SWLINs

243A01*, 243A02*, and 243A03*.

NOTE:

NOTE:

Additional repairs required to line shaft bearing, pedestal, oil seals and access locking devices as a result of the POT&I are as follows:

SWLIN		SYSTEM	JUN INDICATED BELOW			
SWLIN		PROPULSION SHAFT BEARINGS		AT THE WAY OF DEPAIR	AND DEDATE	
		TOTAL SHIPYARD COST	EIC GROUP	MATINIENAMOE	AND MELLIN	
	244A02A		FE03			
JCN	ITEM #	DESCRIPTION	M/D . MATLS	\$ TSOO	ASSIGMT	PR
•	1.	Stern Tube Bearing - Accomplish repairs to stern tube bearings authorized as a result of inspection conducted under SWLIN 986A01* (Item No. 2). (Reservation)	itern tube . on con- Reservation)		SX	~
		(Includes stern tube bearings and bushings. Does not include stern tube and stern tube flushing system.)	Does not	•		
	5.	Check bearing alignment and take post repair bearing reaction readings (water borne).	. bearing		SX	7
	NOTE:	Repairs to be accomplished Concurrently with SWLINS 243A01*, 243A03*, and 244A03*.	SWLINS			

HULL NUMBER		SYSTEM	JCN INDICATED BELOW	TITLE		
		PROPULSION SHAFT BEARINGS				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	MAINTENA	MAINTENANCE AND REPAIR	
	244A03A		FE03			
JCN	ITEM #	DESCRIPTION	M/D MATLS	\$ COST \$	ASSIGMT	PR
	;	Propeller Strut Bearing - Accomplish repairs to strut bearings authorized as a result of inspection conducted under SWLIN 986A01* (Item No. 2). (Reservation)	to strut on con- (eservation)		SX	7
		(Includes strut bearings and bushings. Does not include strut structure.)	, not			
	2.	Check bearing alignment and take post repair bearing reaction readings (water borne).	: bearing		SX	7
	NOTE:	Repairs to be accomplished concurrently with SWLINs 243A01*, 243A03*, and 244A03*.	SWLINS			

UIII NIIMBED	0.	CVCTEM	MO 130 GET A SIGNIFICATION		TITLE		
HOLL NOWING			JOIN INDICALED BELL		11176		
		PROPULSORS			MATNITUDANCE AND BEDATE	AND PEDATE	-
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		TOWN THE WORLD	and die	
	245A01A		FE06				
JCN	ITEM #	DESCRIPTION	M/D	M/D MATLS COSTS	COST \$	ASSIGMT PRI	PRI
	1	formula - Actomorphy to the second of the support of	thorizod			۸۵	,

Propeller - Accomplish repairs to propeller authorized as a result of inspection conducted under SWLIN 986A01* (Item No. 2). (Reservation) Repairs to include but not be limited to:

(Includes the propeller, nut and cap, Prairie System emitter holes and passages.)

- 1.1 Accomplish in-place repair of minor cracks and holes.
- 1.2 Tighten propeller nuts.
- 1.3 Repack cap.

NOTE: Repairs to be accomplished in conjunction with SWLINs 243A03* and 244A03*.

HULL NUMBER		SYSTEM	JCN INDICATED BELOW	ED BELOW		TITLE		
		COMBUSTION AIR				MAINTENANCE AND REPAIR	ND REPAIR	
SWLIN	251A01A	TOTAL SHIPYARD COST	EIC GROUP	F401				
JCN	ITEM #	DESCRIPTION		M/D N	MATL S	COST \$	ASSIGMT	PR
	.i	Forced Draft Blower No. 1Al - Overhaul in accordance with TRS 0251-086-	ccordance				SX	7
		(Includes forced draft blower and turbine, air inlet flange, air discharge flange/base and mounting	air inlet					
		drain flange, turbine casing drain flange, valve body drain flange, gland exhaust flanges, oil drain	valve					
	·· •• •	and filler ilanges, cooling water inlet and discharge flanges, lube oil cooler, four-way valve, lube oil	discharge					
	, - 0	(integral) lube oil pump, bearing oil relief valve, oil pump (auxiliary).	f valve,					
	, 77 (pressure switches (auxiliary lube oil pump), oil	, oil					
	<i>,</i> 0	servo motor assembly, heat exchanger (governor),	ernor, nor),					
	o, o	steam valve operator, steam inlet control valve, steam strainer, combined exhaust and relief valve.	alve, valve.					
	1 10 -1	air lock-up valve, thermostatic temperature regulating valve, tachometers and control relay sender.)	regulat-					
	2. ¥ ¥	Forced Draft Blower No. 1A2 - Overhaul in accordance with TRS 0251-086-	ccordance				SX	7
	Э.	Forced Draft Blower No. 1B1 - Overhaul in accordance with TRS 0251-086-	ccordance				SX	7
	H 3	Forced Draft Blower No. 1B2 - Overhaul in accordance with TRS 0251-086-	ccordance				SX	7

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SY

Forced Draft Blower No. 2Al - Overhaul in accordance with TRS 0251-086-

5

CONTINUATION SHEET	V SHEET	SHIP SYSTEM WORK DESCRIPTION					-
SWLIN		SYSTEM					
251A01*		COMBUSTION AIR					
JCN	ITEM #	DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
		Forced Draft Blower No. 2A2 - Overhaul in accordance with TRS 0251-086-				SX	7
	7.	Forced Draft Blower No. 2B1 - Overhaul in accordance with TRS 0251-086				SY	7
	œ.	Forced Draft Blower No. 2B2 - Overhaul in accordance with TRS 0251-086-				SY	N
	6	Perform post overhaul testing of No. 1A1, 1A2, 1B1, 1B2, 2A1, 2A2, 2B1, and 2B2 forced draft blowers in accordance with 1200 psi Propulsion Plant Test Procedure No. 251F4010022. (Forced Draft Blowers).				SY	0
	NOTE:	SHIPALT DDG-37-332K accomplishes major modifications to Hardie-Tynes Blowers.					
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

HULL NUMBER		SYSTEM		JCN INDICATED BELOW	D BELOW	TITLE		
		- MA	MAIN STEAM PIPING			MAINTENANCE AND REPAIR	AND REPAIR	
	253A01A	TOTAL SHIPYARD COST	ARD COST	EIC GROUP	F700			
	ITEM #		DESCRIPTION		M/D MATL\$	COST \$	ASSIGMT	3
		Main Steam Valves,	1200 ps	ss "B"			SY	7
	over	naul to the va	lves liste					
	table. include	e. A Class "B ude but not be	table. A Class "B" overhaul to the valves will include but not be limited to the valve disassembly	l embly				
	and 1	and renewal of def	fective/worn seats, discs, stems,	ems,				
	bonne	bonnets, and repla Includes entire va	bonnets, and replacement of valve stem packing. Includes entire valve from in line piping joints	ts to and				
	incl moto: assoc	including manual amotors for valves associated bypass	and remote operating gear; air indicated, valve internals, and valves where installed.	r and				
	Val	Valve Number	Valve Usage Description					
		MS-2	Stop Valve, 1A Boiler (including air motor)	ding air mo	tor)			
		MS-21	Stop Valve, 1B Boiler (including air motor)	ding air mo	tor)			
		MS-22	Stop Valve, 2A Boiler (including air motor)	ding air mo	tor)			
		MS-47	Stop Valve, 2B Boiler (including air motor)	ding air mo	tor)			
		MS-23	Guard Valve, 1A Boiler					
		MS-16	Guard Valve, 1B Boiler					
		7	Guard Valve, 2A Boiler					
		MS-44	Guard Valve, 2B Boiler					
•		MS-7	Supply, lA Boiler to Feed Pumps lA, 1B, and 1C	mps 1A, 1B,				
		MS-8	Supply, 1B Boiler to Feed Pumps and 1C.	mps lA, lB,				
		MS-34	Supply, 2B Boiler to Feed Pumps 2A, 2B, and 2C.	mps 2A, 2B,				

Guard, Maine Engine Turbines No. 2 (including air motor)

Guard, Main Engine Turbines No. 1 (including air motor)

MS-29

MS-48

CONTINUATION SHEET

The second secon	OIL SHEET							
SWLIN		SYSTEM						
	253A01*		MAIN STEAM PIPING					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	E E
	Valve Number		Valve Usage Description					
	1	В	Guard, 1C Feed Pump					
	7	Gu	Guard, 2B Feed Pump					
	æ	Gu	Guard, 1B Feed Pump					
	4	Gu	Guard, 2A Feed Pump					
	S	P.	Guard, 1A Feed Pump					
	9	n _S	Guard, 2C Feed Pump					
	MS-18		Guard, 1A Turbogenerator					
	MS-20		Guard, 1B Turbogenerator					
	MS-51		Guard, 2A Turbogenerator					
	MS-53		Guard, 2B Turbpgenerator					
	MS-11		Supply, 1C Feed Pump					
	MS-15		Supply, 1A Feed Pump					
	MS-13		Supply, 1B Feed Pump					
	MS-32		Supply, 2A Feed Pump					
	MS-36		Supply, 2C Feed Pump					
	MS-30		Supply, 2B Feed Pump					
	MS-25		Supply, 1A and 1B Turbogenerator					
	MS-46		Supply, 2A and 2B Turbogenerator					

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SY

2. 1200 psi Steam Flanges - Repair leaking flanges as necessary.

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION				[
SWLIN		SY	SYSTEM				
253A01*			MAIN STEAM PIPING				
JCN	ITEM #		DESCRIPTION	M/D MATL \$	\$ COST \$	ASSIGMT	PRI
	÷.	Perfor accord Proced	Perform overhaul testing of main steam system in accordance with 1200 psi Propulsion Plant Test Procedure No. 253F7000022 (Main Steam System).				
		3.1	Prerequisites and Pressure Test - Phase I (Arrival)			SY	7
		3.2	Prerequisites and Pressure Test - Phase I (Post Repair)			SY	7
		3.3	Prerequisites and Inspection - Phase I			SY	7
		3.4	Prerequisites and Operation - Phase III			SY	7
		3.5	Prerequisites and Operation - Phase IV			SY	7
	4	Perforing acceptage of the procession of the pro	Perform overhaul testing of remote valve operators in accordance with 1200 psi Propulsion Plant Test Procedure No. 253F7030022 (Remote Valve Operators) as follows:				
		4.1	Superheated Steam Boiler Stop - MS-2, MS-21, MS-22, MS-47			SY	7
		4.2	Desuperheated Steam Boiler Stop - AS-1, AS-12, AS-37, AS-58			SY	8
		4.3	Steam Smothering AS-80, AS-82, AS-84, AS-169, AS-177, AS-179		i) XS	(A) FA(P)	8
	NOTE:	Addit: of th	Additional repairs required in this SWLIN as a result of the POT&I are as follows:				

HULL NUMBER	R	SYSTEM	JCN INDICATED BELOW	TITLE		
		CONDENSERS AND AIR EJECTORS		MAINTENANCE AND BEDAIR	AND PEDATE	
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	FIGURE	WILL THE WILL	
	254A01A		FA00			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	\$ COST \$	ASSIGMT	PR
		Main Condensing System No. 1 and 2 - Accomplish the following repairs:	ish		SX	~
		1.1 Clean, inspect and conduct hydrostatic test of main condenser in accordance with NSTM Chapter 9460. Submit report of results to Type Commander.	c test of CM Chapter Tpe Commander.			
		1.2 Check and inspect butterfly valves.				
	2.	Perform overhaul testing of Main Condenser and Air Ejectors in accordance with 1200 psi Propulsion Plant Test Procedure No. 254FA010022 (Main Condenser and Air Ejectors).	0022		SX	7
	NOTE: 2	Additional repairs required to main condenser, main air ejectors and air ejector condenser as a result of the POT&I are as follows:	er, main result of			

HULL NUMBER	В	S	SYSTEM	JCN INDICATED BELOW	TITLE		
			CONDENSERS AND AIR EJECTORS		MAINTEN	MAINTENANCE AND REPAIR	
SWLIN		Ĭ	TOTAL SHIPYARD COST	EIC GROUP			
	254A02A			310E			
JCN	ITEM #		DESCRIPTION	M/D MATL\$	\$ COST \$	ASSIGMT	PRI
	1.	Ships Accomp	Ships Service Turbogenerator Condensing System Accomplish the following repairs:			SY	7
		1.1	Clean, inspect and conduct hydrostatic test of four (4) ships service turbogenerator condensers in accordance with NSTM Chapter 9460. Submit report of results to Type Commander.	c test of condensers Submit			
		Perfor Ships Ejecto Plant Conden	Perform overhaul testing of No. 1A, 1B, 2A, and 2B Ships Service Turbogenerator Condensers and Air Ejectors in accordance with 1200 psi Propulsion Plant Test Procedure No. 254310E0022 (Auxiliary Condenser and Air Ejectors).	and 2B Air ion ary		SX	8

Additional repairs required to ships service turbogenerator condensers, air ejectors and air ejector condensers as a result of the POT&I are

NOTE:

as follows:

								1
HULL NUMBER	_		SYSTEM	JCN INDICATED BELOW		TITLE		
			CONDENSERS AIR EJECTORS			MATNIFINANCE AND REDATE	AND BEDATE	
SWLIN			TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE	AND NEFRIN	
	254A04A			F808				
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	E E
	1.	Auxi (inc.	Auxiliary Gland Exhaust/Leak-Off Condenser No. 1 and 2 (includes main turbine) - Accomplish a Class "B" overhaul to include but not limited to the following:	o. 1 and 2 "B" over- wing:			SY	~
		1.1	Chemically clean sea water side.					
		1.2	Hydrostatically test sea water and ste	steam sides.				
		1.3	Replace defective tubes, repair defective water boxes, shell and tube sheets.	tive				
		1.4	Overhaul and set salt water relief valve.	lve.				
		1.5	Replace seals, gaskets and fasteners, and hydrostatically test condenser.	and hydro-				
		1.6	Gages and Thermometers - Repair and calibrate.	alibrate.				
	5.	Glan	Gland Exhaust Fan Motors No. 1 and 2 - Accomplish Class "B" overhaul.	plish a			SΥ	7
	ri i	Perf Cond Exhau Plan and (Perform overhaul testing of the Auxiliary Gland Condenser, Auxiliary Gland Exhauster and SSTG Gland Exhauster in accordance with 1200 psi Propulsion Plant Test Procedure No. 254F8080022 (Gland Exhauster and Condensers). Omit post repair hydrostatic test of condenser (covered in Item 1.5).	and 3 Gland sion Exhauster ic test				
		3.1	Prerequisites and Inspection - Phase I	_			SX	7
		3.2	Prerequisites and Operation - Phase II				SY	7
		3.3	Prerequisites and Operation - Phase III	11			SY	7

CONTINUATION SHEE						
SWLIN 254A04*	SYSTEM	CONDENSERS AIR EJECTORS				
JCN ITEM	# V	DESCRIPTION	M/D	MATL \$	M/D MATL \$ COST \$	ASSIGN

PRI

NOTE: Additional repairs required to auxiliary gland exhauster and SSTG gland exhauster condensers as a result of the POT&I are as follows:

O

HULL NUMBER		SYS	SYSTEM	JCN INDICATED BELOW	TITLE	IE		
			FEED AND CONDENSATE					
SWLIN		10	TOTAL SHIPYARD COST	EIC GROUP	MA	MAINTENANCE AND REPAIR	ID REPAIR	
	255A01A			F30J				
JCN	ITEM #		DESCRIPTION	M/D MATLS	\$7	COST \$	ASSIGMT	E B
	1.	eaerat lass "	Deaerating Feed Tank No. 1 and 2 - Accomplish a Class "B" overhaul of the following valves:	th a			SY	8
	1	1.1	Auxiliary exhaust inlet check valve.					
	1	1.2	Spray nozzles (16) sixteen.					
	1	1.3	Pressure relief valve.					
	1	1.4	Vacuum breaker.					
	2.	erform ank in est Pr mit se covere	Perform overhaul testing of Deaerating Feed Tank in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30J0022 (Deaerating Feed Tank). Omit setting of pressure relief and vacuum breaker (covered in Item 1).	Plant eed Tank). reaker				
	2	2.1	Prerequisites and Pressure Test - Phase I	se I			SY	7
	2	2.2	Prerequisites and Inspection - Phase	ı			SY	7
	2	2.3	Prerequisites and Operation - Phase III	11			SY	7
	NOTE: Ac	dditio ank, s f the	Additional repairs required to deaerating feed tank, sight glass and sample cooler as a result of the POT&I are as follows:	ed ult				

HULL NUMBER	8	3	SYSTEM	JCN INDICATED BELOW	TITLE	37.		
			FEED AND CONDENSATE					
SWLIN			TOTAL SHIPYARD COST	EIC GROUP	2	MAINTENANCE AND REPAIR	ID REPAIR	
	255A02A			F303				
JCN	ITEM #		DESCRIPTION	M/D MATL\$	\$ 7.	COST \$	ASSIGMT	PRI
	1.	Main Fee repairs:	Main Feed Pump No. 1A - Accomplish the following repairs:	ving				
		1:1	Turbine - Overhaul in accordance with TRS 0255-086- Outline - (Includes turbine, thrust and journal bearings, gears, governor, governor valve, trip valve, lube pumps, turbine driven, electric and hand, L.O. cooler, duplex L.O. etrainer oil presente switches controls and	TRS cust and rernor deriven, k L.O.			SY	8
			trips, low oil pressure and pump suction).	ion).				
		1.2	<pre>Pump - Overhaul in accordance with TRS 0255- 086- coupling).</pre>	s 0255- ring and			SX	7
	NOTE:	Excluare no	Exclude shop testing of main feed pump where facilities are not available.	facilities				
	NOTE:	MFP T in SW	MPP Turbine combined exhaust and relief valves covered in SWLIN 534A01*.	ss covered				
	2.	Main Fee repairs:	Main Feed Pump No. 1B - Accomplish the following repairs:	ving				

2

SY

valve, trip valve, lube pumps, turbine driven electric and hand, L.O. cooler, duplex L.O. strainer, oil pressure switches, controls and trips, low oil pressure and pump suction).

0255-086- (Includes turbine, thrust and journal bearings, gears, governor, governor

Turbine - Overhaul in accordance with TRS

2.1

CONTINUATION SHEET

CONTINUATION SHEE	N SHEE!							
SWLIN 255A02*		S	SYSTEM FEED AND CONDENSATE					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	cost \$	ASSIGMT	PRI
		2.2	<pre>Pump - Overhaul in accordance with TRS 0255- 086-</pre>				SY	8
	NOTE:	Exclu are n	Exclude shop testing of main feed pump where facilities are not available.					
	NOTE:	MFP I SWLIN	MFP Turbine combined and relief valves covered in SWLIN 534A01*.					
	3.	Main	Main Feed Pump No. 1C - Accomplish the following repairs:	:				
		3.1	Turbine - Overhaul in accordance with TRS 0255-086- journal bearings, gears, governor, governor valve, trip valve, lube pumps, turbine driven electric and hand, L.O. cooler, duplex L.O. strainer, oil pressure switches, controls and trips, low oil pressure and pump suction).				SY	8
		3.2	<pre>Pump - Overhaul in accordance with TRS 0255- 086-</pre>				SY	7
	NOTE:	Excluare n	Exclude shop testing of main feed pump where facilities are not available.					
	NOTE:	MFP 1	MFP Turbine combined exhaust and relief valves covered in SWLIN 534A01*.				,	

SHIP SYSTEM WORK DESCRIPTION CONTINUATION SHEET

NIIMS		SYSTEM		-			
255A02*		FEED AND CONDENSATE					
JCN	ITEM #	DESCRIPTION	M/D N	MATL \$	COST \$	ASSIGMT	PR
	4.	Main Feed Pump No. 2A - Accomplish the following repairs:					
		4.1 Turbine - Overhaul in accordance with TRS 0255-086- journal bearings, gears, governor, governor valve, trip valve, lube pumps, turbine driven, electric and hand, L.O. cooler, duplex L.O. strainer, oil pressure switches, controls and trips, low oil pressure and pump suction).				S	~
		4.2 Pump - Overhaul in accordance with TRS 0255-086- (Includes pump, thrust bearing and coupling).				SY	0
	NOTE:	Exclude shop testing of main feed pump where facilities are not available.					
	NOTE:	MFP Turbine combined exhaust and relief valves covered in SWLIN 534A01*.					

7

SY

0255-086- . (Includes turbine, thrust and journal bearings, gears, governor, governor valve, trip valve, lube pumps, turbine driven

Turbine - Overhaul in accordance with TRS

Main Feed Pump No. 2B - Accomplish the following

repairs:

5

5.1

electric and hand, L.O. cooler, duplex L.O. strainer, oil pressure switches, controls and

trips, low oil pressure and pump suction).

CONTINUATION SHEET

SWLIN 255A02*		S	SYSTEM PEED AND CONDENSATE					
nor	ITEM #	-	DESCRIPTION	M/D	M/D MATL \$ COST \$	\$ TSOO	ASSIGMT PRI	3
	u)	5.2	<pre>Pump - Overhaul in accordance with TRS 0255- 086 (Includes pump, thrust bearing and coupling).</pre>				SX	7

NOTE: Exclude shop testing of main feed pump where facilities are not available.

MFP Turbine combined exhaust and relief valves covered

in SWLIN 534A01*.

NOTE:

6. Main Feed Pump No. 2C - Accomplish the following repairs:

6.1 Turbine - Overhaul in accordance with TRS 0255-086 . (Includes turbine, thrust and journal bearings, gears, governor, governor valve, trip valve, lube pumps, turbine driven electric and hand, L.O. cooler, duplex L.O. strainer, oil pressure switches, controls and trips, low oil pressure and pump suction).

2

SY

6.2 Pump - Overhaul in accordance with TRS 0255-086- (Includes pump, thrust bearing and coupling).

2

SY

NOTE: Exclude shop testing of main feed pump where facilities are not available.

NOTE: MFP Turbine combined exhaust and relief valves covered in SWLIN 534A01*.

7. Main Feed Pump Differential Control Systems for Boilers No. 1A, 1B, 1C, 2A, 2B and 2C.

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION				-
SWLIN		S	SYSTEM					Г
255A02*				FEED AND CONDENSATE				
JCN	ITEM #			DESCRIPTION M/D MAT	MATL \$	COST \$	ASSIGMT	PR
		7.1	Overhau	Overhaul and calibrate the following in accordance with TRS 0255-086			SY	7
			7.1.1	Differential ratio transmitters. (2)				
			7.1.2	Master sender with set point unit. (1)				
			7.1.3	Variable ratio totalizers. (2)				
			7.1.4	Transfer valve. (3)				
			7.1.5	Relay sender. (3)				
			7.1.6	Compensating relay. (3)				
			7.1.7	Self cleaning strainer (1/4-2 inch). (13)				
			7.1.8	Reducing valve (1/4 inch) with mounting bracket. (3)				
		7.2	Calibrate	te all gages and indicators. (Not in TRS).			SY	7
		7.3	Inspect all codamage, foulin	Inspect all control tubing and fittings for damage, fouling, missing parts and proper connections. (Not in TRS).			SY	~
	8	Main 1C, 2	Main Feed Pump 1C, 2A, 2B and	Main Feed Pump Recirculating Control Systems No. 1A, 1B, 1C, 2A, 2B and 2C.			SY	8
		8.1	Overhau	Overhaul and calibrate the following in accordance with TRS 0255-086				
			8.1.1	Flow transmitter. (3)				
			8.1.2	Variable ratio totalizer. (3)				

CONTINUE SHEET	2010								1
SWLIN		S	SYSTEM						
255A02*				FEED AND CONDENSATE					
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
			8.1.3	Three-way diaphragm operated pneumatic valve (3/8 inch). (3)					
			8.1.4	Reducing valve (1/4 inch) with mounting bracket. (3)					
			8.1.5	Self cleaning strainers (1/4-2 inch). (3)	(3)				
			8.1.6	Diaphragm control valve and actuator (1-1/4 inch). (3)					
		8.2	Calibrate	te all gages and indicators. (Not in TRS).					
		8.3	<pre>Inspect all co damage, foulin connections.</pre>	Inspect all control tubing and fittings for damage, fouling, missing parts and proper connections. (Not in TRS).					
	6	Perfo 2C Ma Plant (Mair	orm post ov ain Feed Pu t Test Proc	Perform post overhaul testing No. 1A, 1B, 1C, 2A, 2B, and 2C Main Feed Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F3030022 (Main Feed Pump). (Main Thrust and Line Shaft Bearing)	n n			X	7
	NOTE:	Addit POT&1	Additional repairs re POT&I are as follows:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	the				

HULL NUMBER		SYSTEM		JCN INDICATED BELOW	TITLE		
			FEED AND CONDENSATE				
SWLIN		TOTAL SHIPYARD COST		EIC GROUP	MAINTENANCE AND REPAIR	AND REPAIR	
	255A03A			F30H			
JCN	ITEM #		DESCRIPTION	M/D MATL\$	COST \$	ASSIGMT	PR
	l. Main repa	Main Condensate repairs:	Pump No. 1A - Accomplish the following	following			
	1.1	Pump - 0 086- ring.)	Pump - Overhaul in accordance with TRS 0255-086 (Includes pump, coupling, and base ring.)	S 0255- and base		SY	7
		1.1.1	Replace four (4) resilient mounts (not in TRS).	ounts (not			
		1.1.2	Replace five (5) flexible connectors on suction, discharge and vent lines (not in TRS).	nnectors nt lines			
		1.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).	- Repair			
	1.2	Turbine -	- Overhaul in accordance with TRS 0255-	TRS 0255-		SY	7

2

SY

Main Condensate Pump No. 1B - Accomplish the following

repairs:

5

2.1

-980

Replace four (4) resilient mounts (not

in TRS).

2.1.1

2.1.2

Replace five (5) flexible connectors on suction, discharge and vent lines (not in TRS).

086- . (Includes pump, coupling, base ring, and motor support pedestal.)

Pump - Overhaul in accordance with TRS 0255-

CONTINUATION SHEET	SHEET			SHIP SYSTEM WORK DESCRIPTION				
SWLIN 255A03*		0,	SYSTEM	FEED AND CONDENSATE				
JCN	ITEM #			DESCRIPTION M/D	MATL \$	\$ TSOO	ASSIGMT	PR
			2.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).				
		2.2	Motor -	Overhaul in accordance with TRS 0255- - Replace ground strap.			SY	7
		2.3	Motor Controverhaul to following:	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:			SY	7
			2.3.1	Clean and preserve controller enclosure.				
			2.3.2	Clean and tighten terminals and connectors. Align contactors.				
			2.3.3	Replace defective or deteriorated wiring and components within controller enclosure.				
	3.	Main repa	Main Condensate repairs:	e Pump No. 2A - Accomplish the following				
		3.1	Pump - 086-	Overhaul in accordance with TRS 0255- . (Includes pump, coupling, and base ring.)			SY	7
			3.1.1	Replace four (4) resilient mounts (not in TRS).				
			3.1.2	Replace five (5) flexible connectors on suction, discharge and vent lines (not in TRS).				
			3.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).				
		3.2	Turbine 086-	- Overhaul in accordance with TRS 0255-			SY	7

CONTINUATION SHEET	ION SHEET			SHIP SYSTEM WORK DESCRIPTION			
SWLIN 255A03*		<u> </u>	SYSTEM	FEED AND CONDENSATE			
JCN	ITEM #			DESCRIPTION MATL \$ CO	COST \$	ASSIGMT	PRI
	4.	Main Con repairs:	Condensate irs:	Main Condensate Pump No. 2B - Accomplish the following repairs:			
		4.1	Pump - (086- support	Pump - Overhaul in accordance with TRS 0255- 086 (Includes pump, coupling and motor support pedestal).		SY	7
			4.1.1	Replace four (4) resilient mounts (not in TRS).			
			4.1.2	Replace five (5) flexible connectors on suction, discharge, and vent lines (not in TRS).			
			4.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).			
		4.2	Motor - 086-	- Overhaul in accordance with TRS 0255- - Replace ground strap.		SY	7
		4.3	Motor Controverhaul to following:	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:		SY	7
			4.3.1	Clean and preserve controller enclosure.			
			4.3.2	Clean and tighten terminals and connectors. Align contactors.			
			4.3.3	Replace defective or deteriorated wiring and components within controller enclosure.			

SWLIN	SYSTEM				
255A03*	FEED AND CONDENSATE				
ITE	TEM # DESCRIPTION	N O/W	M/D MATLS COSTS	COST \$	ASSIGMT

PR

2

SY

Main Condensate Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30G0022 (Main Condensate Pump).

Perform post overhaul testing of No. 1A, 1B, 2A and 2B

5

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

HULL NUMBER		SYSTEM		JCN INDICATED BELOW	O BELOW	TITLE		
			FEED AND CONDENSATE			MATNTENANC	MAINTENANCE AND REPAIR	
SWLIN		TOTAL SHIPYARD COST	ARD COST	EIC GROUP				
	255A05A			I	F309			
JCN	ITEM #		DESCRIPTION		M/D MATLS	COST \$	ASSIGMT	E E
	1. Mair foll	Main Feed Booster following repairs:	ter Pump No. 1A - Accomplish the irs:	he				
	1.1	Pump - 086- support	Pump - Overhaul in accordance with TRS 0255- 086 (Includes pump, coupling and motor support pedestal).	s 0255- nd motor			SY	7
		1.1.1	Replace four (4) resilient mounts (not in TRS).	ounts (not				
		1.1.2	Replace flexible inserts in 90 degree flexible connectors (Ball/EB) on suction and discharge lines (not in TRS).	90 degree) on suction TRS).				
		1.1.3	Replace one (1) flexible hose on vent line (not in TRS).	e on vent				
		1.1.4	Suction and Discharge Gages - Repair and calibrate (not in TRS).	- Repair				
	1.2	Motor 086-	- Overhaul in accordance with TRS 0255- - Replace ground strap.	RS 0255-			SX	2
	1.3		Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	"B" o the			SY	~
		1.3.1	Clean and preserve controller enclosure.	r enclosure.				
		1.3.2	Clean and tighten terminals and connectors.	and connecto	rs.			

Replace defective or deteriorated wiring and components within controller enclosure.

1.3.3

CONTINUATION SHEET		SHIP	SHIP SYSTEM WORK DESCRIPTION					
	SYSTEM	FEED AND CONDENSATE	ONDENSATE					
ITEM #		DES	DESCRIPTION	M/D A	MATL \$	COST \$	ASSIGMT	PRI
2.	Main Feed Booster following repairs		Pump No. 1B - Accomplish the:					
	2.1 Pump 086-	- Ove	Overhaul in accordance with TRS 0255 (Includes pump, coupling and motor pedestal).				SY	7
	2.1.1		Replace four (4) resilient mounts (not in TRS).					
	2.1.2		Replace flexible inserts in 90 degree flexible connectors (Ball/EB) on suction and discharge lines (not in TRS).					
	2.1.3		Replace one (1) flexible house on vent line (not in TRS).					
	2.1.4		Suction and Discharge Gages - Repair and calibrate (not in TRS).					
	2.2 Motor 086-		- Overhaul in accordance with TRS 0255- - Replace ground strap.				SX	7
	2.3 Mot	or Controller - A 1 to include but	Motor Controller - Accomplish a Class "B" over- haul to include but not limited to the following:				SY	7
	2.3.1		Clean and preserve controller enclosure.					
	2.3.2		Clean and tighten terminals and connectors. Align contactors.					
	2.3.3		Replace defective or deteriorated wiring and components within controller enclosure.					

CONTINUATION SHEET	N SHEET			SHIP SYSTEM WORK DESCRIPTION			
SWLIN 255A05*		SAS	SYSTEM	FEED AND CONDENSATE			
JCN	ITEM #			DESCRIPTION MATL \$	COST \$	ASSIGMT	PR
	ë.	Main Fe followi	Main Feed Booster following repairs:	Main Feed Booster Pump No. 1C - Accomplish the following repairs:			
		3.1	Pump - 0	- Overhaul in accordance with TRS 0255- . (Includes pump and coupling).		SX	7
			3.1.1	Replace four (4) resilient mounts (not in TRS).			
			3.1.2	Replace flexible inserts in 90 degree flexible connectors (Ball/EB) on suction and discharge lines (not in TRS).			
			3.1.3	Replace one (1) flexible hose on vent line (not in TRS).			
			3.1.4	Suction and Discharge Gages - Repair and calibrate (not in TRS).			
		3.2	Turbine 086-	- Overhaul in accordance with TRS 0255-		SY	7
	4	Main Fee repairs:	sed Boost	Main Feed Booster Pump No. 2A - Accomplish the following repairs:			
		4.1	Pump - C 086- support	Pump - Overhaul in accordance with TRS 0255- 086 (Includes pump, coupling and motor support pedestal).		SY	~
			4.1.1	Replace four (4) resilient mounts (not in TRS).			
			4.1.2	Replace flexible inserts in 90 degree flexible connectors (Ball/EB) on suction and discharge lines (not in TRS).			

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION				
SWLIN 255A05*		5	SYSTEM	FEED AND CONDENSATE				
JCN	ITEM #			DESCRIPTION M/D MATL \$	& J	\$ TSOO	ASSIGMT	PRI
			4.1.3	Replace one (1) flexible hose on vent line (not in TRS).				
			4.1.4	Suction and Discharge Gages - Repair and calibrate (not in TRS).				
		4.2	Motor - 086-	Overhaul in accordance with TRS 0255- - Replace ground strap.			SY	7
		4.3	Motor Co	Motor Controller - Accomplish a Class "B" over-haul to include but not limited to the following:			SY	7
			4.3.1	Clean and preserve controller enclosure.				
			4.3.2	Clean and tighten terminals and connectors. Align contactors.				
			4.3.3	Replace defective or deteriorated wiring and components within controller enclosure.				
	۶.	Main	Main Feed Boost repairs:	Main Feed Booster Pump No. 2B - Accomplish the following repairs:				
		5.1	Pump - 0 086- support	Pump - Overhaul in accordance with TRS 0255-086- (Includes pump, coupling and motor support pedestal).			ŠŠ	~
			5.1.1	Replace four (4) resilient mounts (not in TRS).				
			5.1.2	Replace flexible inserts in 90 degree flexible connectors (Ball/EB) on suction and discharge lines (not in TRS).				

		S ASSIGMT PRI			SY 2	SY 2					SY 2		
		MATL \$ COST \$											
SHIP SYSTEM WORK DESCRIPTION	SYSTEM FEED AND CONDENSATE	DESCRIPTION M/D	5.1.3 Replace one (1) flexible hose on vent line (not in TRS).	5.1.4 Suction and Discharge Gages - Repair and calibrate (not in TRS).	5.2 Motor - Overhaul in accordance with TRS 0255- 086 Replace ground strap.	5.3 Motor Controller - Accomplish a Class "B" over- haul to include but not limited to the following:	5.3.1 Clean and preserve controller enclosure.	5.3.2 Clean and tighten terminals and connectors. Align contactors.	5.3.3 Replace defective or deteriorated wiring and components within controller enclosure.	Main Feed Booster Pump No. 2C - Accomplish the following repairs:	6.1 Pump - Overhaul in accordance with TRS 0255-086- (Includes pump and coupling).	6.1.1 Replace four (4) resilient mounts (not in TRS).	6.1.2 Replace flexible inserts in 90 degree flexible connectors (Ball/EB) on suction
CONTINUATION SHEET	SWLIN 255A05*	JCN ITEM #			S	ις.				. 6 . A	•		

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CONTINUATION SHEET

SWLIN	SYSTEM				
255A05*	FEED AND CONDENSATE				
JCN ITEM#	DESCRIPTION	M/D MATL \$	\$ COST \$	ASSIGMT	æ
	6.1.3 Replace one (1) flexible hose on vent line (not in TRS).				
	6.1.4 Suction and Discharge Gages - Repair and calibrate (not in TRS).				
	6.2 Turbine - Overhaul in accordance with TRS 0255-086			SY	7
7.	Perform post overhaul testing of No. 1A, 1B, 1C, 2A, 2B, and 2C Main Feed Booster Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F3080022 (Main Feed Booster Pump).			SY	0
NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	the			

HULL NUMBER	:R	SYSTEM	JCN INDICATED BELOW		TITLE		
		FEED AND CONDENSATE					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	255A07A		F30E				
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	PR

Reserve Feed Transfer Pump No. 1 and 2 - Perform post overhaul testing of pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30E0022 (Reserve Feed Transfer Pump).

-

7

SY

HULL NUMBER	R	SYSTEM		JCN INDICATED BELOW		TITLE		
			FEED AND CONDENSATE			MATHEMANCE AND DEBATE	OT AGGG GNA	
SWLIN		TOTAL SHIPYARD COST	ARD COST	EIC GROUP		MAINIENANCE	AND REFAIR	
	255A09A			310E				
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
	1. Shif	s Service	Ships Service Turbogenerator Condensate Pump No. 1A - Accomplish the following repairs:	No.				
	1:1	Pump - (608 (DDX (DDG-41) (Include	Pump - Overhaul in accordance with TRS 0255-086-608 (DDG-37, 38, 40, 45, 46), TRS 0255-086-657 (DDG-41, 42, 43, 44) or Class "B" overhaul (DDG-(Includes pump, coupling, and motor adapter.)	with TRS 0255-086- TRS 0255-086-657 "B" overhaul (DDG-39). motor adapter.)			Š	0
		1.1.1	Replace four (4) resilient mounts (not in TRS).	ounts (not				
		1.1.2	Replace five (5) flexible connectors suction, discharge, vent and recirculating lines (not in TRS).	nnectors on recircu-				
		1.1.3	Suction and Discharge Gages and calibrate (not in TRS).	- Repair				
	1.2	Motor - 633 (DDC (DDG-39,	Motor - Overhaul in accordance with TRS 0255-086-633 (DDG-37, 38, 40, 45, 46) or Class "B" overhau (DDG-39, 41, 42, 43, 44) - Replace ground strap.	dance with TRS 0255-086-46) or Class "B" overhaul - Replace ground strap.			. XS	8
	1.3	Motor Contr to include	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	"B" overhaul lowing:			SY	7
		1.3.1	Clean and preserve controller enclosure.	r enclosure.				
		1.3.2	Clean and tighten terminals and connectors. Align contactors.	and connec-				
		1.3.3	Replace defective or deteriorated wiring and components within controller enclosure.	rated controller				

CONTINUATION SHEET	IEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN 255A09*		SYSTEM	FEED AND CONDENSATE					
JCN ITE	ITEM #		DESCRIPTION	M/D	MATL \$	\$ TSOO	ASSIGMT	PR
2.		ps Service - Accomplis	Ships Service Turbogenerator Condensate Pump No. 1B - Accomplish the following repairs:					
	2.1	Pump 086-6 657 (haul and m	Pump - Overhaul in accordance with TRS 0255-086-608 (DDG-37, 38, 40, 45, 46), TRS 0255-086-657 (DDG-41, 42, 43, 44) or Class "B" overhaul (DDG-39). (Includes pump, coupling, and motor adapter.)				SY	0
		2.1.1	Replace four (4) resilient mounts (not in TRS).					
		2.1.2	Replace five (5) flexible connectors on suction, discharge, vent and recirculating lines (not in TRS).				1	
		2.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).					
	2.2		Motor - Overhaul in accordance with TRS 0255-086-633 (DDG-37, 38, 40, 45, 46) or Class "B" overhaul (DDG-39, 41, 42, 43, 44) - Replace ground strap.				SX	8
	2.3		Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	7
		2.3.1	Clean and preserve controller enclosure.					
		2.3.2	Clean and tighten terminals and connectors. Align contactors.					
		2.3.3	Replace defective or deteriorated wiring and components within controller enclosure.					

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION					
SWLIN 255A09*		S	SYSTEM	FEED AND CONDENSATE					
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
	÷	Ships 2A - A	Service 1 Accomplish	Ships Service Turbogenerator Condensate Pump No. 2A - Accomplish the following repairs:					
		3.1	Pump - C 086-608 086-657 overhaul and moto	Pump - Overhaul in accordance with TRS 0255-086-608 (DDG-37, 38, 40, 45, 46), TRS 0255-086-657 (DDG-41, 42, 43, 44) or Class "B" overhaul (DDG-39). (Includes pump, coupling, and motor adapter.)				SY	7
			3.1.1	Replace four (4) resilient mounts (not in TRS).					
			3.1.2	Replace five (5) flexible connectors on suction, discharge, vent and recirculating lines (not in TRS).					
			3.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).					
		3.2	Motor - Overh 086-633 (DDG- overhaul (DDG ground strap.	Motor - Overhaul in accordance with TRS 0255-086-633 (DDG-37, 38, 40, 45, 46) or Class "B" overhaul (DDG-39, 41,42, 43, 44) Replace ground strap.				Š	7
		3.3	Motor Contro overhaul to following:	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	0
			3.3.1	Clean and preserve controller enclosure.					
			3.3.2	Clean and tighten terminals and connectors. Align contactors.					
			3.3.3	Replace defective or deteriorated wiring and components within controller enclosure.	g ure.				

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION					
255A09*		S	SYSTEM	FEED AND CONDENSATE					
CN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	4	Ship 2B -	s Service 1 Accomplish	Ships Service Turbogenerator Condensate Pump No. 2B - Accomplish the following repairs:			¥		
		4.1	Pump - Ovo 086-608 (1 086-657 (1 overhaul and motor	Pump - Overhaul in accordance with TRS 0255-086-608 (DDG-37, 38, 40, 45, 46), TRS 0255-086-657 (DDG-41, 42, 43, 44) or Class "B" overhaul (DDG-39). (Includes pump, coupling, and motor adapter.)				χς	8
			4.1.1	Replace four (4) resilient mounts (not in TRS).					
			4.1.2	Replace five (5) flexible connectors on suction, discharge, vent and recirculating lines (not in TRS).					
			4.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).					
		4.2	Motor - Overh 086-633 (DDG- overhaul (DDG ground strap.	Motor - Overhaul in accordance with TRS 0255-086-633 (DDG-37, 38, 40, 45, 46) or Class "B" overhaul (DDG-39, 41, 42, 43, 44) Replace ground strap.				SY	8
		4.3	Motor Cont overhaul t following:	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SX	8
			4.3.1	Clean and preserve controller enclosure.					
			4.3.2	Clean and tighten terminals and connectors. Align contactors.					
			4.3.3	Replace defective or deteriorated wiring and components within controller enclosure.	re.				

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CONTINUATION SHEET	ION SHEET						
SWLIN 255A09*		SYSTEM FEED AND CONDENSATE					
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	æ
	ŗ.	Perform post overhaul testing of No. 1A, 1B, 2A and 2B SSTG Condensate Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 255310C0022 (Auxiliary Condensate Pump).				SX	0

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HIII NIMBER	FR	SYSTEM	JCN INDICATED BELOW		TITLE	
		FEED AND CONDENSATE				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	A
	255A10A		F30K			
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$ ASSIGMT PRI	PR

- 1. Main Condensate Piping Accomplish the following:
- 1.1 Perform overhaul testing of Main Condensate System in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30K0032-I (Condensate System).
- 1.1.1 Prerequisites and Flush Phase I

2

SY

2

SY

2

SY

2

SY

2

SY

2

SY

- 1.1.2 Prerequisites and Pressure Test Phase I
- 1.1.3 Prerequisites and Inspection Phase I
- 1.1.4 Prerequisites and Operation Phase III (Turbogenerator)
- 1.1.5 Prerequisites and Operation Phase
 IV (Main Turbine)
- 1.2 Perform post overhaul testing of Demineralizer
 (Ion Exchange) System in accordance with 1200
 psi Propulsion Plant Test Procedure No.
 255F30K0032-II (Demineralizer).
- NOTE: Item 1.2 applicable if SHIPALT DDG-37-1207 has been previously completed. If SHIPALT is accomplished this ROH, the testing is covered in SWLIN 255D *.
- 1.3 Perform post overhaul testing of Morpholine Injection System in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30K0032-III (Morpholine Injection System).

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CONTINUATION SHEET	N SUEE!						
SWLIN		SYSTEM					
255A10*			FEED AND CONDENSATE				
ICN	ITEM #		DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT

PR

Item 1.3 applicable if SHIPALT DDG-37-1056 has been previously completed. If SHIPALT is accomplished this ROH, the testing is covered in SWLIN 255D *.

NOTE:

NOTE: Additional repairs required to piping and valves from main and SSTG condensers, through main and auxiliary air ejector condensers, to the deaerating feed tank and from the freshwater drain collecting tank to the deaerating feed tank as a result of the POT&I are as follows:

HULL NUMBER	8	SYSTEM	JCN INDICATED BELOW	TITLE		
		FEED AND CONDENSATE				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR	ND REPAIR	_
	255A11A		F30K			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	COST \$	ASSIGMT	PR
	l. Perf in a	Perform overhaul testing of Feedwater Piping System in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30K0042 (Feed System).	System Test			
	1.1	Prerequisites and Flush - Phase I			SY	7
	1.2	Prerequisites and Pressure Test - Phase I	I əs		SY	7
	1.3	Prerequisites and Inspection - Phase I	I		SY	7

Additional repairs required to piping and valves from outlet side of deaerating feed tank to boiler feed stop valves as a result of the POT&I are as follows:

NOTE:

Prerequisites and Operation - Phase III

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SY

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HULL NUMBER	ER	SYSTEM		JCN INDICATED BELOW	TITLE		
			FEED AND CONDENSATE				
SWLIN		TOTAL SHIPYARD COST		EIC GROUP	MAINTEN	MAINTENANCE AND REPAIR	IR
	255A13A			TH04			
JCN	ITEM #		DESCRIPTION	M/D MATL\$	\$ COST \$	ASSIGMT	PR
	1. Fres foll	Fresh Water Drain following repairs:	Fresh Water Drain Tank Pump No. 1 - Accomplish the following repairs:	sh the			
	1:1	-980 -oddns	Pump - Overhaul in accordance with TRS 0255-086- (includes pump, coupling and motor support bracket).	s 0255- motor		SX	7
		1.1.1	Replace four (4) resilient mounts (not in TRS).	ounts (not			
		1.1.2	Replace one (1) each 90 degree suction and discharge flexible connections and one (1) flexible connection on recirculating line (not in TRS).	ee suction ctions and on recircu-			
		1.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).	- Repair and			
	1.2	Motor	Motor - Accomplish a Class "B" overhaul to include but not limited to the following:	ul to ing:		S	N
		1.2.1	Clean and inspect components.				
		1.2.2	Reinsulate coils, windings and leads.	nd leads.			
		1.2.3	Install new bearings, renew fasteners.	fasteners.			
		1.2.4	Shop test.				
	1.3		Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	verhaul lowing:		SX	7

SWLIN
255A13*

ITEM #

- 11
FEED AND CONDENSATE
DESCRIPTION
Clean and preserve controller enclosure.
Clean and tighten terminals and connectors. Align contactors.
Replace defective or deteriorated wiring and components within the controller enclosure.
Fresh Water Drain Tank Pump No. 2 - Accomplish the following repairs:
Pump - Overhaul in accordance with TRS 0255-086- (includes pump, coupling, and motor support bracket).
Replace four (4) resilient mounts (not in TRS).
Replace one (1) each 90 degree suction and discharge flexible connections and one (1) flexible connection on recirculating line (not in TRS).
Suction and Discharge Gages and calibrate (not in TRS).
Motor - Accomplish a Class "B" overhaul to include but not limited to the following:
Clean and inspect components.
Reinsulate coils, windings and leads.
Install new bearings, renew fasteners.
Shop test.

CONTINUATION SHEET

CONTINUE TION SHEET	NA SPIEET							
SWLIN			SYSTEM					
255A13*			FEED AND CONDENSATE					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
		2.3	Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	7
			2.3.1 Clean and preserve controller enclosure.					
			2.3.2 Clean and tighten terminals and connectors.					
			2.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
	ë.	Perf Drai Plan Tank	Perform post overhaul testing of No. 1 and 2 Fresh Water Drain Tank Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 255F30L0022 (Fresh Water Drain Tank Pump).				SX	0
	NOTE:	SHIF	SHIPALT DDG-37-354K replaces fresh water drain tank pumps.	·				
	NOTE:	Addi	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

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HULL NUMBER			SYSTEM	CIRCULATING & COOLING SEA WATER	JCN INDICATED BELOW	ELOW	TITLE		
SWLIN			TOTAL SHIPYARD COST	YARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	256A01A				FB00	0			
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	æ
	1.	Sea Water repairs:	Water Circi irs:	Sea Water Circulating System - Accomplish the following repairs:	he following				
		1:1	Replace circula Hyattsv referen 9480 and	Replace three (3) expansion joints in the main circulating system in accordance with NAVSEA Hyattsville Msg. 182149Z AUG 75. Establish reference marks in accordance with NSTM Chapter 9480 and Figure 9480.1A.	in the main ith NAVSEA Establish NSTM Chapter			XS .	0
			1.1.1	Scoop injection inlet line.					
			1.1.2	Main circulating pump discharge line.	arge line.				
			1.1.3	Main circulating water overboard dis- charge line.	ooard dis-				
		1.2	Calibrate or System gages.	te or replace all Sea Water Circulating gages.	irculating			FA	8
	2.	Perfc in ac cedur	Perform overhaul in accordance wi cedure No. 256FB	Perform overhaul testing of Sea Water Circulating System in accordance with 1200 psi Propulsion Plant Test Procedure No. 256FB090022 (Salt Water Circulating Systems).	lating System t Test Pro- ing Systems).				
		2.1	Prerequ	Prerequisites and Pressure Test - Phase	ase I			SY	7
		2.2	Prerequ	Prerequisites and Inspection - Phase I	I			SY	7
		2.3	Prerequ	Prerequisites and Operation - Phase I	II			SY	7
	NOTE:	Sea w repai	Sea water inlet, repaired under SV	Sea water inlet, suction and overboard discharge valves repaired under SWLIN 520A01*.	narge valves				

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CONTINUATION SHEET

NOTE:

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SYSTEM					
256A01*		CIRCULATING & COOLING SEA WATER					
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI	PR

Additional repairs to Main Condenser Circulating Water piping and valves (except injection scoop, overboard discharge sea chest, suction, inlet and discharge valves), SSTG Condenser Circulating Water System piping, valves (except sea suction and overboard discharge valves), expansion joints and branch piping to main lube oil cooler as a result of the POT&I are as follows:

HULL NUMBER		SYSTEM	CIRCULATING & COOLING SEA WATER	JCN INDICATED BELOW	D BELOW	-	TITLE		
SWLIN		TOTAL SHIPYARD COST	YARD COST	EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
	256A02A				310E				
JCN	ITEM #		DESCRIPTION		M/D M	MATL \$	\$ TSOO	ASSIGMT	E .
	1. Sh	ips Service	Ships Service Turbogenerator Circulating Pump No. 1A - Accomplish the following repairs:	. oN qi					
	1.1		Pump - Overhaul in accordance with TRS 0256-086- (includes pump assembly and motor adapter).	us 0256- motor				SY	8
		1.1.1	Replace five (5) resilient mounts (not in TRS).	nounts (not					
		1.1.2	Replace suction and discharge flexible hoses (not in TRS).	e flexible					
		1.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).	- Repair					
	i	1.2 Motor -	Motor - Overhaul in accordance with TRS 0256-	'RS 0256-				SY	7

1.3.1 Clean and preserve controller enclosure.

Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the

following:

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7

SY

- 1.3.2 Clean and tighten terminals and connectors. Align contactors.
- 1.3.3 Replace defective or deteriorated wiring and components within controller enclosure.
- Ships Service Turbogenerator Circulating Pump No. 1B -Accomplish the following repairs:

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION				
SWLIN 256A02*		S	SYSTEM	CIRCULATING AND COOLING SEA WATER				
JCN	ITEM #			DESCRIPTION M/D N	MATL \$	COST \$	ASSIGMT	PR
		2.1	Pump - Ov 086- adapter).	- Overhaul in accordance with TRS 0256- (includes pump assembly and motor er).			SY	0
			2.1.1	Replace five (5) resilient mounts (not in TRS).				
		/	2.1.2	Replace suction and discharge flexible hoses (not in TRS).				
			2.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).				
		2.2	Motor - 086-	- Overhaul in accordance with TRS 0256- 			SY	0
		2.3	Motor Contions overhaul to following:	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:			SY	7
			2.3.1	Clean and preserve controller enclosure.				
			2.3.2	Clean and tighten terminals and connectors. Align contactors.				
			2.3.3	Replace defective or deteriorated wiring and components within controller enclosure.				
	·.	Ships	Service plish the	Ships Service Turbogenerator Circulating Pump No. 2A - Accomplish the following repairs:				
		3.1	Pump - Ovo	<pre>Pump - Overhaul in accordance with TRS 0256- 086 (includes pump assembly and motor adapter).</pre>			SY	7
			3.1.1	Replace five (5) resilient mounts (not in TRS).				

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION					
SWLIN 256A02*		SYSTEM	N.	CIRCULATING AND COOLING SEA WATER					
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	\$ TSOO	ASSIGMT	PRI
		'n.	3.1.2	Replace suction and discharge flexible hoses (not in TRS).					
		ė.	3.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).					
		3.2 Mc	Motor - 086-	Motor - Overhaul in accordance with TRS 0256-				SY	7
		3.3 G	Controller to include	er - Accomplish a Class "B" overhaul ide but not limited to the following:				SY	7
		Ř	3.3.1	Clean and preserve controller enclosure.					
		ř.	3.3.2	Clean and tighten terminals and connectors. Align contactors.					
		÷	3.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.					
	4.	Ships Service T Accomplish the	rvice T sh the	Ships Service Turbogenerator Circulating Pump No. 2B - Accomplish the following repairs:					
		4.1 Pu 08	Pump - Ov 086- adapter).	- Overhaul in accordance with TRS 0256- (includes pump assembly and motor er).				X	0
		4	4.1.1	Replace five (5) resilient mounts (not in TRS).					
		4	4.1.2	Replace suction and discharge flexible hoses (not in TRS).					
		4	4.1.3	Suction and Discharge Gages - Repair and calibrate (not in TRS).					

								-
SWLIN			SYSTEM		-			
	256A02*		CIRCULATING AND COOLING SEA WATER					
CN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
		4.2	2 Motor - Overhaul in accordance with TRS 0256-086-				SY	7
		4.3	3 Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SX	7
			4.3.1 Clean and preserve controller enclosure.					
			4.3.2 Clean and tighten terminals and connectors. Align contactors.					
			4.3.3 Replace defective or deteriorated wiring and components within the controller enclosure.					
	u,	Per and 120 256 Pum	Perform post overhaul testing of No. 1A, 1B, 2A, and 2B SSTG Circulating Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 25631000022 (Auxiliary Condenser Circulating Pump).				S	0

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

HULL NUMBER	SYSTEM CIRCULATING AND COOLING SEA WATER	JCN INDICATED BELOW	דודנפ	
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND KEPAIK	AIK
256A03A		FB01		
JCN ITEM #	DESCRIPTION	M/D MATL\$	COST \$ ASSIGMT	MT PRI
1.	Main Circulating Pump No. 1 - Accomplish the following repairs:			
	1.1 Pump - Overhaul in accordance with TRS 0256-086- (includes pump assembly and coupling).	0256- upling).	XS	7
	1.2 Turbine - Overhaul in accordance with TRS 0256-086	RS 0256-	ΧS	7
2.	Main Circulating Pump No. 2 - Accomplish the following repairs:		ΧS	7
	2.1 Pump - Overhaul in accordance with TRS 0256-086- (includes pump assembly and coupling).	0256- upling).	SX	
	2.2 Turbine - Overhaul in accordance with TRS 0256-086-	RS 0256-		
3.	Perform overhaul testing of Main Circulating Pump in accordance with 1200 psi Propulsion Plant Test Procedure No. 256FB030022 (Main Condenser	Pump : Test -	XS	

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Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

Circulating Pump).

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HULL NUMBER	æ	s	SYSTEM	JCN INDICATED BELOW	TITLE		
			UPTAKES (INNER CASING)				
SWLIN	259A01A		TOTAL SHIPYARD COST	EIC GROUP F601	MAINTENANCE	MAINTENANCE AND REPAIR	
JCN	ITEM #		DESCRIPTION	M/D MATL\$	\$ COST \$	ASSIGMT	8
	1. B	Boiler U repairs:	Boiler Uptakes No. 1A - Accomplish the following repairs:	wing			
	1	1.1	Clean uptakes, remove soot deposits, and repair as necessary.	and repair		FA	7
	1	1.2	Renew defective expansion joints.			SY	7
	1	1.3	Clean and inspect uptake drains.) XS	SY(A) FA(P)	7
	1	1.4	Repair uptake drains as necessary			SY	7
	2. B	Boiler U repairs:	Boiler Uptakes No. 1B - Accomplish the following repairs:	wing			
	7	2.1	Clean uptakes, remove soot deposits, and repair as necessary.	and repair		FA	7
	8	2.2	Renew defective expansion joints.			SY	7
	~	2.3	Clean and inspect uptake drains.) XS	SY(A) FA(P)	7
	7	2.4	Repair uptake drains as necessary.			SY	7
	3.	Boiler Urepairs:	Boiler Uptakes No. 2A - Accomplish the following repairs:	wing			
	m	3.1	Clean uptakes, remove soot deposits, and repair as necessary.	and repair		FA	8
		3.2	Renew defective expansion joints.			SY	8

CONTINUATION SHEET	TION SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN			SYSTEM					
	259A01*		UPTAKES (INNER CASING)					
CN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
		3.3	Clean and inspect uptake drains.			S	SY(A) FA(P)	7
		3.4	Repair uptake drains as necessary.				SY	7
	4	Boil	Boiler Uptakes No. 2B - Accomplish the following repairs:					
1		4.1	Clean uptakes, remove soot deposits, and repair as necessary.				FA	8
		4.2	Renew defective expansion joints.				SY	7
		4.3	Clean and inspect uptake drains.			S	SY(A) FA(P)	7
		4.4	Repair uptake drains as necessary.				SY	7
	NOTE:	Addi flan and the	Additional repairs required to uptakes from economizer flange to top of stack, expansion joints, rain gutters and drains, access plates and covers as a result of the POT&I are as follows:					

HULL NUMBER	ER	8	SYSTEM	JCN INDICATED BELOW	TITLE		
			FUEL SERVICE				
SWLIN			TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR	AND REPAIR	
	261A01A			F500			
JCN	ITEM #		DESCRIPTION	M/D MATLS	COST \$	ASSIGMT	PRI
	т.	Fuel Accom duple to th	Fuel Oil Service System Duplex Strainer Assemblies - Accomplish a Class "B" overhaul of two (2) fuel oil duplex strainer assmeblies to include but not limited to the following:	mblies - uel oil ot limited		ΧS	~
		1.1	Polish and lap plug valve.				
		1.2	Machine, true up and refit mating and sealing surfaces.	sealing			
		1.3	Replace drain and vent valves.				
		1.4	Hydrostatically test for side-to-side and external leakage.	and			
		Strainer shields install cations.	Strainer Spray Shields, Two (2) - Remove strainer spray shields and upon completion of repairs to strainers, install new shields in accordance with NAVSEA specifications.	cainer spray rainers, A specifi-		SX	~
	÷.	Fuel the f	Fuel Oil Quick Closing Valve, Boiler 1A - Accomplish the following repairs:	complish		SY	7

Install flange shields in accordance with current

specifications.

3.2

Class "B" overhaul and bench test at system operating pressure using clean fresh water to determine leakage rate. (See Note)

(Including the valve internals, flanges and operating

gear.)

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CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

CONTINON SHEET	ON SHEET							
SWLIN		S	SYSTEM					
261A01*			FUEL SERVICE					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
	4	Fuel the f	Fuel Oil Quick Closing Valve, Boiler lB - Accomplish the following repairs:				SX	7
		(Inclugear.)	(Including the valve internals, flanges and operating gear.)					
		4.1	Class "B" overhaul and bench test at system operating pressure using clean fresh water to determine leakage rate. (See Note)					
		4.2	Install flange shields in accordance with current specifications.					
	۸.	Fuel the f	Fuel Oil Quick Closing Valve, Boiler 2A - Accomplish the following repairs:				SY	7
		(Inclu gear.)	(Including the valve internals, flanges and operating gear.)					
		5.1	Class "B" overhaul and bench test at system operating pressure using clean fresh water to determine leakage rate. (See Note)					
		5.2	Install flange shields in accordance with current specifications.					
	•	Fuel the f	Fuel Oil Quick Closing Valve, Boiler 2B - Accomplish the following repairs:				· XS	~

(Including the valve internals, flanges and operating

gear.)

6.1

Class "B" overhaul and bench test at system operating pressure using clean fresh water to determine leakage rate. (See Note)

CONTINUATION SHEET

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SWLIN 261A01*		SYSTEM FUEL SERVICE	ERVICE					
JCN	ITEM #		DESCRIPTION	M/D N	MATL \$	\$ TSOO	ASSIGMT	PR
		6.2 Install flange shields current specifications.	Install flange shields in accordance with current specifications.					
	NOTE:	Post repair leakage rainch of nominal valve and locc per hour tota	Post repair leakage rate criterion is 10cc per hour per inch of nominal valve size for valves one inch and larger and 10cc per hour total for valve sizes less than one inch.	. .				
		Test fuel oil service Propulsion Plant Test Oil Service System).	Test fuel oil service system in accordance with 1200 psi Propulsion Plant Test Procedure No. 261F5070022 (Fuel Oil Service System).				SX	7
		Inspection - Phase I						
		Flush - Phase I						
		Pressure Test - Phase I						
		Operation - Phase III						
	NOTE:	Additional repairs requerom service tanks to a regulators, port use equito hull structure) as follows:	Additional repairs required to piping, valves and fittings from service tanks to and including manifolds, pressure regulators, port use equipment, fuel tank (when not built into hull structure) as a result of the POT&I are as follows:	<u>v</u>				

		Shir StateM WORN DESCRIPTION	Chir Lion			1
HULL NUMBER	2	SYSTEM	JCN INDICATED BELOW	TITLE		
		FUEL SERVICE		MAINTENANCE AND REPAIR	EPAIR	
SWLIN	261A02A	TOTAL SHIPYARD COST	EIC GROUP F503			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	COST \$	ASSIGMT F	PRI
	l. Fuel repa	Fuel Oil Service Pump No. lA - Accomplish the following repairs:	following			
	1.1	Pump - Overhaul in accordance with TRS 0261-086- (includes pump assembly and coupling).	0261- pling).		SY	8
		1.1.1 Pump Discharge Relief Valve - Class "B" overhaul and set.	- Accomplish			
		1.1.2 Suction and Discharge Gages - Repair and calibrate.	Repair			
	1.2	Turbine - Overhaul in accordance with TRS 0261-086	RS 0261-		SY	7
	2. Fuel foll	Fuel Oil Service Pump No. 1B - Accomplish the following repairs:				
	2.1	Pump - Overhaul in accordance with TRS 0261-086- (includes pump and coupling).	0261-		SY	8
		2.1.1 Pump Discharge Relief Valve - Class "B" overhaul and test.	- Accomplish			
		2.1.2 Suction and Discharge Gages - Repair and calibrate.	Repair			
	2.2	Turbine - Overhaul in accordance with TRS 0261-086	RS 0261-		SY	8

CONTINUATION SHEET	N SHEET		SHIP SYSTEM WORK DESCRIPTION	IPTION				1
SWLIN	261A02*		SYSTEM FUEL SERVICE					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	÷.	Fuel follo	Fuel Oil Service Pump No. 2A - Accomplish the following repairs:					
		3.1	<pre>Pump - Overhaul in accordance with TRS 0261- 086- (includes pump assembly and coupling).</pre>	1- ng).			SY	~
			3.1.1 Pump Discharge Relief Valve - Accordance Class "B" overhaul and set.	- Accomplish				
			3.1.2 Suction and Discharge Gages - Repair and calibrate.	air				
		3.2	Turbine - Overhaul in accordance with TRS 0261-086	0261-			SX	7
	4	Fuel	Fuel Oil Service Pump No. 2B - Accomplish the following repairs:	llowing				
		4.1	Pump - Overhaul in accordance with TRS 0261-086- (includes pump assembly and coupling)	1- ng).			. YS	7
			4.1.1 Pump Discharge Relief Valve - Accomplish Class "B" overhaul and set.	omplish				
			4.1.2 Suction and Discharge Gages - Repair and calibrate.	air				
		4.2	Turbine - Overhaul in accordance with TRS 0261-086	0261-			SY	7
	NOTE:	SHIP	SHIPALT DDG-37-1069K modifies or replaces relief valves from 1000 to 350 psi settings.					

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CONTINUATION	١
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SWLIN		SYSTEM					
261A02*		FUEL SERVICE					
JCN	ITEM #	DESCRIPTION	M/D	MATL \$ COST \$	\$ TSOO	ASSIGMT	P.
	5.	Perform post overhaul testing of No. 1A, 1B, 2A and 2B Fuel Oil Service Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 261F5010022 (Fuel Oil Service Pumps).				SY	7
	NOTE:	Additional repairs required in this SWLIN (including in-port service pump motor and controller) as a result of the POT&I are as follows:					

								1
HULL NUMBER	_		SYSTEM	JCN INDICATED BELOW	TITLE			
			MAIN PROPULSION LUBE OIL					
SWLIN			TOTAL SHIPYARD COST	EIC GROUP	MAINTE	MAINTENANCE AND REPAIR	REPAIR	
	262A01A			FD00				
JCN	ITEM #		DESCRIPTION	M/D MATL\$	COST \$		ASSIGMT	PRI
	1.	Main over	Main Lube Oil Cooler No. 1 - Accomplish Class "B" overhaul to include but not limited to:	s "B"		62	SY	7
		1.1	Clean and hydrostatically test main lube oil cooler assembly oil and watersides.	ube oil				
		1.2	Replace plugged or leaking tubes.					
		1.3	Replace seals and gaskets, replace defective or deteriorated fasteners.					
		1.4	Gages and Thermometers - Repair and calibrate.	alibrate.				
	5.	Main a Cla follo	Main Lube Oil System Duplex Strainer No. 1 - Accomplish a Class "B" overhaul to include but not limited to the following:	Accomplish ted to the		01	SY	0
		(Inc.	(Includes inlet and outlet gages and tubing, drain and vent valves, plug valve, strainer internals.)	drain als.)				
		2.1	Polish, lap and refit plug valve.					
		2.2	Machine, true up and refit mating surf	surfaces.				
		2.3	Replace broken or missing magnets and repair strainer baskets.	repair				
		2.4	Repair vent and drain valves to conform to latest requirements for flammable systems.	nform to systems.				
		2.5	Hydrostatically test strainer assembly for side-to-side and external leakage.	y for				

Inlet and Outlet Gages - Repair and calibrate.

5.6

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

		1						
SWLIN	262A01*		SYSTEM MAIN PROPULSION LUBE OIL					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	÷.	Main	Main Lube Oil Cooler No. 2 - Accomplish Class "B" overhaul to include but not limited to:				SY	7
		3.1	Clean and hydrostatically test main lube oil cooler assembly oil and watersides.					
		3.2	Replace plugged or leaking tubes.					
		3.3	Replace seals and gaskets, replace defective or deteriorated fasteners.					
		3.4	Gages and Thermometers - Repair and calibrate.					
	4.	Main a Cla	Main Lube Oil System Duplex Strainer No. 2 - Accomplish a Class "B" overhaul to include but not limited to				SY	7

and vent valves, plug valve, strainer internals.)

(Includes inlet and outlet gages and tubing, drain

the following:

- 4.1 Polish, lap and refit plug valve.
- 4.2 Machine, true up and refit mating surfaces.
- 4.3 Replace broken or missing magnets and repair strainer baskets.
- 4.4 Repair vent and drain valves to conform to lastest requirements for flammable systems.
- 4.5 Hydrostatically test strainer assembly for side-to-side and external leakage.
- 4.6 Inlet and Outlet Gages Repair and calibrate.

HILL NIMBER	8	SYSTEM	JICH INDICATED BELOW	TITLE	
		MAIN PROPULSION LUBE OIL			
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR	IR
	262A02A		FD03		
nor	ITEM #	DESCRIPTION	M/D MATL\$	COST \$ ASSIGMT	PRI
	l. Ma	Main Lube Oil Service Standby Pump No. 1A - Accomplish the following repairs:			
	1.1	1 Pump - Overhaul in accordance with TRS 0262-086- (includes pump assembly and coupling).	ks 0262- coupling).	SY	7
		1.1.1 Suction and Discharge Gages and calibrate.	- Repair		
	1.2	2 Motor - Overhaul in accordance with TRS 0262-086-	IRS 0262-	SY	7
	2. Ma	Main Lube Oil Service Standby Pump No. 1B - Accomplish the following repairs:	Accomplish		
	2.1	1 Pump - Overhaul in accordance with TRS 0262-086- (includes pump assembly and coupling).	& 0262- coupling).	XS	7
		2.1.1 Suction and Discharge Gages - Repair and calibrate.	- Repair		
	2.2	2 Turbine - Overhaul in accordance with TRS 0262-086-	1 TRS 0262-	SX	2
	3. Ma	Main Lube Oil Service Standby Pump No. 2A - Accomplish the following repairs:	Accomplish		

7

SY

Suction and Discharge Gages - Repair and calibrate.

3.1.1

Pump - Overhaul in accordance with TRS 0262-086- (includes pump assembly, coupling, and motor bracket).

3.1

CONTINUATION SHEET	SHEET	SHIP SYSTEM WORK DESCRIPTION					1
SWLIN		SYSTEM					
262A02*		MAIN PROPULSION LUBE OIL					
JCN	ITEM #	DESCRIPTION	M/D	MATL \$	\$ TS00	ASSIGMT	PRI
		3.2 Motor - Overhaul in accordance with TRS 0262-086				SY	7
	4	Main Lube Oil Service Standby Pump No. 2B - Accomplish the following repairs:					
		4.1 Pump - Overhaul in accordance with TRS 0262-086- (includes pump assembly and coupling).				SY	7
		4.1.1 Suction and Discharge Gages - Repair and calibrate.					
		4.2 Turbine - Overhaul in accordance with TRS 0262-				SY	8
	5.	Attached Lube Oil Service Pump No. 1 - Overhaul in accordance with TRS 0262-086				SY	7
		Attached Lube Oil Service Pump No. 2 - Overhaul in accordance with TRS 0262-086				SY	7
	7.	Perform post overhaul testing of No. 1A, 1B, 2A, and 2B Main Lube Oil Service Standby Pump in accordance with 1200 psi Propulsion Plant Test Procedure No. 262FD010022 (Main Lube Oil Service Pumps).				SY	~
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

									-
HULL NUMBER	R	SYSTEM		JCN INDICATED BELOW	ED BELOW		TITLE		
		MA	MAIN PROPULSION LUBE OIL						
SWLIN		TOTAL SHIPYAI	YARD COST	EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
	262A04A				FD07				
JCN	ITEM #		DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	Æ
	l. Lube repa	Lube Oil Purifier No. 1 repairs:	ier No. 1 - Accomplish the following	lowing					
	1:1	Purifier - 0262-086-	r - Overhaul in accordance with TRS 6- (includes pedestal and purifier Y).	h TRS purifier				SY	8
		1.1.1	Replace four (4) resilient mounts (not included in TRS).	ounts					
		1.1.2	Replace four (4) 90 degree flexible hose assemblies (two (2) hoses per assembly) and one (1) single flexible hose (not included in TRS).	lexible es per flexible					
	1.2	Motor - 086-	Overhaul in accordance with TRS 0262-	RS 0262-				SY	7
	1.3	Control to incl	Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	verhaul lowing:				SY	0
		1.3.1	Clean and preserve controller enclosure.	u					
		1.3.2	Clean and tighten terminals and connectors.	and s.					
		1.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.	rated the					
	1.4		Inlet Pressure Gage and Inlet Thermometer Repair and calibrate.	eter -				SY	8

CONTINUATION SHEET

SWLIN	262A04*	SYSTEM MAIN PROPULSION LUBE OIL					
JCN	ITEM #	DESCRIPTION	M/D	MATL \$	cost \$	ASSIGMT	Ē
		Lube Oil Purifier No. 2 - Accomplish the following repairs:					
		<pre>2.1 Purifier - Overhaul in accordance with TRS 0262-086- (includes pedestal and purifier assembly).</pre>				SY	N
		2.1.1 Replace four (4) resilient mounts (not included in TRS).					
		2.1.2 Replace four (4) 90 degree flexible hose assemblies (two (2) hoses per assembly) and one (1) single flexible hose (not included in TRS).					
		2.2 Motor - Overhaul in accordance with TRS -262-086				SY	7
		2.3 Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	7
		2.3.1 Clean and preserve controller enclosure.					
		2.3.2 Clean and tighten terminals and connectors. Align contactors.	rs.				

2

SY

2.4 Inlet Pressure Gage and Inlet Thermometer - Repair and calibrate.

Replace defective or deteriorated wiring and components within the controller enclosure.

2.3.3

CONTINUAL	CONTINUATION SHEET						
SWLIN		SYSTEM					
262A04*		MAIN PROPULSION LUBE OIL					
CN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	\$ TSOO	ASSIGMT PRI	PR
	ë.	Perform post overhaul testing of lube oil purifier No. 1 and No. 2 in accordance with 1200 psi Propulsion Plant Test Procedure No. 262FD070012 (Lube Oil Centrifugal Purifier).				SY	7

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

PART 3.3

MAJOR SHIP SYSTEM 3

MAJOR SHIP SYSTEM 3 - ELECTRIC PLANT

SHIPS SERVICE POWER GENERATION	EMERGENCY GENERATORS	POWER CONVERSION EQUIPMENT	SWITCHGEAR AND PANELS	SSTG LUBE OIL SYSTEM	DIESEL SHPPOPT SVSTEMS
311	312	314	324	341	342

HULL NUMBER	R	SYSTEM		JCN INDICATED BELOW	D BELOW	TITLE		
		SHIPS SE	SHIPS SERVICE POWER GENERATION			MAINTENANCE AND REPAIR	AND REPAIR	
SWLIN	311A01A	TOTAL SHI	TOTAL SHIPYARD COST	EIC GROUP	310C			
JCN	ITEM #		DESCRIPTION		M/D MATL\$	\$ COST \$	ASSIGMT	PR.
	1.	Ships Service	ice Turbogenerator Set, 60 Hz, No.	10. 1A:				
		1.1 Turbine	ne - Accomplish the following repairs:	pairs:			SY	~
		1.1.1	Steam Admission Valve (Steam Chest Cover, Valve) and Linkage Assembly - Overhaul in accordance with applicable portions of TRS 0311-086-	Chest Smbly - Oplicable				
		1.1.2	Throttle Valve and Steam Strainer Class "B" Overhaul.	ruer -				
		1.1.3	Turbine Thrust - Reset in accordance with criteria established in TRS 0311-086-	ordance IRS				
		1.1.4	Overspeed Trip - Reset in accordance with criteria established in TRS 0311-086-	ordance				
		1.2 Turbine Gages -	ne and Reduction Gear, Panel Mounted - Calibrate.	mted			SY	7
•		1.3 Gener	Generator - Accomplish the following repairs:	repairs:			SY	7
		1.3.1	Stator Windings - Clean (on ship).	ip).				
		1.3.2	Slip Rings - Polish and true up.	·dr				
		1.3.3	Brush Holders and Brushes - Clean holders and replace brushes in accordance with applicable portions of TRS 0311-086-	lean 1 rtions				

CONTINUATION SHEET	ON SHEET	SHIP SYSTEM WORK DESCRIPTION					
SWLIN 311A01*		SYSTEM SHIPS SERVICE POWER GENERATION					
JCN	ITEM #	DESCRIPTION	M/D MAT	MATL \$	COST \$	ASSIGMT	PRI
		1.3.4 Journal Bearings - Replace in accordance with TRS 0311-086-					
		<pre>1.4 Tachometer - Class "B" overhaul to include cleaning, inspecting and calibration as a minimum.</pre>				X	7
	2.	Ships Service Turbogenerator Set 60 Hz, No. 1B:					
		2.1 Turbine - Accomplish the following repairs:				SY	7
		2.1.1 Steam Admission Valve (Steam Chest Cover, Valve) and Linkage Assembly - Overhaul in accordance with applicable portions of TRS 0311-086-					
		2.1.2 Throttle Valve and Steam Strainer - Class "B" Overhaul.					
		2.1.3 Turbine Thrust - Reset in accordance with criteria established in TRS 0311-086-					
		2.1.4 Overspeed Trip - Reset in accordance with criteria established in TRS 0311-086-					
		2.2 Turbine and Reduction Gear, Panel Mounted				SY	7

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SY

2.3 Generator - Accomplish the following repairs:

Gages - Calibrate.

2.3.1 Stator Windings - Clean (on ship).

2.3.2 Slip Rings - Polish and true up.

CONTINUATION SHEET	ION SHEET			SHIP SYSTEM WORK DESCRIPTION				
SWLIN 311A01*		S	SYSTEM	SHIPS SERVICE POWER GENERATION				
JCN	ITEM #			DESCRIPTION M/D	MATL \$	COST \$	ASSIGMT	æ
			2.3.3	Brush Holders and Brushes - Clean holders and replace brushes in accordance with applicable portions of TRS 0311-086-				
			2.3.4	Journals Bearings - Replace in accordance with TRS 0311-086-				
		2.4	Tachometer cleaning,	ter - Class "B" overhaul to include of, inspecting and calibration as a minimum.			SX	~
	3.	Ship	s Service	Ships Service Turbogenerator Set, 60 Hz, No. 2A:				
		3.1	Turbine	- Accomplish the following repairs:			SY	8
			3.1.1	Steam Admission Valve (Steam Chest Cover, Valve) and Linkage Assembly - Overhaul in accordance with applicable portions of TRS 0311-086-				
			3.1.2	Throttle Valve and Steam Strainer - Class "B" overhaul.				
			3.1.3	Turbine Thrust - Reset in accordance with criteria established in TRS 0311-086-				
			3.1.4	Overspeed Trip - Reset in accordance with criteria established in TRS 0311-086				
		3.2	Turbine and Calibrate.	Turbine and Reduction Gear, Panel Mounted Gages - Calibrate.	1		SX	7
		3.3	Generator	or - Accomplish the following repairs:			SY	7
			3.3.1	Stator Windings - Clean (on ship).				

CONTINUAL	CONTINUATION SHEET			SHIP SYSTEM WORK DESCRIPTION					
SWLIN 311A01*		S	SYSTEM	SHIPS SERVICE POWER GENERATION					
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
			3.3.2	Slip Rings - Polish and true up.					
			3.3.3	Brush Holders and Brushes - Clean holders and replace brushes in accordance with applicable portions of TRS 0311-086-					
			3.3.4	Journal Bearings - Replace in accordance with TRS 0311-086-					
		3.4	Tachometer cleaning, :	er - Class "B" overhaul to include , inspecting, and calibration as a				SY	8
	4.	Ships	Service T	Ships Service Turbogenerator Set, 60 Hz, No. 2B:					
		4.1	Turbine	- Accomplish the following repairs:				SY	7
			4.1.1	Steam Admission Valve (Steam Chest Cover, Valve) and Linkage Assembly - Overhaul in accordance with applicable portions of TRS 0311-086					
			4.1.2	Throttle Valve and Steam Strainer - Class "B" Overhaul.					
			4.1.3	Turbine Thrust - Reset in accordance with criteria established in TRS 0311-086-					
			4.1.4	Overspeed Trip - Reset in accordance with criteria established in TRS 0311-086-					

CONTINUATION SHEET	ON SHEET			SHIP STOLEN WORK DESCRIPTION			1
SWLIN 311A01*		S	SYSTEM	SHIPS SERVICE POWER GENERATION			
JCN	ITEM #			DESCRIPTION M/D MATL \$	COST \$	ASSIGMT	E E
		4.2	Turbine and Reduce Gages - Calibrate	Turbine and Reduction Gear, Panel Mounted Gages - Calibrate		SY	~
		4.3	Generator	- Accomplish the following repairs:		SY	7
			4.3.1 S	Stator Windings - Clean (on ship).			
			4.3.2 S	Slip Rings - Polish and true up.			
			4.3.3 Pr	Brush Holders and Brushes - Clean holders and replace brushes in accordance with applicable portions of TRS 0311-086			
			4.3.4 J.	Journal Bearings - Replace in accordance with TRS 0311-086-			
		4.4	Tachometer	- Class "B" overhaul.		SY	7
	ŗ.	Perfo Ships Propu Servi	Perform post overhaul tes Ships Service Turbogenera Propulsion Plant Test Pro Service Turbogenerator). Systems, SWLIN 341A01*.	Perform post overhaul testing of No. 1A, 1B, 2A, and 2B Ships Service Turbogenerators in accordance with 1200 psi Propulsion Plant Test Procedure No. 311310C0022 (Ships Service Turbogenerator). Test includes SSTG Lube Oil Systems, SWLIN 341A01*.		SY	8
	NOTE:	Meter	repairs and	Meter repairs and calibration covered in SWLIN 324A01*.			
	NOTE:	SSTG	Lube Oil Sys	SSTG Lube Oil System repairs covered in SWLIN 341A01*.			
	NOTE:	Addit reduc coole integrare are as	Additional repair reduction gear as cooler (does not integral condense are as follows:	Additional repairs required to turbine assembly, speed reduction gear assembly, generator, or generator air cooler (does not include lube oil system and pumps, non-integral condensers or pumps) as a result of the POT&I are as follows:			

							1
HULL NUMBER		SYSTEM	JCN INDICATED BELOW	D BELOW	TITLE		
		EMERGENCY GENERATORS			MAINTENA	MAINTENANCE AND REPAIR	œ
SWLIN	312A01A	TOTAL SHIPYARD COST	EIC GROUP	3301			
JCN	ITEM #	DESCRIPTION		M/D MATL\$	\$ COST \$	ASSIGMT	PRI
	1.	Emergency Diesel Generator Engine No. 1 - Accomplish the following repairs:					
		<pre>1.1 Speed Control and Regulating System - Accomplish a Class "B" overhaul to include but not limited to the following:</pre>	- wing:			SY	7
		1.1.1 Hydraulic governor and actuator.	or.				
		1.1.2 Load and frequency sensors and amplifier.	ro				
		1.1.3 Mechanical linkage.					
		<pre>1.2 Fuel Injectors - Accomplish the following repairs:</pre>	owing			SY	7
		1.2.1 Clean, adjust and set.					
		1.3 Gages, Tachometers, Pyrometers, Meters, and Thermometers - Calibrate.	rs,			SX	7
	.5	Emergency Diesel Generator Engine No. 2 - Accomplish the following repairs:					
		2.1 Speed Control and Regulating System - Accomplish a Class "B" overhaul to include but not limited to the following:	- Accomplish not limited			SY	7

2.1.2 Load and frequency sensors and amplifier.

2.1.3 Mechanical linkage.

2.1.1 Hydraulic governor and actuator.

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SWLIN	312A01*		SYSTEM EMERGENCY GENERATORS					
JCN	ITEM #	#	DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
		2.2	2.2 Fuel Injectors - Accomplish the following repairs:				SY	7
			2.2.1 Clean, adjust, and set.					
		2.3	2.3 Gages, Tachometers, Pyrometers, Meters, and Therometers - Calibrate.				SY	7
	ě	Emel fol]	Emergency Diesel Generator No. 1 - Accomplish the following repairs:					
		3.1	3.1 Commutators and Slip Rings - Clean and polish (in place).				SY	7
		3.2	3.2 Brush Rigging and Brushes - Clean and adjust rigging, and replace brushes.				SY	7
		3.3	3.3 Journal Bearings - Inspect bearings and replace as necessary.				SY	7
	4.	Ете	Emergency Diesel Generator No. 2 Accomplish the					

2

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(Emergency Generator). Test includes support systems SWLIN 342A01*.

Generator Set No. 1 and 2 in accordance with 1200 psi

Propulsion Plant Test Procedure No. 31233010022

Perform post overhaul testing of Emergency Diesel

ď.

Journal Bearings - Inspect bearings and replace

as necessary.

4.3

Commutators and Slip Rings - Clean and polish (in place).

following repairs:

4.1

Brush Rigging and Brushes - Clean and adjust

4.2

rigging, and replace brushes.

2

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3	CONTINUATION

SWLIN 312A01*		SYSTEM EMERGENCY GENERATORS					
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	\$ TSOO	ASSIGMT PRI	PR
	NOTE:	NOTE: Additional repairs required to engine assembly,					

Additional repairs required to engine assembly, scavenging air blowers, clutch and power transmission assembly, fuel pump (attached) and filters, generator assembly and excitation system, attached lube oil filter assembly, manual controls and exhaust temperature pyrometer (if installed) (does not include heat exchanger, lube oil coolers, air starting system, sea water circulating pump and system, exhaust piping, air inlet piping and silencer) as a result of the POT&I are as follows:

HIII NIIMBER		EVETEM	ICN INDICATED RELOW		TITIE		1
		POWER CONVERSION EQUIPMENT			MAINTENANCE AND REPAIR	AND REPAI	α.
SWLIN		TOTAL SHIPYARD COST	EIC GROUP				
	314A01A		4700				
non	ITEM #	DESCRIPTION	M/D M/	MATL \$	COST \$	ASSIGMT	FB
	i	Motor Generator Set, 200 KW, 400 Hz - Accomplish a Class "B" overhaul to three (3) MG sets to include but not limited to the following:	omplish to			SY	7
		(Include voltage/frequency regulator and controller.)					
		1.1 Slip Rings - Clean and polish.					
		1.2 Brush Rigging and Brushes - Clean and adjust rigging, and replace brushes.	Q				
·		1.3 Journal Bearings - Inspect and replace as necessary.	90				
	.5	Motor Generator Set, 60 KW, 400 Hz - Accomplish the following repairs to six (6) MG sets:	mplish			SY	~
		2.1 Slip Rings - Clean and polish (in place).	ace).				
		2.2 Brush Rigging and Brushes - Clean and adjust rigging, and replace brushes.	q				
•		2.3 Journal Bearings - Inspect and replace	90				

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Motor Generator Set, 3KW, 250 $\rm VDC$ - Accomplish the following repairs to four (4) MG sets:

3

as necessary.

3.1 Slip Rings - Clean and polish (in place).

Brush Rigging and Brushes - Clean and adjust rigging, and replace brushes.

3.2

3.3 Journal Bearings - Inspect and replace as

necessary.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

NLIN		SYSTEM					
	314A01*	POWER CONVERSION EQUIPMENT					
z	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	PRI

- 4. PU-491/USQ or PU-655/USQ-20 Motor Generator Accomplish the following repairs:
- 4.1 Class "B" Overhaul generator sets to include but not be limited to the following:

2

SY

- 4.1.1 Slip Rings Clean and polish.
- 4.1.2 Brush Rigging and Brushes Clean and adjust rigging, and replace brushes.
- 4.1.3 Journal Bearings Inspect and replace, as necessary.
- 4.1.4 Stator and Rotor Clean and inspect windings; take insulation readings; rewind, dip, bake and bench test as necessary.
- 4.2 C=3414/USQ-20 MG Controller Class "B"
 overhaul
 include but not be limited to:

2

SY

- 4.2.1 Clean and preserve enclosure.
- 4.2.2 Clean and tighten all terminals and connectors; align contactors.
- 4.2.3 Replace all defective or deteriorated wiring and components within the controller enclosure.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

CONTINUATION SHEET						1
SWLIN 314A01*	SYSTEM POWER CONVERSION EQUIPMENT					
JCN ITEM #	# DESCRIPTION	M/D MAT	MATL \$	COST \$	ASSIGMT	E E
'n	AN/SQS-23 Sonar System Motor Generator Set - Inspect and load test all motor generator sets (average quantity of 10), including the following:				SY	8
	5.1 PU-444/SQ.					
	5.2 PU-455/SQ.					
	5.3 PU-461/SQ.					
	5.4 PU-477/SQ.					
	5.5 PU-478/SQ.					
	5.6 PU-479()/SQ.					
	5.7 PU-485/SQ.					
	5.8 PU-519/SQ.					
9	AN/SQQ-23 Sonar System Motor Generator Set - Inspect and load test all motor generator sets to include the following:	д е е			SY	7

Additional repairs required in this SWLIN as a result

of the POT&I are as follows:

NOTE:

6.1 PU-444/SQ.

HULL NUMBER	8		SYSTEM		JCN INDICATED BELOW	ED BELOW	TITLE		
				SWITCHGEAR AND PANELS					
SWLIN			TOTAL SHIPYARD COST		EIC GROUP		MAINTENANCE	MAINTENANCE AND REPAIR	
	324A01A	-				4100			
JCN	ITEM #			DESCRIPTION		M/D MATL\$	\$ COST \$	ASSIGMT	PR
	÷	Swite	Switchboards and	nd Panels					
		1:1	Switchboar repairs:	oard No. 1S - Accomplish the following:	ollowing			SY	7
			1.1.1	Repair or replace as required and calibrate all meters.	d and cali-				
			1.1.2	Clean and inspect circuit breakers and static power supplies.	eakers and				
		1.2	Switchboares:	Switchboard No. 2S - Accomplish the following repairs:	ollowing			SY	7
			1.2.1	Repair or replace as required and calibrate all meters.	d and cali-				
			1.2.2	Clean and inspect circuit breakers and static power supplies.	eakers and	•			
		1.3	Emergency to include	Emergency Power Switchboard - Accomplish repairs to include but not limited to the following:	ish repairs lowing:			SX	7
			1.3.1	Repair or replace as required and calibrate all meters.	d and cali-				
			1.3.2	Clean and inspect circuit breakers and static power supplies.	eakers and				
		1.4	Degaussing breakers.	ing Switchboard - Clean all circuits.	rcuit			FA	7
	5.	Elect	Electric Power Di transfer units.	Distribution ABT's - Clean all bus	l bus			FA	~

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SHIP SYSTEM WORK DESCRIPTION

CONTINUATION SHEET

SWLIN	324A01*	SYSTEM	SWITCHGEAR AND PANELS					
CN	ITEM #		DESCRIPTION	Q/W	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	E.

NOTE: Additional repairs required to circuit breakers, switches, S/S switchboard, emergency switchboards, panels, (does not include propulsion control switchboards, weapons control switchboards, I.C. switchboards) as a result of the POT&I are as follows:

			Shir Statem Work Description	NICH TION			1
HULL NUMBER		SY	SYSTEM	JCN INDICATED BELOW	TITLE		
			SSTG LUBE OIL				
SWLIN		2	TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR	AND REPAIR	
JCN	ITEM #	+	DESCRIPTION	M/D MATLS	COST \$	ASSIGMT	3
	1. Sh	hips (Ships Service Turbogenerator Lube Oil System, No. 1A - Accomplish the following repairs:	No.			
	1.	1.1	Attached, Auxiliary and Hand Operated Lube Oil Pumps - Overhaul in accordance with applicable portions of TRS 0311-086-	Lube h		SY	7
	1.	1.2	Auxiliary Lube Oil Pump Motor - Class "B" overhaul.	"B"		SY	7
	i.	1.3	Auxiliary Lube Oil Pump Controller - Class "B" overhaul to include but not limited to:	lass d to:		SY	7
			1.3.1 Clean and preserve enclosure.				
			1.3.2 Clean and tighten all terminals and connectors, align contactors.	ls and			
			1.3.3 Replace all defective or deteriorated wiring and components within the controller enclosure.	riorated the			
	wa i	4.	Duplex Lube Oil Strainer - Overhaul in accordance with applicable portions of 0311-086	TRS		SX	7
			1.4.1 Vent and Drain Valves - Repair to conform with latest requirements for flammable systems.	r to nts for			
	.;	1.5	Duplex Strainer Shield - Remove and store strainer spray shield, upon completion of repairs to strainer reinstall shield in accordance with NAVSEA specifications.	ore of n		SX	8

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION					
SWLIN 341A01*			SYSTEM	SSTG LUBE OIL					
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
		Ship 1B -	s Service 1	Ships Service Turbogenerator Lube Oil System, No. 1B - Accomplish the following repairs:					
		2.1	Attached, Oil Pumps applicable	Attached, Auxiliary and Hand Operated Lube Oil Pumps - Overhaul in accordance with applicable portions of TRS 0311-086				SY	8
		2.2	Auxiliary overhaul.	ry Lube Oil Pump Motor - Class "B" 1.				SY	7
		2.3	Auxiliary "B" overh	Auxiliary Lube Oil Pump Controller - Class "B" overhaul to include but not limited to:				SY	7
			2.3.1	Clean and preserve enclosure.					
			2.3.2	Clean and tighten all terminals and connectors, align contactors,					
			2.3.3	Replace all defective or deteriorated wiring and components within the controller enclosure.					
		2.4	Duplex Lul ance with	Duplex Lube Oil Strainer - Overhaul in accordance with applicable portions of TRS 0311-086-	i			SY	8
			2.4.1	Vent and Drain Valves - Repair to conform with latest requirements for flammable systems.					
		2.5	Duplex Str strainer s repairs to accordance	Duplex Strainer Shield - Remove and store strainer spray shield, upon completion of repairs to strainer reinstall shield in accordance with NAVSEA specifications.				SX	8

CONTINUATION SHEET	ON SHEET			SHIP STOLEM WORK DESCRIPTION				
SWLIN 341A01*		S	SYSTEM	SSTG LUBE OIL				
JCN	ITEM #			DESCRIPTION M/D	MATL \$	COST \$	ASSIGMT	PRI
	ë.	Ships 2A -	Service	Ships Service Turbogenerator Lube Oil System, No. 2A - Accomplish the following repairs:				
		3.1	Attached, 7 Oil Pumps - applicable	ed, Auxiliary and Hand Operated Lube nps - Overhaul in accordance with able portions of TRS 0311-086			SX	7
		3.2	Auxiliary overhaul.	ary Lube Oil Pump Motor - Class "B" 11.			SY	7
		3.3	Auxilia "B" ove	Auxiliary Lube Oil Pump Controller - Class "B" overhaul to include but not limited to:			SX	7
			3.3.1	Clean and preserve enclosure.				
			3.3.2	Clean and tighten all terminals and connectors, align contactors.				
			3.3.3	Replace all defective or deteriorated wiring and components within the controller enclosure.				
		3.4	Duplex with ap	<pre>Duplex Lube Oil Strainer - Overhaul in accordance with applicable portions of TRS 0311-086</pre>			SY	~
			3.4.1	Vent and Drain Valves - Repair to conform with latest requirements for flammable systems.				
		3.5	Duplex Strastrainer syrepairs to accordance	Duplex Strainer Shield - Remove and store strainer spray shield, upon completion of repairs to strainer reinstall shield in accordance with NAVSEA specifications.			SX	0

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION	rion				
SWLIN 341A01*		S	SYSTEM SSTG LUBE OIL					
CN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	4	Ship: 2B -	Ships Service Turbogenerator Lube Oil System, No. 2B - Accomplish the following repairs:					
		4.1	Attached, Auxiliary and Hand Operated Lube Oil Pumps - Overhaul in accordance with applicable portions of TRS 0311-086				SY	8
		4.2	Auxiliary Lube Oil Pump Motor - Class "B" overhaul.				SY	7
		4.3	Auxiliary Lube Oil Pump Controller - Class "B" overhaul to include but not limited to:				SX	7
			4.3.1 Clean and preserve enclosure.					
			4.3.2 Clean and tighten all terminals and connectors, align contactors.	nđ				
			4.3.3 Replace all defective or deteriorated wiring and components within the controller enclosure.	ated				
		4.4	Duplex Lube Oil Strainer - Overhaul in accordance with applicable portions of TRS 0311-086-	ord- 086			SY	7
			4.4.1 Vent and Drain Valves - Repair to conform with latest requirements for flammable systems.	for				
		4.5	Duplex Strainer Shield - Remove and store strainer spray shield, upon completion of repairs to strainer reinstall shield in accordance with NAVSEA specifications.				SY	8

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CONTINIIATION	5
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SWLIN	SYSTEM						
341A01*		SSTG LUBE OIL					
JCN ITEM	#	DESCRIPTION	M/D	M/D MATL \$	COST \$	ASSIGMT PRI	PR

NOTE:

Auxiliary Lube Oil Pumps covered in SWLIN 311A01* with 1200 psi Propulsion Plant Test Procedure No.

Post overhaul testing of No. 1A, 1B, 2A, and 2B

NOTE:

filters, orifice plates, sight glasses, pressure control systems and trips as a result of POT&I electrostatic precipitators, lube oil cooler, and thermostatic switches, accumulators, and "oil piping" to bearings, governor and speed 311310C0022 (Ships Service Turbogenerator). Additional repairs required to sump tanks,

are as follows:

O I WILLIAM		MITONO	WO LEED BELOW	TITLE			
		DIESEL SUPPORT					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	¥.	INTENANCE	MAINTENANCE AND REPAIR	
	342A01A		3300				
JCN	ITEM #	DESCRIPTION	M/D MATL\$		COST \$	ASSIGMT	PR
	l. Em	Emergency Diesel Generator Support Systems - 60 Hz Accomplish the following repairs:	- 00 Hz -				
	1.1	Sea Water Circulating Pump No. 1 accordance with TRS 0311-086-	- Overhaul in			SY	7
		<pre>1.1.1 Replace four (4) resilient mounts</pre>	mounts				
		1.1.2 Replace suction and discharge 90 degree flex hoses.	ge 90				
	1.2	Sea Water Circulating Pump Motor - Overhaul in accordance with TRS 0311-086	verhaul			SY	7
	1.3	BDG Engine No. 1 Fresh Water/Sea Water Heat Exchanger - Accomplish repairs to include but not limited to the following:	er Heat clude			SX	7
		1.3.1 Chemically clean sea water and fresh water sides.	and fresh				
		1.3.2 Visually inspect.					
		1.3.3 Hydrostatically test and repair any leakage found.	pair any				
	1.4	EDG Engine No. 1 Lube Oil Cooler - repairs to include but not limited following:	Accomplish to the			SX	7

Chemically clean water and oil sides.

1.4.1

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION				
SWLIN			SYSTEM					
342A01*				DIESEL SUPPORT				
JCN	ITEM #			DESCRIPTION M/D	MATL \$	\$ TSOO	ASSIGMT	PRI
			1.4.2	Visually inspect.				
			1.4.3	Hydrostatically test, repair leakage found. (Replace leaking cooler cores.)				
		1.5		Sea Water Circulating Pump No. 2 - Overhaul in accordance with TRS 0311-086-			SY	7
			1.5.1	Replace four (4) resilient mounts (not in TRS).				
			1.5.2	Replace suction and discharge 90 degree flex hoses.				
		1.6		Sea Water Circulating Pump Motor - Overhaul in accordance with TRS 0311-086			SX	8
		1.7		EDG Engine No. 2 Fresh Water/Sea Water Heat Exchanger - Accomplish repairs to include but not limited to the following:			SX	0
			1.7.1	Chemically clean sea water and fresh water sides.				
			1.7.2	Visually inspect.				
			1.7.3	Hydrostatically test and repair any leakage found.				
		1.8		EDG Engine No. 2 Lube Oil Cooler - Accomplish repairs to include but not limited to the following:			XS	~
			1.8.1	Chemically clean water and oil sides.				

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

					-
SWLIN	SYSTEM				
342A01*	DIESEL SUPPORT				
CN ITEM #	DESCRIPTION	M/D M	M/D MATL \$ COST \$	ASSIGMT PRI	PRI

1.8.2 Visually inspect.

1.8.3 Hydrostatically test, repair leakage found. (Replace leaking cooler cores.)

NOTE: Diesel support systems testing covered in SWLIN 312A01*.

NOTE: Sea Valve repairs covered in SWLIN 520A01*.

NOTE:

Additional repairs required to sea water piping, lube oil service and transfer piping, fuel oil suction and return piping, non-built-in fuel and water tanks, air starting piping, valves and motors, air inlet and exhaust piping with silencers and mufflers as a result of the POT&I are as follows:

PART 3.4

MAJOR SHIP SYSTEM 4

MAJOR SHIP SYSTEM 4 - COMMAND AND SURVEILLANCE

CONTROL	
AND	
COMMAND	
10	-

- 411 DATA DISPLAY GROUP
- 412 DATA PROCESSING GROUP
- 413 DIGITAL DATA SWITCHBOARDS
- 415 DIGITAL DATA COMMUNICATIONS
- 421 NON-ELECTRICAL/ELECTRONIC NAVIGATION AIDS
- 422 ELECTRICAL NAVIGATION AIDS
- 423 ELECTRONIC NAVIGATION SYSTEMS, RADIO
- 424 ELECTRONIC NAVIGATION SYSTEMS, ACOUSTICAL
- 426 ELECTRICAL NAVIGATION SYSTEMS
- 432 TELEPHONE SYSTEMS
- 436 ALARM, SAFETY AND WARNING SYSTEMS
- 437 INDICATING, ORDER AND METERING SYSTEMS
- 441 RADIO SYSTEMS
- 445 TELETYPE AND FACSIMILE SYSTEMS
- 446 SECURITY EQUIPMENT
- 450 SURVEILLANCE SYSTEMS, SURFACE
- 451 SURFACE SEARCH RADAR
- AIR SEARCH RADAR

452

MAJOR SHIP SYSTEM 4 - COMMAND AND SURVEILLANCE (CON'T)

453 AIR SEARCH RADAR (3D)

455 IDENTIFICATION SYSTEMS (IFF)

461 ACTIVE SONAR

463 ACTIVE/PASSIVE (MULTIPLE MODE) SONAR

471 ACTIVE ECM

472 PASSIVE ECM

475 DEGAUSSING

481 GUN FIRE CONTROL SYSTEM

482 FIRE CONTROL SYSTEMS (NON-SONAR DATA BASE)

483 FIRE CONTROL SYSTEMS (SONAR DATA BASE)

491 ELECTRONIC TEST, CHECKOUT AND MONITORING EQUIPMENT

HULL NUMBER	:R	SYSTEM	JCN INDICATED BELOW	1	TITLE	7	
		COMMAND AND CONTROL					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	Σ	MAINTENANCE AND REPAIR	IND REPAIR	
	410A01A		51.28				-
JCN	ITEM #	DESCRIPTION	M/D MATL\$ COST\$	11.S	COST \$	ASSIGMT	PR
	1. MK "B" con	MK 74 TDT and Control Unit - Accomplish a class "B" overhaul to two (2) TDTs and two (2) control units.	lass			SX	~

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

HULL NUMBER	æ	SYSTEM DATA DISPLAY GROUP	JCN INDICATED BELOW	<u> </u>	TITLE MAINTENANCE AND REPAIR	REPAIR	
SWLIN	411A03A	TOTAL SHIPYARD COST	EIC GROUP QM06				
JCN	ITEM #	DESCRIPTION	M/D MATL \$ COST \$	ATL \$		ASSIGMT PRI	PR
	1. AN/U	AN/UYA-4 (V) Data Display Group (NTDS) - Accomplish a class "B" overhaul to the following components:	mplish nts:			SY	7

- 1.1 OA-7979/UYA-4 PPI consoles (approximately 13-15).
- 1.2 OA-7980/UYA-4 HT SE console (1).
- 1.3 CV-2095(V)/UYA-4(V) AD converters (approximately 2-3).
- 1.4 LS-537A/UYA-4 remote intercom units (approximately 4-7).

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

								-
HULL NUMBER	0		SYSTEM	JCN INDICATED BELOW	BELOW	TITLE		
			DATA PROCESSING GROUP			MAINTENANCE AND REPAIR	ND REPAIR	
SWLIN	412A01A	A	TOTAL SHIPYARD COST	EIC GROUP	ожоо			
JCN	ITEM #		DESCRIPTION	-	M/D MATL\$	COST \$	ASSIGMT	PR
	ij	AN/U	AN/USQ-20(V) Converter - Accomplish a class "B" overhaul to the following components:	 8			SX .	0
		1.1	RD-243/USQ-20 magnetic tape unit.					
		1.2	CP-642()/USQ-20(V) digital computer (2-3 units).					
		1:3	OA-7781/USQ-20(V) WCP Group (0-3 units).					
		1.4	CV-2036/USQ-20 Digital Converter (1-2 units).					
		1.5	MT-3574B/USQ-20 DSDS Base.					
		1.6	RD-231/USQ-20(V) Recorder Reproducer.					
		CP-78	CP-789(V) UYK Digital Computer - Accomplish a class "B" overhaul (1-2 units).				SY	7
	·:	cv-2	CV-2517(A/B)/UYK D/A Converter - Accomplish a class "B" overhaul (5-7 units).				SX	~
	NOTE:	Addi resu	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	ď				

HULL NUMBER	BER	SYSTEM DIGITAL DATA SWITCHBOARDS	JCN INDICATED BELOW		TITLE MAINTENANCE AND REPAIR	æ
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			
icn	413A01A	DESCRIPTION	Q/W	M/D MATL\$ COST\$	COST \$ ASSIGMT PRI	T PR

SB-2780/UYA-4 Radar Switch - Accomplish a class
 "B" overhaul to two (2) switches.

~

SY

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER		SYSTEM DIGITAL DATA COMMUNICATIONS	LICN INDICATED BELOW	TITLE MAINTENANCE AND REPAIR	AND REPAIR	
SWLIN	415A01A	TOTAL SHIPYARD COST	EIC GROUP QH08			
JCN	ITEM #	DESCRIPTION	M/D MATLS	COST \$	ASSIGMT	PR
	1.	AN/USQ-36(V) Data Terminal Set - Accomplish a class "B" overhaul to the data terminal set.	ď		SY	~
	2.	AN/SRC-31() UHF Data Transceivers - Accomplish a class "B" overhaul to	lish		SX ·	0
	3.	AN/SRC-23() (V) Radio Set - Accomplish a class "B" overhaul to two (2) Radio Sets.	lass		SY	7
	4.	AN/SRC-34() (V) Coupler - Accomplish a class "B" overhaul to couplers to include the CU-1169/SRC-16 antenna coupler.	the		SX	0
	NOTE:	NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:	ď			

HULL NUMBER	æ	SYSTEM NOP	NON ELECTRICAL/ELECTRONIC	JCN INDICATED BELOW	LOW	TITLE		
SWLIN		NAVIGATION TOTAL SHIPYARD COST	NAVIGATION AIDS	EIC GROUP		MAINTENANCE AND KEPAIR	AND REPAIR	
	421A01A			IF.00	0			
JCN	ITEM#		DESCRIPTION	M/D	M/D MATL\$ COST\$	\$ TSOO	ASSIGMT PRI	E E
	l. Alid	ades - Calib	Alidades - Calibrate five (5) alidades.				FA	7

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

HULL NUMBER	SER	SYSTEM NON ELECTRICAL/ ELECTRONIC NAVIGATION AIDS	JCN INDICATED BELOW	ED BELO	M	TITLE		
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
	421A02A			TG00				
JCN	ITEM #	DESCRIPTION		M/D	MATL \$	M/D MATL \$ COST \$	ASSIGMT	PRI
	1.	Magnetic Compass - Accomplish compensation of two (2)	of two (2)			SY	SY(A) FA(P)	7

1.1 One (1) compass on bridge.

compasses.

1.2 One (1) compass at secondary conn.

NOTE: Additional repairs required to binnacles, heeling and corrector magnets and holder as a result of the POT&I are as follows:

HULL NUMBER	IBER	SYSTEM	JCN INDICATED BELOW	BELOW		TITLE		
		ELECTRICAL NAVIGATION AIDS						
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			MAINTENANCE AND REPAIR	ND REPAIR	
	422A01A		ı	1700				
JCN	ITEM #	DESCRIPTION		M/D	MATL \$	M/D MATL\$ COST\$	ASSIGMT PRI	PR
	1. N.	Navigation Lights - Inspect navigation lights for proper arc and range of visibility and certify.	ts for ify.				SY	7

Additional repairs required in this SWLIN as a result of the POT&I are as follows: NOTE:

HULL NUMBER	MBER	SYSTEM	JCN INDICATED BELOW		TITLE		
		ELECTRONIC NAVIGATION SYSTEMS, RADIO					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	ID REPAIR	
	423A02A		Te03				
JCN	ITEM#	DESCRIPTION	M/D	MATL \$	M/D MATL\$ COST\$	ASSIGMT PRI	PRI
	1. AN,	AN/SRN-6() TACAN - Accomplish a class "B" overhaul.				SY	8

(Includes OA-7203()/URN-20(V) antenna group.)

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

160

HULL NUMBER	:R	SYSTEM	JCN INDICATED BELOW		TITLE		
		ELECTRONIC NAVIGATION SYSTEMS, RADIO					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	423A03A		006N				
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI	æ
	1. AN/1	AN/URD-4() UHF-DF - Accomplish a class "B"	B"			SY	7

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

HULL NUMBER	_		SYSTEM ELECTRONIC NAVIGATION, ACOUSTICAL	JCN INDICATED BELOW		TITLE MAINTENANCE AND REPAIR	ND REPAIR	
SWLIN	424A01A		TOTAL SHIPYARD COST	EIC GROUP R500				
)CN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	1.	AN/UQI follow	<pre>AN/UQN-1() Sonar Sounder Set - Accomplish the following repairs:</pre>	e				
		1.1	1.1 Remove existing transducer and install a new AT-200()UQN-1 transducer.	з пем			SY	7
		1.2	Class "B" overhaul the sonar sounder set.	ı i			SX	7
	NOTE:	Addit indica of the	Additional repairs required to fathometer, depth indicators and interconnecting wiring as a result of the POT&I are as follows:	pth sult				

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE		
	ELECTRICAL NAVIGATION SYSTEMS				
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	MAIN	MAINTENANCE AND REPAIR	
426A01A	la	LB00			
JCN ITEM #	DESCRIPTION	M/D M	M/D MATL\$ COST\$	T\$ ASSIGMT PRI	F

MK 19 Gyro Compass - Accomplish a Class "B" overhaul to two (2) compasses to include but not limited to the following:

;

2

SY

(Includes gyro compass, binnacle, control cabinets, power supplies, five ship control synchro signal amplifiers, stands, operating gear and integral lighting).

- 1.1 Replace brushes on meridian and slave
- 1.2 Clean slip rings on meridian and slave gyro.
- 1.3 Conduct a scorsby test.
- 1.4 Overhaul the following ship control synchro signal amplifiers:
- 1.4.1 One (1) Roll
- 1.4.2 One (1) Pitch
- 1.4.3 One (1) No. 1 Control
- 1.4.4 One (1) No. 2 Torque
- 1.4.5 One (1) No. 3 Miscellaneous
- NOTE: Other shipboard synchro amplifiers not covered in item 1.4 will be repaired with their system.
- MK 19 Gyro Compass Repeaters Accomplish a Class "B" overhaul of all MK 19 repeaters.

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SWLIN		SYSTEM					
426A01*		ELECTRICAL NAVIGATION SYSTEMS					
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	\$ TSOO	ASSIGMT	PR
		Perform an overhaul shipboard test of the MK 19 Gyro Compass System (Ckt 1c) to include associated indicators, synchro signal amplifiers, synchro overload devices, etc.; including an inspection, insulation resistance/continuity check, alignment check and operational/accuracy checks in accordance				SY	74

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

with TP

HULL NUMBER	83		SYSTEM ELECTRICAL NAVIGATION SYSTEMS	JCN INDICATED BELOW	TITLE MAINTENANCE AND REPAIR	AND REPAIR	
SWLIN	426A02A		TOTAL SHIPYARD COST	EIC GROUP LC01	· · · ·		
JCN	ITEM #		DESCRIPTION	M/D MATLS	\$ COST \$	ASSIGMT	Œ
	1.	Underwate overhaul.	Underwater Log System - Accomplish a Class "B" overhaul.			SX	~
		(Incluremote	(Includes sea valves and packing assembly, rod meter, remote control unit, indicator transmitter, five (5) speed indicators and one (1) distance indicator.)	od meter, ive (5) or,)			
		Perform log syst continui hoist ch	Perform a post repair shipboard test of the underwater log system that includes insulation resistance/continuity checks, sea valve tightness, sword and hoist check and system operational test in accordance with TP	underwater :e/ ! and :cordance		χ	~
	NOTE:	Addit:	Additional repairs required in this SWLIN as a result of POT&I are as follows:	a result			

			0.100		2 1212		
HULL NUMBER		SYSTEM ELECTRICAL NAVIGATION SYSTEMS	JCN INDICATED BELOW	A	MAINTENANCE AND REPAIR	ID REPAIR	
SWLIN	426A03A	TOTAL SHIPYARD COST	EIC GROUP				
nor	ITEM #	DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	l. Dead	Dead Reckoning Systems					
	1.1	Mk 6 Mod 4 Dead Reckoning Tracer - Accomplish Class "B" overhaul to include but not limited to the following:	mplish a imited			SY	7
		1.1.1 Mechanically and electrically align equipment.	align				
	1.2	NC-2 Plotter - Accomplish a Class "B" overhaul to include but not limited to the following:	verhaul wing:			SY	8
		1.2.1 Mechanically and electrically align equipment.	align				
	1.3	Dead Reckoning Tracer - Accomplish a Class "B" overhaul to include but not limited to the following:	ass to			SY	8
		1.3.1 Mechanically and electrically align equipment.	align				
•	2. Perf. Reck asso insu	Perform a post-repair shipboard test of the Dead Reckoning System (DRI, DRAI and NC-2 Plotter) with associated components to include an inspection, insulation resistance/continuity check and operational/calibration tests in accordance with	ead with n, ith			SX	8
	TT						

Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

NOTE:

HULL NUMBER	_	SYSTEM		JCN INDICATED BELOW	ED BELOW		TITLE		
1			TELEPHONE SYSTEMS						
SWLIN		TOTAL S	TOTAL SHIPYARD COST	EIC GROUP			MAINTENANCE AND REPAIR	ND REPAIR	
	432A01A				M401				7
JCN	ITEM #		DESCRIPTION		M/D	MATL \$	MATL \$ COST \$	ASSIGMT	E
	1:	Telephone E to include wiring.	Telephone Exchange Switchboard - Accomplish repairs to include but not limited to replacing defective wiring.	repairs ctive				χχ	~
	NOTE:	Additional result of t	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	rd					

HULL NUMBER		SYSTEM	JCN INDICATED BELOW	TITLE		
		ALARM, SAFETY AND WARNING				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	MAINTENAN	MAINTENANCE AND REPAIR	
	436A01A		M600			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	COST \$	ASSIGMT	PRI
	1. Pr	Propulsion Alarm, Safety and Warning Systems - Perform post overhaul testing of Propulsion Alarm Safety and Warning Systems in accordance with 1200 psi Propulsion Plant Test Procedure No. 436M5000013 (Propulsion Alarm, Safety and Warning System).	s - Perform Mety and Propulsion sion Alarm,		SY(P) FA(A)	8
	2. Ra to	Radiac and Air Sampling Equipment - Calibrate equipment to ensure standards are available on completion of the overhaul.	e equipment ion of the		FA	7
	NOTE: CA	Calibration to conform with requirements set forth in NAVSHIPS 289-0153.	: forth in			
	NOTE: Re	Repair of radiac and air sampling equipment beyond Forces Afloat capability will require separate action.	beyond ite action.			
	NOTE: Ad 1E 1T an	Additional repairs required to IC Circuits DW, EA, IEC, 2EC, EF, EJ, 1EK, 1EQ, 1EW, 2EW, F, FD, 1FD, 2FD, 1TD, 2RD, 9TH and 17TD, sensors, panels, switchboards and alarms as a result of POT&I are as follows:	W, EA, . 1FD, 2FD, .tchboards ws:			

HULL NUMBER		SYSTEM		JCN INDICATED BELOW	FED BELO		TITLE		
		INDICA	INDICATING, ORDER AND METERING						
SWLIN		TOTAL SHIPYARD COST	YARD COST	EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
	437A01A				M600				
JCN	ITEM #		DESCRIPTION		M/D	MATL \$	\$ TSOO	ASSIGMT	PR
	l. Ind	Indicating, Order	der and Metering Systems						
	1.1	Ckt 1SB a Distillin indicator	Ckt 1SB and 2SB Salinity Indicator System, Distilling Plants - Repair/replace defective indicator panels and cells.	stem, efective				SY	8
	1.2	Tank Level Accomplish	vel Indicator System (TK Series CKTS) ish the following repairs:	es CKTS) -				SY	7
		1.2.1	Clean and examine installations for material condition, adequate fastening and satisfactory operation.	ions for fasten-					
		1.2.2	Adjust and calibrate tank gages.	ıges.					
		1.2.3	Replace or repair defective components identified as a result of the inspection. (Reservation)						
	1.3		Remote Boiler Water Level Indicators - Class "B" overhaul four (4) indicators in the fireroom firing isles to include but not limited to the following:	- Class the not				SX	7

Repair transmitters and circuitry.

1.3.1

Calibrate.

1.3.2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SYSTEM					
	437A01*	INDICATING, ORDER AND METERING					
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$	\$ TSOO	ASSIGMT	PRI
	1.4	<pre>1.4 Propeller Revolution Indicating System - Clean two (2) system transmitters (tachometers) and two (2) transmitter indicators.</pre>				FA	7
	2. Perf and Proj (Shi	Perform post overhaul testing of Propulsion Order and Indicating System in accordance with 1200 psi Propulsion Plant Test Procedure No. 437M6000013 (Ships Propulsion Order and Indicating System).				SX	8

and mechanical order and metering systems, transmitters, sensors and counters; IC circuits 4MB, BC, KJ, ME, VS, 7VS, PX, 3TK, 2SB, PB, 1TM, 7TM, 3MB, XM, K, M, MB and TB as a result of the POT&I are

as follows:

temperature indicators, control panels, electrical

Additional repairs required to ship control and valve control circuits, level indicators,

NOTE:

HULL NUMBER	ER	SYSTEM	JCN INDICATED BELOW	D BELOW	TITLE		
		INDICATING, ORDER AND METERING			MAINTENANC	MAINTENANCE AND REPAIR	
SWLIN	437A02A	TOTAL SHIPYARD COST	EIC GROUP	1.но7	<u> </u>		
CN	ITEM #	DESCRIPTION		M/D MAT	M/D MATL\$ COST\$	ASSIGMT	PR

Wind Speed and Direction System, CKT HD/HE - Accomplish a Class "B" overhaul of detectors, transmitters, and synchro amplifier (MK 27 Mod 5A) to include but not limited to the following:

i

~

FA

1.1 Clean, inspect and test for material condition, adequate fastening and satisfactory operation.

1.2 Repair or replace defective components or circuitry.

NOTE: Additional repairs required to indicators and indicator lighting circuitry as a result of the POT&I are as follows:

HULL NUMBER	_	SYSTEM	RADIO SYSTEMS	JCN INDICATED BELOW	ED BELOW		TITLE MAINTENAN	ITLE MAINTENANCE AND REPAIR	
SWLIN	441A02A	TOTAL SHIPYARI	COST	EIC GROUP	0060				
JCN	ITEM #		DESCRIPTION		M/D	MATL \$	\$ TSOO	ASSIGMT	표
	1. Ante	Antenna Tuning Systems	g Systems						
	1	AN/SRA-17 (Class "B" ov to include b	AN/SRA-17 () Antenna Group - Accomplish a Class "B" overhaul of three (3) antenna groups to include but not limited to the following:	sh a groups wing:				SY(A) FA(P)	0
		(Includes and SR antennas,	(Includes antenna controls, tuners, AT-924 ()/ SR antennas, and interconnecting cables.)	924 ()/					
		1.1.1	Mechanically and electrically alignequipment.	align					
		1.1.2	Test in accordance with requirements of	ements					
	1.2	AN/SRA-33 Mi "B" overhau include but	AN/SRA-33 Multicoupler - Accomplish a Class "B" overhaul of multicouplers to include but not limited to the following:	lass rs to g:				SY(A) FA(P)	
		1.2.1	Mechanically and electrically alignequipment.	align					
		1.2.2	Test in accordance with requirements of	ements					

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SHIP SYSTEM WORK DESCRIPTION

CONTINUATION SHEET	ION SHEET		SAIL STRIEM WORK DESCRIPTION					
SWLIN		S	YSTEM					
441A02*			RADIO SYSTEMS					
JCN	ITEM #		DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	<u>R</u>
		1.3	AN/URA-38() Antenna Coupler - Accomplish a			S	SY(A) FA(P)	7

Class "B" overhaul of antenna couplers to include but not limited to the following:

(Includes coupler controls, couplers, and interconnecting cables).

- 1.3.1 Mechanically and electrically align equipment.
- 1.3.2 Test in accordance with requirements of

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

HULL NUMBER	SYSTEM RADIO SYSTEMS	JCN INDICATED BELOW		TITLE MAINTENANCE AND REPAIR	IR.
SWLIN 441A05A	TOTAL SHIPYARD COST	EIC GROUP QB00			
ICN ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$		ASSIGMT PRI

- 1. Communications Receivers
- 1.1 AN/WRR-3 () Radio Receiver Accomplish a Class
 "B" overhaul of three (3) radio receivers to
 include but not limited to the following:

SY(A) FA(P)

- 1.1.1 Mechanically and electrically align
 equipment.
- 1.1.2 Test in accordance with requirements of
- 1.2 R-1051()/URR Radio Receiver Accomplish a Class "B" overhaul of radio receivers to include but not limited to the following:

SY(A) FA(P)

- 1.2.1 Mechanically and electrically align equipment.
- 1.2.2 Test in accordance with requirements of

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

HULL NUMBER	SER	SYSTEM	JCN INDICATED BELOW	ED BELO	N	TITLE		
		RADIO SYSTEMS			U	MAINTENANCE	MAINTENANCE AND REPAIR	
SWLIN	441A06A	TOTAL SHIPYARD COST	EIC GROUP	0000				
JCN	ITEM #	DESCRIPTION		M/D	MATLS	COST \$	ASSIGMT	PR
	1. UHF/	UHF/VHF Communications Systems						
	1.1	AN/SRC-20() Radio Set - Accomplish a Class "B" overhaul of include but not limited to the following:	Class ets to ng:				SY(A) FA(P)	7
		1.1.1 Mechanically and electrically align equipment.	align					
		1.1.2 Test in accordance with requirements of	rements					
	1.2	AN/SRC-21() Radio Sets - Accomplish a Class "B" overhaul of radio sets to include but not limited to the following:	a Class ets to ng:				SY(A) FA(P)	7
		1.2.1 Mechanically and electrically align equipment.	align					
		1.2.2 Test in accordance with requirements of	rements					
	1.3	AN/URC-9() Radio Set - Accomplish a Class "B" overhaul of tradio sets to include but not limited to the following:	Class "B" to ing:				SY(A) FA(P)	
		1.3.1 Mechanically and electrically align equipment.	align					
		1.3.2 Test in accordance with requirements of	rements					

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CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	<i>3</i>	SYSTEM					
441A06*		RADIO SYSTEMS					
JCN	ITEM #	DESCRIPTION	M/D MATL \$ COST \$	L \$	COST \$	ASSIGMT PR	PR
	1.4	AN/URC-32() Radio Set - Accomplish a Class "B" overhaul of radio sets to include but not limited to the following:			SY	SY(A) FA(P)	0

- 1.4.1 Mechanically and electrically align equipment.
- 1.4.2 Test in accordance with requirements of

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment as a result of the POT&I are as follows:

HULL NUMBER	8	SYSTEM		JCN INDICATED BELOW	BELOW	TITLE	i.		
		RADIO SYSTEMS							
SWLIN		TOTAL SHIPYARD COST		EIC GROUP		MA	MAINTENANCE AND REPAIR	ND REPAIR	
	441A07A			ĭõ	QE00				
JCN	ITEM #	DESCRIPTION			M/D MATL\$		COST \$	ASSIGMT	PR
	1. Low Tran	Low Frequency, Medium Frequency and High Frequency Transmitters.	High Fre	quency					
	1.1	AN/URT-7 () Radio Transmitter - Accomplish a Class "B" overhaul of one (1) transmitter to include but not limited to the following:	ter - Acc) transmi	omplish a tter to ing:			SY	SY (A) FA(P)	7
		<pre>1.1.1 Mechanically and electrically align equipment.</pre>	ectricall	y align					
		1.1.2 Test in accordance with requirements of	with regu	irements					
	1.2	AN/WRT-2 Radio Transmitter - Accomplish a Class "B" overhaul of transmitters to include but not limited to the following:	Accomplish a transmitters he following:	sh a Class ters to ing:			r) as	SY(A) FA(P)	7
		1.2.1 Mechanically and electrically align equipment.	ectricall	y align					

Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

NOTE:

Test in accordance with requirements of

1.2.2

NI THERE IS	SYSTEM	TELETYPE AND FACSIMILE	JCN INDICATED BELOW	D BELOW		TITLE		
	TOTAL SHIPYARD COST	YARD COST	EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
445A01A				0300				
ITEM#		DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	PR
1. Tel	Teletype Systems	Swa						
1.1		Teletype Terminal and of one (1) tele ut not limited to t	- Accomplish a Class type terminal to the following:			ស់	SY(P) FA(A)	7
	1.1.1	Mechanically and electrically align equipment.	y align					
	1.1.2	Test in accordance with requirements of	irements					
	1.1.3	Lubricate in accordance with appropriate technical manual.	appropriat	Φ				
1.2		AN/UCC-1D(V) Teletype Terminal - Accomplish a Class "B" overhaul of one (1) teletype terminal to include but not limited to the following:	mplish a e terminal lowing:			ίλ	SY(P) FA(A)	N
	1.2.1	Mechanically and electrically alignequipment.	y align					
	1.2.2	Test in accordance with requirements of	irements					
	1.2.3	Lubricate in accordance with appropriate technical manual.	appropriat	o				
1.3		AN/UGC-6() Teletype Set - Accomplish a Class "B" overhaul of teletype sets to include but not limited to the following:	h a Class s to ing:			່ ຜ	SY(P) FA(A)	7
	1.3.1	Mechanically and electrically align equipment.	y align					

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SHIP SYSTEM WORK DESCRIPTION CONTINUATION SHEET

SWLIN		SYSTEM						
445A01*			TELETYPE AND FACSIMILE					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	\$ TSOO	ASSIGMT	PR
		1.3.2	Test in accordance with requirements of					
		1.3.3	Lubricate in accordance with appropriate technical manual.	v				
	1.4		AN/UGC-16 Teletype Set - Accomplish a Class "B" overhaul of teletype sets to include but not limited to the following:				SY(P) FA(A)	7
		1.4.1	Mechanically and electrically align equipment.					
		1.4.2	Test in accordance with requirements of					
		1.4.3	Lubricate in accordance with technical manual.					

7

SY(P) FA(A)

AN/UGC-20() Teletype Set - Accomplish a Class "B" overhaul of teletype sets to

1.5

"B" overhaul of teletype sets to include but not limited to the following:

Mecha scally and electrically align

equip...nt.

1.5.1

Lubricate in accordance with technical

manual.

1.5.3

Test in accordance with requirements of

1.5.2

CONTINUATION SHEET	IN SHEET		SHIP SYSTEM WORK DESCRIPTION				
SWLIN	445A01*	SYSTEM	TELETYPE AND FACSIMILE				
CN	ITEM #		DESCRIPTION M/D M	MATL \$	COST \$	ASSIGMT	PR.
	1.6		AN/UGC-25() Teletype Set - Accomplish a Class "B" overhaul of teletype sets to include but not limited to the following:			SY(P) FA(A)	8
		1.6.1	Mechanically and electrically align equipment.				
		1.6.2	Test in accordance with requirements of				
	*	1.6.3	Lubricate in accordance with technical manual.				
	1.7		TT-69A/UG Teletype Printer - Accomplish a Class "B" overhaul of to include but not limited to the following:			SY(P) FA(A)	7
		1.7.1	Mechanically and electrically align equipment.				
		1.7.2	Test in accordance with requirements of				
		1.7.3	Lubricate in accordance with technical manual.				
	1.8		TT-70/UG() Teletype Printer - Accomplish a Class "B" overhaul of one (1) teletype printer to include but not limited to the following:			SY(P) FA(A)	8
		1.8.1	Mechanically and electrically align equipment.			180	

1.8.2 Test in accordance with requirements of
1.8.3 Lubricate in accordance with technical manual.
TT-159/UF Teletype Perforator Class "B" overhaul of one (1) perforator to include but not following:
1.9.1 Mechanically and electrically align equipment.
1.9.2 Test in accordance with requirements of
1.9.3 Lubricate in accordance with technical manual.
TT-176()/UG Teletype Printer - Accomplish a Class "B" overhaul of teletype printers to include but not limited to the following:
1.10.1 Mechanically and electrically align equipment.
1.10.2 Test in accordance with requirements of
1.10.3 Lubricate in accordance with technical manual.

PR SY (P) FA (A) 2 SY(P) FA(A) ASSIGMT COST \$ MATL \$ M/D TT-192()/UG Teletype Reperforator - Accomplish SHIP SYSTEM WORK DESCRIPTION reperforators to include but not limited to the TT-187()/UG Teletype Transmitter - Accomplish Lubricate in accordance with technical transmitters to include but not limited to the teletype teletype Test in accordance with requirements Mechanically and electrically align Mechanically and electrically align TELETYPE AND FACSIMILE DESCRIPTION a Class "B" overhaul of a Class "B" overhaul of equipment. equipment. manual. following: following: 1.12.1 1.11.1 1.11.3 1.11.2 SYSTEM 1.11 1.12 445A01* ITEM # CONTINUATION SHEET SWLIN SCN

7

Lubricate in accordance with technical

manual.

1.12.3

Test in accordance with requirements

1.12.2

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SYSTEM						
445A01*			TELETYPE AND FACSIMILE					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
		1.13 TT-253() a Class "E perforator following:	TT-253()/UG Teletype Perforator - Accomplish a Class "B" overhaul of teletype perforators to include but not limited to the following:				SY(P) FA(A)	
		1.13.1	Mechanically and electrically align equipment.					
		1.13.2	Test in accordance with requirements of					
		1.13.3	Lubricate in accordance with technical manual.					
	NOTE:	Additional repair field changes to POT&I are as foll	Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:					

HULL NUMBER	- C	SYSTEM	JCN INDICATED BELOW		ITLE		
		SECURITY EQUIPMENT					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND KEFAIK	AND KEPAIK	
	446A01A		QF00				7
ncn	ITEM #	DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	표
	÷	COMSEC (Crypto) Equipment - Turn in COMSEC (namely, TSEC) equipment to designated refurbishment activity for repair, maintenance and installation of field changes in accordance with latest Communications Security Publication Memoranda (CSPM-1()) (Secret).	namely, TSEC) ty for repair, s in accord-			FA	0
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	a result				

HULL NUMBER		SYSTEM	JCN INDICATED BELOW		TITLE		
		SURVEILLANCE, SURFACE					
WLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
4	450A01A		P900				
JCN II	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI	P.

1. Rad Distribution Systems

1.1

SB-1505/SP, SB-442/SP, or SB-1109/SB Radar
Switchboard - Accomplish a Class "B" overhaul
(in place) of radar switchboards to include but not limited to the
following:

7

SY

(Includes equipment mounting.)

- 1.1.1 Mechanically and electrically align equipment.
- 1.1.2 Test in accordance with requirements of

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

HULL NUMBER	ER		SYSTEM	Dr.	JCN INDICATED BELOW	D BELOW		TITLE		
				SURVEILLANCE (SURFACE)				MAINTENANCE AND REPAIR	AND REPAIR	
SWLIN	450A02A	¥.	TOTAL SHI	TOTAL SHIPYARD COST	EIC GROUP	P000				
JCN	ITEM #			DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	PR
	1.	Radar	Radar Display							
		:	AN/SPA-4(A/) "B" overhau; include but	AN/SPA-4(A/B/D) Radar PPI - Accomplish a Class "B" overhaul of a Radar PPIs to include but not limited to the following:	Class				SY(P) FA(A)	~
			(Include	(Includes equipment mounting).						
			1.1.1	Mechanically and electrically alignequipment.	ign					
			1.1.2	Test in accordance with requirements of	ents					
	NOTE:	SHIPA repea	SHIPALT DDG-37 repeater when AN/SPA-25().	SHIPALT DDG-37-1233D replaces the AN/SPA-4() repeater when beyond economical repair with the AN/SPA-25().						

~

SY

AN/SPA-33 and 33(A) Radar PPI - Accomplish a Class "B" overhaul of Radar PPIs to include but not limited to the

1.2

Test in accordance with requirements

of

1.2.2

Mechanically and electrically align equipment.

1.2.1

(Includes equipment mounting).

following:

ASSIGMT	\$ TSOO	M/D MATL \$ COST \$	M/D				DESCRIPTION	DESCR				# 5	ITEM #	Z.	3
						ACE)	SURVEILLANCE (SURFACE)	LLANCE	SURVEI					150A02*	4
										W	SYSTEM			WLIN	S
				NOIT	SHIP SYSTEM WORK DESCRIPTION	WORK D	YSTEM	SHIP S				19	NTINUATION SHEET	ONTINUA	ا۲
Appearant Apple]]	-]]]		1]]	1
						I.						(ĺ,		-

PR

SY

overhaul of the Radar PPI to include but not limited to the following:

AN/SPA-50(A) Radar PPI - Accomplish a Class "B"

1.3

(Includes equipment mounting).

- 1.3.1 Mechanically and electrically align equipment.
- 1.3.2 Test in accordance with requirements of

NOTE: Additional repairs required in this SWLIN (including field changes to the above equipment) as a result of the POT&I are as follows:

HULL NUMBER		SYSTEM	JCN INDICATED BELOW	TITLE		
		SURFACE SEARCH RADAR				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	MAINTENAN	MAINTENANCE AND REPAIR	
	451A01A		P100			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	\$ COST\$	ASSIGMT	E E
	1. Surf	Surface Search Radar				
	1.1	AN/SPS-10(B or C) Radar Set - Accomplish a Class "B" overhaul of AN/SPS-10 (B or C) Radar set to include but not limited to the following:	ish a · C) Radar · following:		SX	74
		(Includes radar receiver-transmitter, voltage regulator, power supply, radar modulator, interconnecting box, indicator adapter, radar	voltage tor, r, radar			

1.1.1 Mechanically and electrically align
 equipment.

set control, remote switching control and

equipment mounting.)

- 1.1.2 Test in accordance with requirements of
- 1.2 Antenna Array and Pedestal Accomplish Class "B" overhaul of antenna array and pedestal to include but not limited to the following:

2

SY

(Includes safety switch, interconnecting cables, slotted line, waveguide, and equipment sounting.)

1.2.1 Disassemble the pedestal; examine gears, bearings and oil seals. Replace the parts that evidence excessive wear or other damage.

CONTINUATION SHEET

CONTINUATION SHEET	N SHEET								
SWLIN		NS.	SYSTEM						
451A01*				SURFACE SEARCH RADAR					
JCN	ITEM #			DESCRIPTION	Q/W	MATL \$	\$ TSOO	ASSIGMT	PRI
			1.2.2	Dissassemble the rotary joint; clean and replace any damaged parts.					
			1.2.3	Remove the drive motor and overhaul.					
			1.2.4	Inspect synchros; replace worn brushes and accomplish any other necessary repairs.					
			1.2.5	Reassemble antenna using approved methods to prevent bimetallic corrosion.					
			1.2.6	Paint the antenna in accordance with NSTM Chapter 9190.					
			1.2.7	Conduct operational tests in shop to ensure satisfactory rotation, drive gear performance and ship's heading marker operation.					
	we for a	1.3	Check all other for waveguide Specs 967	Check all waveguides, clean oil, water and other foreign matter from guide, ensure that waveguide is satisfactory and conforms to Gen Specs 9670-1.				SX	~
	NOTE:	Three	Three different scheduled to beg	Three different antennas in DDG-37 class. CRS Mod is scheduled to begin in FY 79.					
		Upon conducensure	Upon completion conduct operation ensure satisfact accordance with	Upon completion of overhaul, reinstall aboard ship and conduct operational tests of surface search radar to ensure satisfactory completion of acceptance test in accordance with NSTM 9670.				XS.	~

WLIN	SYSTEM				
451A01*	SURFACE SEARCH RADAR				
CN ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT

PR

Additional repairs required in this SWLIN (including field changes to the above equipment) as a result of the POT&I are as follows:

NOTE:

HULL NUMBER	æ	SYSTEM	JCN INDICATED BELOW	TITLE		
		AIR SEARCH RADAR				,
SWLIN		TOTAL SHIPYARE COST	EIC GROUP	MAINTENANCE AND REPAIR	AND REPAIR	
	452A01A		P300			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	\$ TSOO	ASSIGMT	PR
	1. Air	Air Search Radar				
	1.1	AN/SPS-29(C or E) Radar Set - Accomplish a Class "B" overhaul of AN/SPS-29(C or E) Radar Set to include but not limited to the following:	ish a E) Radar following:		SY	7
		(Includes antenna control, voltage regulator, power supplies, monitors, modulators, amplifiers, control sets, range indicators, dehydrators, compressors, duplexers, dummy loads, heat exchange system, filters and equipment mounting.)	egulator, amplifiers, rators, heat exchange			
		1.1.1 Mechanically and electrically align equipment.	y align			
		1.1.2 Test in accordance with requirements of	irements			
		<pre>1.1.3 Cabinet Heat Exchanger - Clean and test.</pre>	an and			
	1.2	AN/SPS-29(C or E) Antenna Array - Replace AN/SPS-29(C or E) antenna with restored antenna or, if restored antenna is not available, accomplish Class "B" overhaul of AN/SPS-29(C or E) antenna to include but not limited to the following:	lace ed t aul of but not		XS.	8
		(Includes antenna switches, equipment mounting, and transmission line, or waveguide.)	mounting,			

SWLIN 452A01* AIR SEARCH RADAR JCN ITEM # DESCRIPTION M/D MATL \$ COST \$ ASSIGMT PRI	CONTINUATION SHEET	SUL MOUNT STOLEN MOUNT PROPERTY AND A STOLEN MOUNT PROPERT					
ON M/D MATL \$ COST \$	SWLIN	SYSTEM					
M/D MATL\$ COST\$	452A01*	AIR SEARCH RADAR					
	JCN ITEM #	DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI

- 1.2.1 Disassemble the pedestal; examine gears, bearings and oil seals. Replace the parts that evidence excessive wear or other damage.
- 1.2.2 Disassemble the rotary joint; clean and replace any damaged parts.
- 1.2.3 Remove the drive motor and overhaul.
- 1.2.4 Inspect synchros; replace worn brushes and accomplish any other necessary repairs.
- 1.2.5 Reassemble antenna using approved methods to prevent bimetallic corrosion.
- 1.2.6 Paint the antenna in accordance with NSTM, Chapter 9190.
- 1.2.7 Conduct operational tests in shop to ensure satisfactory rotation, drive gear performance and ship's heading marker operation.
- 1.3 Check all transmission lines, or waveguides, clean oil, water and other foreign matter from guide, ensure that transmission line is satisfactory and conforms to GEN SPECS 9670-1.

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CWIIN		CVCTEM		-			
	452A01*						
JCN	ITEM #	DESCRIPTION	M/D MATL \$ COST \$	\$ 7.	COST \$	ASSIGMT PRI	PR
	2.	Conduct shipboard operational tests of AN/SPS-29(C or E) radar and antenna to ensure satisfactory completion of				SY	7

NOTE: SHIPALT DDG-37-1009K replaces the AN/SPS-29 with the AN/SPS-49 radar.

acceptance test in accordance with NSTM 9670.

- NOTE: AN/SPS-29(C or E) cooling system (closed loop) equipment repairs required as a result of POT&I covered in SWLIN 532A01*.
- NOTE: AN/SPS-29(C or E) electronic dry air system repairs required as a result of POT&I covered in SWLIN 551A06*.
- NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE		
	AIR SEARCH RADAR (3D)				
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	Σ	MAINTENANCE AND REPAIR	
453A01A		P400			
JCN ITEM #	DESCRIPTION	Q/W	M/D MATL\$ COST\$	COST \$ ASSIGNT	PR

AN/SPS-48() (V) Radar Set - Accomplish a Class "B" overhaul of AN SPS-48() (V) Radar Set to include but not limited to the following:

i

2

SY

(Includes antenna control, voltage regulator, power supplies, monitors, modulators, amplifiers, control sets, range indicators, dehydrators, compressors, duplexers, dummy loads, heat exchange system, filters and equipment mounting.)

- 1.1 Mechanically and electrically align equipment.
- 1.2 Test in accordance with requirements of
- 1.3 Cabinet Heat Exchanger Clean and test.

5

AN/SPS-48() (V) Antenna Array - Replace AN/SPS-48() (V) antenna with restored antenna or, if restored antenna is not available, accomplish Class "B" overhaul of AN/SPS-48() (V) antenna to include but not limited to the following:

~

SY

(Includes antenna switches, equipment mounting, and transmission line, or waveguide.)

2.1 Disassemble the pedestal; examine gears, bearings and oil seals. Replace the parts that evidence excessive wear or other damage.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	453A01*	SYSTEM AIR SEARCH RADAR (3D)						
JCN	ITEM #	DESCRIPTION	•	M/D	MATL \$	COST \$	ASSIGMT	æ
	2.2	Disassemble the rotary joint; clean and replace any damaged parts.						
	2.3	Remove the drive motor and overhaul.						
	2.4	Inspect synchros; replace worn brushes and accomplish any other necessary repairs.						
	2.5	Reassemble antenna using approved methods to prevent bimetallic corrosion.						

~

SY

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SY

AN/SPS-48() (V) cooling system (closed loop) equipment repairs required as a result of POT&I covered in

SWLIN 532A01*.

NOTE:

Conduct shipboard operational tests of AN/SPS-48() (V) radar and antenna to ensure satisfactory completion of

4

acceptance test in accordance with NSTM 9670.

clean oil, water and other foreign matter from

Check all transmission lines, or waveguides,

3

satisfactory and conforms to GEN SPECS 9670-1.

guide, ensure that transmission line is

ensure satisfactory rotation, drive gear

Conduct operational tests in shop to

2.7

Paint the antenna in accordance with

5.6

NSTM, Chapter 9190.

performance and ship's heading marker

operation.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SYSTEM						
453A01*			AIR SEARCH RADAR (3D)					
ICN	ITEM #		DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	PR

required as a result of POT&I covered in SWLIN 551A06*.

AN/SPS-48() (V) electronic dry air system repairs

NOTE:

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

HULL NUMBER	8	SYSTEM	JCN INDICATED BELOW	TITLE
		IDENTIFICATION (IFF)		MAINTENANCE AND REPAIR
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	
	455A01A		P600	
JCN	ITEM #	DESCRIPTION	M/D MATL\$ COST\$	S COST \$ ASSIGMT PRI
	1. IFF	IFF Display		

1.1 AN/UPA-59(V) - Decoder Group - Accomplish a Class "B" overhaul to sixteen (16) decoder groups to include but not limited to the following:

~

SY

- 1.1.1 Mechanically and electrically align
 equipment.
- 1.1.2 Test in accordance with requirements of

NOTE: Applies after SHIPALT DDG-37-1035K is accomplished.

NOTE: Additional repairs required in this SWLIN (including field changes to the above equipment) as a result of the POT&I are as follows:

HULL NUMBER		SYSTEM	JCN INDICATED BELOW		TITLE	
		ACTIVE SONAR			MAINTENANCE AND REPAIR	PAIR
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			
	461A01A		R13H			
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$		ASSIGMT PRI

- 1. AN/SQS-23D Sonar System
- 1.1 Accomplish a Class "B" overhaul of all components to include but not limited to the following:

~

SY

- 1.1.1 Mechanically and electrically align
 equipment.
- 1.1.2 Test in accordance with requirements of
- 1.1.3 Test cabinet blowers, replace
 defective blowers.
- 1.1.4 Cabinet Heat Exchangers Acid wash and neutralize, pressure test and certify.
- NOTE: Does not apply if SHIPALT DDG-37-1037 or DDG-37-1123 are accomplished.
- NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

HULL NUMBER			SYSTEM	ACTIVE/PASSIVE	JCN INDICATED BELOW	WO	TITLE		
				(MULTIPLE MODE) SONAR			MAINTENANCE AND REPAIR	AND REPAIR	
SWLIN			TOTAL SHIF	TOTAL SHIPYARD COST	EIC GROUP				
	463A01A				R13R				
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	1.	AN/SQ	AN/SQQ-23 Sonar System	r System					
		1	1.1 Accomplish a components to the follow	Accomplish a Class "B" overhaul of all components to include but not limited to the following:				SY	7
			1.1.1	Mechanically and electrically alignequipment.	align				
			1.1.2	Test in accordance with requirements of	ements				

Test cabinet blowers replace defective

blowers.

1.1.3

Cabinet Heat Exchangers - Acid wash and neutralize, pressure test and

1.1.4

Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the

POT&I are as follows:

Applies after SHIPALT DDG-37-1037, 1122 or 1123

are accomplished

NOTE:

NOTE:

certify.

					10.10				
HULL NUMBER	x	SYSTEM		JCN INDICATED BELOW	ED BELOW		IIILE		
			ACTIVE ECM						
SWLIN		TOTAL SHIPYARD COST		EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
	471A01A				NC00				
JCN	ITEM #		DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	28
	1. Acti	Active ECM, Radar	dar						
	1.1		AN/SLA-12() or AN/SLA-15() Antenna Group -Accomplish a Class "B" overhaul to include but not limited to the following:	na Group - nclude but			ίο	SY(A) FA(P)	7
		(Includ	(Includes antenna coupler, waveguide, heaters, mounting hardware and dome.)	, heaters,					
		1.1.1	Mechanically and electrically align equipment.	ly align					
		1.1.2	Measure waveguide insertion loss and VSWR.	loss and					
		1.1.3	Test in accordance with requirements of	irements					
	1.2		AN/ULQ-6() Countermeasure Set - Accomplish a Class "B" overhaul of two (2) countermeasure sets to include but not limited to the following:	complish a rmeasure le				S	7
		1.2.1	Mechanically and electrically alignequipment.	ly align			ł		
		1.2.2	Test in accordance with requirements of	irements			00		

SHIPALT DDG-37-1228K makes major modification to the ECM configuration.

NOTE:

CONTINUATION SHEET

471A01*	SYSTEM ACTIVE ECM	1				
JCN ITEM #	DESCRIPTION	M/D	M/D MATL \$	COST \$	ASSIGMT PRI	PR

NOTE: Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

			SHIP SYSTEM WORK DESCRIPTION	CRIPTION					
HULL NUMBER	В	SYSTEM		JCN INDICATED BELOW	D BELOW		TITLE		
			PASSIVE ECM						
SWLIN		TOTAL SHIPYARD COST	ARD COST	EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
	472A01A				N800				٦
JCN	ITEM #		DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	E .
	1. Pass	Passive ECM System	tem						
	1.1		AN/SLR-12()/Countermeasures Receiving Set -Accomplish a Class "B" overhaul to include but not limited to the following:	ng Set – iclude but				SX	7
		(Includes mounting]	(Includes control set-amplifier, antenna and mounting hardware.)	nna and					
		1.1.1	Mechanically and electrically alignequipment.	y align					
		1.1.2	Test in accordance with requirements of	lirements					
	1.2		AN/SLA-10() Video Blanker - Accomplish a Class "B" overhaul to include but not limited to the following:	ish a : limited			KS	SY(A) FA(P)	7
		1.2.1	Mechanically and electrically align equipment.	y align					
		1.2.2	Test in accordance with requirements of	irements					
	1.3		SLA-10 Video Mixer Blanker - "B" overhaul to include but collowing:	Accomplish not limited			XS.	SY(A) FA(P)	7
		1.3.1	Mechanically and electrically alignequipment.	y align					
		1.3.2	Test in accordance with requirements of	irements					

CONTINUATION SHEET	IN SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN	472A01*	SYSTEM	PASSIVE ECM					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	æ
	1.4	AN/WLR-1() One (1) per overhaul to following:	<pre>1() Countermeasures Receiving Set, per ship - Accomplish a Class "B" 1 to include but not limited to the ng:</pre>			AS	SY (A) FA (P)	7
		(Include control analyze) pulse ge box and	(Includes freq. converters, tuners, cabinets, control storer, azimuth indicator, pulse analyzer, power supplies, switching units, pulse generator, test set, interconnection box and cabling, and mounting hardware.)					
		1.4.1	Mechanically and electrically align equipment.					
		1.4.2	Test in accordance with requirements of					
	1.5	AS-571() antenna to following:	AS-571()/SLR Antenna - Class "B" overhaul antenna to include but not limited to the following:			XS	SY(A) FA(P)	8
		1.5.1	Mechanically and electrically align equipment.					
		1.5.2	Test in accordance with requirements of					
•	1.6	AS-616/9 antenna	AS-616/SLR Antenna - Class "B" overhaul antenna to include but not limited to:			SX	SY(A) FA(P)	
		1.6.1	Mechanically and electrically align equipment.					
	v	1.6.2	Test in accordance with requirements of					

CONTINUATION SHEET

SWLIN 472A01* PASSIVE ECM M/D MATL \$ COST \$ ASSIGNT PRI								
A01* PASSIVE ECM I # DESCRIPTION M/D MATL \$ COST \$	SWLIN		SYSTEM					
I # DESCRIPTION MATL \$ COST \$		472A01*	PASSIVE ECM					
	JCN	ITEM #	DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR

1.7 AS-899B/SLR Antenna - Class "B" overhaul antenna to include but not limited to the following:

SY(A) FA(P)

- 1.7.1 Mechanically and electrically align equipment.
- 1.7.2 Test in accordance with requirements of

NOTE: Not applicable if being replaced by AS-899(F).

1.8 C-3118()/WLR Control Indicator - Accomplish
a Class "B" overhaul of one (1) indicator
to include but not limited to:

(Includes mounting hardware.)

- 1.8.1 Mechanically and electrically align equipment.
- 1.8.2 Test in accordance with requirements of
- 1.9 AM-1017()/SLR Magnetic Control Amplifier Accomplish a Class "B" overhaul of one (1)
 magnetic control amplifier to include but not
 limited to the following:
- 1.9.1 Mechanically and electrically align equipment.
- 1.9.2 Test in accordance with requirements of

SY(A) FA(P) 2

SY(A) FA(P) 2

CONTINUATION SHEET	N SHEET	SHIP SYSTEM WORK DESCRIPTION					
SWLIN	472A01*	SYSTEM PASSIVE ECM					
JCN	ITEM #	DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	1.10	1.10 CAW-66131 Omni Antenna - Clean and paint two (2) Omni Antennas.				SY(A) FA(P)	7
	1.11	1 CAW-66132 Omni Antenna - Replace two (2) Omni Antennas.				SY(A) FA(P)	7
	1.12	<pre>2 ECM Waveguide - Accomplish the following repairs to two (2) sets of waveguides:</pre>				SY(A) FA(P)	
		1.12.1 Remove, clean and paint.					
		1.12.2 Reinstall and conduct insertion loss and VSWR tests.					
	NOTE: SHII	SHIPALT DDG-37-1228K makes major modifications to the ECM configuration.					

Additional repairs required in this SWLIN (including field changes to above equipment) as a result of the POT&I are as follows:

NOTE:

HULL NUMBER	ER		SYSTEM	JCN INDICATED BELOW	ED BELOW		TITLE		
			DEGAUSSING				MAINTENANCE AND REPAIR	ND REPAIR	
SWLIN	475A01A	N.	TOTAL SHIPYARD COST	EIC GROUP	N400				
JCN	ITEM #		DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	PR
	1.	Degara Cla	Degaussing System Static Power Supplies - Accomplish a Class "B" overhaul (in place) of two (2) power supplies to include but not limited to the following:	complish ower ollowing:				SY .	~
		1.1	Megger all circuits and remove grounds, opens and shorts.	opens					
		1.2	Clean and align switches and contactors.	•					
		1.3	Calibrate meters.						
		1.4	Conduct linearity test.						
	?	"A" ("A" Coil Amplidyne - Accomplish a Class "B" overhaul to the "A" coil amplidyne.	overhaul				Š	7
	NOTE:		Additional repairs required in this SWLIN as a result of the POT&I are as follows:	гđ					

									1
HULL NUMBER		SYSTEM		JCN INDICATED BELOW	ED BELOW		TITLE		
			GUN FIRE CONTROL						
SWLIN		TOTAL SHIPYARD COST	ARD COST	EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
	481A01A				G100				
CN	ITEM #		DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	표
	1. MK 6	58 Gun Fire	MK 68 Gun Fire Control System						
	1.1	AN/SPG-53(overhaul to following:	<pre>AN/SPG-53(A) Radar - Accomplish a Class "B" overhaul to include but not limited to the following:</pre>	ss "B" o the				SY	7
		1.1.1	Clean and test component parts and circuitry to determine any that are not within tolerances.	ts and hat are					
		1.1.2	Install new parts and components for any not within tolerance and that show excessive wear,	ents for that show					
		1.1.3	Mechanically and electrically alignequipment.	y align					1
		1.1.4	Replace radar antenna reflector and scanner assembly with restored RFI unit or accomplish a Class "B" overhaul.	tor and ed RFI unit erhaul.					
		1.1.5	Clean and inspect all waveguide and conduct VSWR test.	ide and					
		1.1.6	Test in accordance with requirements of	irements					
	1.2		MK 68 Gun Director - Accomplish repairs to include but not limited to the following:	rs to inclu	ıde			ΧX	~
		1.2.1	<pre>Range Finder (MK 41 or MK 75) - Accomplish a Class "B" overhaul.</pre>	- Accomp	ish				D.

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN	481A01*	SYSTEM	GUN FIRE CONTROL					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	E
		1.2.2	Train, Elevation and Cross Level Amplidynes and Motors - Accomplish a Class "B" overhaul.					
		1.2.3	MK 100 Telescope - Align and re-gas lenses.					
		1.2.4	Cross Level Gear Box ~ Replace seals and gaskets.					
		1.2.5	Director Hatches - Replace gaskets.					
	1.3	Radar Signal Accomplish a not limited	Radar Signal Processing Equipment (RSPE) - Accomplish a Class "B" overhaul to include but not limited to the following:				χς	8
		1.3.1	Mechanically and electrically align equipment.					
		1.3.2	Test in accordance with requirements of					
	1.4	Computer MK 4 "B" overhaul the following	Computer MK 47 MOD (7) - Accomplish a Class "B" overhaul to include but not limited to the following:				SX	~
		1.4.1	Align and zero all synchros and resolvers; adjust all potentiometers for proper outputs.					
		1.4.2	Test in accordance with requirements of					
	1.5		MK 16 MOD 1 Stable Element and Control Panel -Accomplish a Class "B" overhaul to include but not limited to the following:				SX	~

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CONTINUATION SHEET

CONTINO NICE SHEET	ON SHEET							1
SWLIN	481A01*	SYSTEM	GUN FIRE CONTROL					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
		(Incl	(Includes MK 156 MOD 1 Control Panel.)					
		1.5.1	1 Test in accordance with requirements of					
	-	.6 MK 11 a Cle to th	<pre>1.6 MK ll6 Star Shell Computer - Accomplish a Class "B" overhaul to include but not limited to the following:</pre>				SX	7
		1.6.1	<pre>1 Test in accordance with requirements of</pre>					
	NOTE: A	NOTE: Additional repairs of the POT&I are as	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

HULL NUMBER		SYSTEM	JCN INDICATED BELOW	TITLE		
		GUN FIRE CONTROL		MAINTENANCE AND REPAIR	AND REPAIR	
SWLIN	481A03A	TOTAL SHIPYARD COST	EIC GROUP G000			
lcN	ITEM #	DESCRIPTION	M/D MATL\$	\$ COST \$	ASSIGMT	PR
	i	Conduct dummy director and error recorder checks in accordance with . Provide ship with new error recorder tapes.	ecks in p with		FA	7
	2.	MK-2 Dynamic Tester - Accomplish a class "B" overhaul.			SX	7
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	a result			

								-
HULL NUMBER	ER	<u></u>	SYSTEM FIRE CONTROL (NON-SONAR DATA BASE)	JCN INDICATED BELOW		TITLE		
SWLIN			TOTAL SHIPYARD COST EIC G	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	482A01A			2000				
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
	1.	MK 15 overh but n	MK 152 Digital Computer - Accomplish a Class "B" overhaul of one (1) digital computer to include but not limited to the following:				SY	0
		1.1	Test in accordance with requirements of					
	2.	AN/SP to in	AN/SPG 55B Radar - Accomplish a Class "B" overhaul to include but not limited to:	la1			SY	7
		(Incl	(Includes Directors and Drives.)					
		2.1	Clean and test component parts and circuitry to determine any that are not within tolerances.					
		2.2	Install new parts and components for any not within tolerance and that show excessive wear.					
		2.3	Mechanically and electrically align equipment.					
		2.4	Replace radar antenna reflector and scanner assembly with restored RFI unit or accomplish a Class "B" overhaul.					
		2.5	Clean and inspect all waveguide and conduct VSWR test.					
		5.6	Test in accordance with requirements					

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SYSTEM					
	482A01*	.* FIRE CONTROL (NON-SONAR DATA BASE)					
JCN	ITEM #	DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	NOTE:	SHIPALT DDG-37-1093 requires TYCOM funding of repairs during conversion to GMFCS MK 76 MOD 8.					
	ë.	MK 19 Digital Data Recorder - Accomplish a Class "B" overhaul.				SY	7
	4	MK 75 Signal Data Converter - Accomplish a Class "B" overhaul.				SY	~
	٠ .	MK 9 MOD 0 Motor Generator Set (3KW) - Accomplish a Class "B" overhaul to include but not limited to:				SX	7
		(Includes voltage/frequency regulator and controller.)	•				
		5.1 Slip Rings - Clean and polish,					
		5.2 Brush Rigging and Brushes - Clean and adjust rigging, and replace brushes.					
		5.3 Journal Bearings - Inspect and replace as necessary.					
	NOTE:	Items 1, 3, 4, and 5 applicable after SHIPALT DDG-37-1014K is accomplished.					

Additional repairs required in this SWLIN as a result of POT&I are as follows:

NOTE:

HULL NUMBER	«	SYSTEM FIRE CONTROL SYSTEM	JCN INDICATED BELOW		TITLE		
		(NON-SONAR DATA BASE)					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	482A02A		5FAM				
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	\$ TSOO	ASSIGMT PRI	PR
	1. A	AN/SPM-9 Radar Test Set - Accomplish a Class "B" overhaul.	3S "B"			SY	7

Additional repairs required in this SWLIN as a result of the POT&I are as-follows: NOTE:

HULL NUMBER	,	SYSTEM FIRE CONTROL SYSTEM (SONAR DATA BASE)	JCN INDICATED BELOW	TITLE MAINTENANCE AND REPAIR	IND REPAIR	
SWLIN	483A01A	TOTAL SHIPYARD COST	EIC GROUP JP00			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	cosr \$	ASSIGMT	P.
	1. MK	MK 111 ASROC Fire Control System				
	1.1	MK 38 MOD 0 Attack Console - Accomplish a Class "B" overhaul to include but not limited to the following:	i a imited		SX	7
		<pre>1.1.1 Align all gear trains, zero ail synchros and resolvers.</pre>	1			
		1.1.2 Test in accordance with requirements of	ements			
	1.2	MK 43 MOD 0 Relay Transmitter - Accomplish a Class "B" overhaul.	ish a		FA	7
	NOTE: Add	Additional repairs required in this SWLIN a result of the POT&I are as follows:	esult			

HULL NUMBER	MBER	SYSTEM ELECTRONIC TEST, CHECKOUT,	JCN INDICATED BELOW		TITLE		
		AND MONITORING EQUIPMENT					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	REPAIR	
	491A01A		W000				
JCN	ITEM #	DESCRIPTION	M/D	MATL \$	M/D MATL\$ COST\$ AS	ASSIGMT PRI	PR

General Purpose Test Equipment - Accomplish the following:

2

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Transport to a certified calibration facility performance standards throughout the overhaul cycle. Calibration facility shall calibrate accordance with NSTM 9670 at no cost to the electrical and electronic measuring devices all portable test equipment to ensure that which are not a part of a system. NAVELEX (SPETERL) is the primary source listing of completion of the overhaul to sustain the (Includes all general purpose equipment for inclusion in this category and all general purpose electronic test NAVORDINST 4855.14 and NAVSEASYSCOMINST performance standards measurements in adequate standards are available upon all portable test equipment prior to Type Commander in accordance with equipment (GPETE).) 9690.12A. 1.1

NOTE: Repair of test equipment is a user responsibility in accordance with NSTM 9670. Equipment in need of major repairs will require funding by TYCOM.

PART 3.5

MAJOR SHIP SYSTEM 5

MAJOR SHIP SYSTEM 5 - AUXILIARY SYSTEMS

504	INSTRUMENTS AND INSTRUMENT BOARDS
208	THERMAL INSULATION FOR PIPING AND MACHINERY
513	MACHINERY SPACE VENTILATION
514	AIR CONDITIONING SYSTEM
516	REFRIGERATION SYSTEM
520	SEA WATER SYSTEMS
521	FIREMAIN AND FLUSHING (SEA WATER) SYSTEM
523	WASHDOWN SYSTEM
524	AUXILIARY SEA WATER SYSTEM
526	SCUPPERS AND DECK DRAINS
528	PLUMBING DRAINAGE
529	DRAINAGE AND BALLASTING SYSTEM
531	DISTILLING PLANT
533	POTABLE WATER
534	AUXILIARY STEAM AND DRAINS WITHIN MACHINERY BOX
536	AUXILIARY FRESH WATER COOLING SYSTEMS
541	SHIP FUEL AND FUEL COMPENSATING SYSTEM
551	COMPRESSED AIR SYSTEMS
מט	SMEMSAS SNIHSTITUMENE BELE

MAJOR SHIP SYSTEM 5 - AUXILIARY SYSTEMS (CON'T)

STEERING CONTROL SYSTEMS	RUDDER	REPLENI SHMENT-AT-SEA	ANCHOR HANDLING AND STOWAGE SYSTEMS	BOAT HANDLING AND STOWAGE SYSTEMS	ENVIRONMENTAL POLITIFION CONTROL
561	562	571	581	583	593

HULL NUMBER		SYSTEM INSTRUMENTS & INSTRUMENT BOARDS	JCN INDICATED BELOW		TITLE MAINTENANCE AND REPAIR	æ
WLIN	504A01A	TOTAL SHIPYARD COST	EIC GROUP			
N	ITEM #	DESCRIPTION	M/D	M/D MATL & COST &	COST & ASSIGNT PRI	1

Instrumentation - Accomplish the following repairs:

(ship to shop). Instruments covered in this SWLIN do not include those instruments assigned shipyard in various system maintenance and repair SWLINs.

2

FA

1.1.1 Compound gages

1.1.2 Vacuum gages

1.1.3 600 psi and above gages

1.2 Calibrate and repair Propulsion Plant gages below 600 psi not assigned shipyard in System Maintenance and Repair SWLINs.

2

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1.3 Replace rejected gages which fail to calibrate in Items 1.1 and 1.2 and known defective, broken or missing gages.

NOTE: This SWLIN includes all pressure gages and thermometers in all ship systems. Ship's Force should ensure (by careful review of the SARP), that instruments not specifically assigned Shipyard in various Maintenance and Repair SWLINs are calibrated and within specs for PEB/LOE and subsequent dock and sea trials in accordance with Items 1.1 through 1.3 of this SWLIN.

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CONTINUATION SHEET	ON SHEET					
SWLIN		SYSTEM				
504A01*		INSTRUMENTS & INSTRUMENT BOARDS				
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT
	NOTE:	Item 1.1 will be assigned SY for Naval Shipyard overhauls and TYCOM funds reserved. (Ship's Force				

3

Item 1.1 will be assigned $\overline{\text{FA}}$ total responsibility for private shipyard overhauls. NOTE:

will deliver and pick up.)

4 2

HULL NUMBER	SER	SYSTEM	THERMAL INSULATION FOR PIPING & MACHINERY	JCN INDICATED BELOW	ED BELO		TITLE MAINTENANCE & REPAIR	S REPAIR	
SWLIN	508A01A	TOTAL SHIPYARD COST	YARD COST	EIC GROUP	T10B				
JCN	ITEM #		DESCRIPTION		M/D	M/D MATL\$ COST\$	\$ TSOO	ASSIGMT	PR
	1. Tes wit No.	st machinery th 1200 psi 2000504001	Test machinery space insulation in accordance with 1200 psi Propulsion Plant Test Procedure No. 20005040015 (Machinery Space Insulation and Plant Tightness Inspection at Sea).	re e				FA #	0

HULL NUMBER	IER	SYSTEM	JCN INDICATED BELOW		TITLE		
		MACHINERY SPACE VENTILATION					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	513A01A						
JCN	ITEM #	DESCRIPTION	M/E	M/D MATL\$ COST\$	COST \$	ASSIGMT	<u>R</u>
	1.	Perform overhaul testing of Machinery Space Ventilation	e Ventilation			SY	7

NOTE: SHIPALT DDG-37-1221D modifies fireroom ventilation.

System in accordance with 1200 psi Steam Propulsion

Plant Test Procedure No. 513T3000013 (Fireroom Ventilation System).

NOTE: Additional repairs required to Machinery Space Ventilation Systems as a result of POT&I are as follows:

										-
HULL NUMBER		S	SYSTEM		JCN INDICATED BELOW	ED BELOV		TITLE		
				NDITIONING						
SWLIN		-	TOTAL SHIPYARD COST		EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
u,	514A01A					T404				
JCN	ITEM #			DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	PR.
	1. A	ir C	Air Conditioning following repairs	ng Plant No. 1 - Accomplish the irs:	ø					
	-	1.1	Compresso	Compressor, Chiller, Receiver, and Condenser Class "B" overhaul.	ndenser -				SX	7
			1.1.1	Replace five (5) resilient mounts.	ounts.					
			1.1.2	Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses, two (2) 90 degree assemblies.	ction ses,					
	-	1.2	Compresson	Compressor Motor and Chilled Water Pump Motor Class "B" overhaul.	mp Motor -				SX	7
	-	1.3	Chilled	Chilled Water Pump - Class "B" overhaul.	u1.				SY	7
			1.3.1	Replace four (4) resilient mounts.	ounts.					
			1.3.2	Replace suction and discharge flexible hoses, two (2) 90 degree assemblies.	egree					
	-	1.4	Compressor Controller a Class "B limited to	Compressor and Chilled Water Pump Motor Controllers and Safety Switches - Accomplish a Class "B" overhaul to include but not limited to the following:	or omplish ot				SY	8

CONTINUATION SHEET

514A01*	AIR CONDITIONING					
JCN ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	æ

- 1.4.1 Clean and preserve controller enclosure.
- 1.4.2 Clean and tighten terminals and connectors; align contactors.
- 1.4.3 Replace defective or deteriorated wiring and components within the controller enclosure.
- 1.5 Calibrate gages.

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- 1.6 Flush, recharge, and perform post overhaul operational test of Air Conditioning Plant No. 1 for a period of forty-eight (48) hours; adjust controls and regulating devices.
- Air Conditioning Plant No. 2 Accomplish the following repairs:
- 2.1 Compressor, Chiller, Receiver, and Condenser Class "B" overhaul.

7

SY

- 2.1.1 Replace five (5) resilient mounts.
- 2.1.2 Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses, two (2) 90 degree assemblies.
- 2.2 Compressor Motor and Chilled Water Pump Motor - Class "B" overhaul.

2

SY

2

SY

- 2.3 Chilled Water Pump Class "B" overhaul.
- 2.3.1 Replace four (4) resilient mounts.

CONTINUATION SHEET	ION SHEET			SHIP SYSTEM WORK DESCRIPTION				
SWLIN 514A01*		8	SYSTEM	AIR CONDITIONING				
JCN	ITEM #			DESCRIPTION M/D N	MATL \$	COST \$	ASSIGMT	PR
			2.3.2	Replace suction and discharge flexible hoses, two (2) 90 degree assemblies.				
		2.4	Compressor Controllers Class "B" c	Compressor and Chilled Water Pump Motor Controllers and Safety Switches - Accomplish Class "B" overhaul to include but not limited to the following:			SY	0
			2.4.1	Clean and preserve controller enclosure.				
			2.4.2	Clean and tighten terminals and connectors; align contactors.				
			2.4.3	Replace defective or deteriorated wiring and components within the controller enclosure.				
		2.5	Calibrate	ate gages.			FA	7
		5.6	Flush, tional a peric	Flush, recharge, and perform post overhaul operational test of Air Conditioning Plant No. 2 for a period of forty-eight (48) hours; adjust controls and regulating devices.			XS.	8
	÷.	Air Cond repairs:	Condition: irs:	Air Conditioning Plant No. 3 - Accomplish the following repairs:				
		3.1	Compre	Compressor, Chiller, Receiver, and Condenser - Class "B" overhaul.			SX	7
			3.1.1	Replace five (5) resilient mounts.				
			3.1.2	Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses, two (2) 90 degree assemblies.				

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION				
SWLIN 514A01*		S	SYSTEM AIR CONDITIONING				
CN	ITEM #		DESCRIPTION	M/D MATL\$	\$ TSOO	ASSIGMT	PRI
		3.2	Compressor Motor and Chilled Water Pump Motor - Class "B" overhaul.			SY	7
		3.3	Chilled Water Pump - Class "B" overhaul.			SY	7
			3.3.1 Replace four (4) resilient mounts.				
			3.3.2 Replace suction and discharge flexible hoses, two (2) 90 degree assemblies.				
		3.4	Compressor and Chilled Water Pump Motor Controllers and Safety Switches - Accomplish a Class "B" overhaul to include but not limited to the following:		/	SX	~ '
			3.4.1 Clean and preserve controller enclosure.				
			3.4.2 Clean and tighten terminals and connectors; align contactors.	rs;	٧		
			3.4.3 Replace defective or deteriorated wiring and components within the controller enclosure.				
		3.5	Calibrate gages.			FA	7
		3.6	Flush, recharge, and perform post overhaul operational test of Air Conditioning Plant No. 3 for a period of forty-eight (48) hours; adjust controls and regulating devices.			SY	8
	4	Air Cond repairs:	Air Conditioning Plant No. 4 - Accomplish the following repairs:				
		4.1	Compressor, Chiller, Receiver, and Condenser - Class "B" overhaul.			SY	8

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION			
SWLIN 514A01*		S	SYSTEM	AIR CONDITIONING			
JCN	ITEM #			DESCRIPTION MATL \$	COST \$	ASSIGMT	PRI
			4.1.1	Replace five (5) resilient mounts.			
			4.1.2	Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses, two (2) 90 degree assemblies.			
		4.2	Compress	Compressor Motor and Chilled Water Pump Motor - Class "B" overhaul.		SY	7
		4.3	Chilled	Chilled Water Pump - Class "B" overhaul.		SY	7
			4.3.1	Replace four (4) resilient mounts.			
			4.3.2	Replace suction and discharge flexible hoses, two (2) 90 degree assemblies.			
		4.4	Compressor and Safety haul to in	essor and Chilled Water Pump Motor Controllers iafety Switches - Accomplish a Class "B" overto include but not limited to the following:		SX	7
			4.4.1	Clean and preserve controller enclosure.			
			4.4.2	Clean and tighten terminals and connectors; align contactors.			
			4.4.3	Replace defective or deteriorated wiring and components within the controller enclosure.			
		4.5	Calibrate	ce gages.		FA	7
		4.6	Flush, rectional tesperiod of	Flush, recharge, and perform post overhaul operational test of Air Conditioning Plant No. 4 for a period of forty-eight (48) hours; adjust controls and regulating devices.		SY	~

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION				
SWLIN 514A01*		S	SYSTEM	AIR CONDITIONING				
JCN	ITEM #			DESCRIPTION M/D	MATL \$	\$ TSOO	ASSIGMT	PRI
	5.	Air Cond repairs:	Air Conditioning repairs:	ng Plant No. 5 - Accomplish the following				
		5.1	Compressor Class "B"	essor, Chiller, Receiver, and Condenser - "B" overhaul.			SY	0
			5.1.1	Replace five (5) resilient mounts.				
			5.1.2	Replace flexible compressor refrigerant discharge and suction lines with Anaconda metal hoses, two (2) 90 degree assemblies.				
		5.2	Compress	Compressor Motor and Chilled Water Pump Motor - Class "B" overhaul.			SY	7
		5.3	Chilled	Chilled Water Pump - Class "B" overhaul.			SY	7
			5.3.1	Replace four (4) resilient mounts.				
			5.3.2	Replace suction and discharge flexible hoses, two (2) 90 degree assemblies.				
		5.4	Compressor and Safety overhaul to	Compressor and Chilled Water Pump Motor Controllers and Safety Switches - Accomplish a Class "B" overhaul to include but not limited to the following:			SY	7
			5.4.1	Clean and preserve controller enclosure.				
			5.4.2	Clean and tighten terminals and connectors; align contactors.				
			5.4.3	Replace defective or deteriorated wiring and components within the controller enclosure.				
		5.5	Calibrate	te gages.			FA	7

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CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SYSTEM					
514A01*		AIR CONDITIONING					
JCN	ITEM #	DESCRIPTION	M/D	MATL \$	cost \$	ASSIGMT	PRI
		5.6 Flush, recharge, and perform post overhaul operational test of Air Conditioning Plant No. 5 for a period of forty-eight (48) hours; adjust controls and regulating devices.	ost overhaul opera- 7 Plant No. 5 for 10rs; adjust controls			X	7
	NOTE:	ShipAlt DDG-37-1124K replaces existing air conditioning plants.	gair conditioning				
	NOTE:	Repairs to sea water and chilled water piping and valves as a result of POT&I are covered in SWLIN 514A02*.	piping and din SWLIN				
	NOTE:	Repairs to cooling coils and thermastatic flow valves as a result of POT&I are covered in SWLIN 514A03*.	rtic flow valves LIN 514A03*.				
	NOTE:	Additional repairs required in this SWLIN as a result of POT&I are as follows:	LIN as a result				

HULL NUMBER	SYSTEM	JCN INDICATED BELOW		TITLE	
	AIR CONDITIONING			MAINTENANCE AND REPAIR	PAIR
SWLIN 514A02A	TOTAL SHIPYARD COST	EIC GROUP			
TEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$		ASSIGMT PRI

Motor - Accomplish a Class "B" overhaul to five (5) air conditioning salt water circulating pumps and Air Conditioning Salt Water Circulating Pump and motors to include but not limited to:

2

SY

Shaft Bushings and Wearing Rings - Renew. 1.1 1.2 Bearings - Inspect and replace as necessary.

1.3 Align pump and motor.

Salt Water and Cooling Water Piping and Valves -Accomplish the following repairs: 5

2.1 Repair/replace defective insulation on piping.

Class "B" overhaul the following valves: 2.2

King Valves. 2.2.1

Butterfly valves (18). 2.2.2

3" Regulating valves. 2.2.3

5" CLA valves (2). 2.2.4

3" GLDG globe valves. 2.2.5

Additional repairs required in this SWLIN as a result of the POT&I are as follows: NOTE:

SY

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HULL NUMBER	~	SYSTEM		JCN INDICATED BELOW	D BELOW		TITLE		
			REFRIGERATION				MAINTENANCE AND REPAIR	AND REPAIR	
SWLIN	516A01A	TOTAL	TOTAL SHIPYARD COST	EIC GROUP	T503				
JCN	ITEM #		DESCRIPTION		M/D N	MATL \$	COST \$	ASSIGMT	PR
	l. Ref rep	Refrigeratio repairs:	Refrigeration Plant No. 1 - Accomplish the following repairs:	lowing					
	1.1		Compressor and Condenser - Class "B" overhaul (includes coupling).	haul				SY	7
		1.1.1	Replace 90 degree compressor suction and discharge (one (1) each) braided metal connections.	tion					
	7.2		Compressor Motor - Class "B" overhaul.					SY	2
	1.3		Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	aul ng:				SY	N
		1.3.1	Clean and preserve controller enclosure.						
		1.3.2	Clean and tighten terminals and connectors.						
,		1.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.	m					
	1.4		Calibrate gages, thermometers and indicators.	ors.				SY	7
	1.5		Class "B" overhaul valves and switches.					SY	7
	1.6		Repair/replace deteriorated piping insulation	tion				SY	7

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					ſ
SWLIN	516A01*	SYSTEM	REFRIGERATION					
CN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	<u>8</u>
	1.7		Pressurize, test and repair refrigerant piping/tubing and valves.				SY	7
	1.8	3 Clean Freon Sy cleaner.	reon System with an approved tank type				SY	7
	1.9		Perform twenty-four (24) hour operational test, adjust control switches and test safety devices.				SY	0
	2. Ref	Refrigeration Plant repairs:	n Plant No. 2 - Accomplish the following					
	2.1	•	Compressor and Condenser - Class "B" overhaul (includes coupling).				SY	7
		2.1.1	Replace 90 degree compressor suction and discharge (one (1) each) braided metal connections.					
	2.2		Compressor Motor - Class "B" overhaul.				SY	7
	2.3		Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	7
		2.3.1	Clean and preserve controller enclosure.					
		2.3.2	Clean and tighten terminals and connectors. Align contactors.					
		2.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.					

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN 516A01*			SYSTEM REFRIGERATION					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
		2.4	Calibrate gages, thermometers and indicators.				SY	7
		2.5	Class "B" overhaul valves and switches.			*	SY	~
		2.6	Repair/replace deteriorated piping insulation.				SY	7
		2.7	Pressurize, test and repair refrigerant piping/tubing and valves.				SY	~
		2.8	Clean Freon System with an approved tank type cleaner.				SY	7
		2.9	Perform twenty-four (24) hour operational test, adjust control switches and test safety devices.				SX	7
	NOTE:	Add:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:					

HULL NUMBER	æ	SYSTEM	JCN INDICATED BELOW	TITLE		
		SEA WATER		MAINTENA	MAINTENANCE AND REPAIR	œ
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			
	520A01A					
CN	ITEM #	DESCRIPTION	M/D MATL\$	\$ COST \$	ASSIGMT	E.
	1. Sea	Sea Valves				
	1.1	1.1 Accomplish a Class "B" overhaul of all sea valves large than 4 1/2 inch.	ea		SY	7
	1.2	1.2 Accomplish a Class "B" overhaul of all sea valves 4 1/2 inch and smaller.	ed en		SY(P) FA(A)	7

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER	æ	0,	SYSTEM	FIREMAIN AND FLUSHING (SEA WATER)	JCN INDICATED BELOW	TED BELC	W	TITLE		
SWLIN	521A03A		TOTAL SHIPYARD COST	ARD COST	EIC GROUP	T801		MAINTENANCE AND REPAIR	AND REPAIR	
JCN	ITEM #			DESCRIPTION		M/D	MATL \$	\$ TSOO	ASSIGMT	E E
]. r	Fire Pum repairs:	Fire Pump No. 1 repairs:	l (MD) - Accomplish the following	ing					
	1	1.1	Pump, Flex: Bracket - (0521-086-	Pump, Flexible Coupling and Motor Support Bracket - Overhaul in accordance with TRS 0521-086	port				SY	7
			1.1.1	Replace four (4) resilient mounts (not in TRS).	ounts					
			1.1.2	Replace suction and discharge flexible connector (not in TRS).	re 'RS).					
			1.1.3	Suction and Discharge Gages Repair and calibrate.						
	1	1.2	Motor - Ove 0521-086-	Motor - Overhaul in accordance with TRS 0521-086	rRS				SX	7
	1	1.3	Motor Controllo overhaul to in the following:	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	"B".			S	SY(P) FA(A)	0
			1.3.1	Clean and preserve controller enclosure.	អ្ន					
			1.3.2	Clean and tighten terminals and connectors.	and s.					
			1.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.	rated					

CONTINUATION SHEET								
SWLIN 521203*		SYSTEM	FIREMAIN AND FLISHING (SEA WATTER)					
JCN ITEM#			DESCRIPTION	M/D	MATL \$	\$ TSOO	ASSIGMT	PRI
2.	Fir	Fire Pump No. 2 (MD) repairs:	2 (MD) - Accomplish the following					
	2.1		<pre>Pump, Flexible Coupling and Motor Support Bracket - Overhaul in accordance with TRS 0521-086</pre>				SY	7
		2.1.1	Replace four (4) resilient mounts (not in TRS).					
		2.1.2	Replace suction and discharge flexible connectors (not in TRS).					
		2.1.3	Suction and Discharge Gages - Repair and calibrate.					
	2.2		Motor - Overhaul in accordance with TRS 0521-086				SX	7
	2.3		Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:			•	SY(P) FA (A)	7
		2.3.1	Clean and preserve controller enclosure.					
		2.3.2	Clean and tighten terminals and connectors. Align contactors.					
		2.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.					

CONTINUATION SHEET	1	SHIP SYSTEM WORK DESCRIPTION	-			Г
SYSTEM		FIREMAIN AND FLUSHING (SEA WATER)				
ITEM #		DESCRIPTION M/D M	MATL \$	COST \$	ASSIGMT	<u>=</u>
Fire Pump No. repairs:	ž	o. 3 (TD) - Accomplish the following				
3.1 Pum	Ω , Θ	Pump and Flexible Coupling - Overhaul in accordance with TRS 0521-086			SY	7
3.1.1		1 Replace suction and discharge flexible connectors (not in TRS).				
3.1.2		2 Suction and Discharge Gages - Repair and calibrate.				
3.2 Tur 052	Q H	Turbine - Overhaul in accordance with TRS			SY	7
Fire Pump No. 4 repairs:	ž	o. 4 (MD) - Accomplish the following				
4.1 Pum Bra 052	D C LD	Pump, Flexible Coupling and Motor Support Bracket - Overhaul in accordance with TRS 0521-086			SX	8
4.1.1		<pre>1 Replace four (4) resilient mounts (not in TRS).</pre>				
4.1.2	•	2 Replace suction and discharge flexible connectors (not in TRS).				
4.1.3	•	3 Suction and Discharge Gages - Repair and calibrate.				
4.2 Mot	9 7	Motor - Overhaul in accordance with TRS 0521-086			SY	8
4.3 Mot ove fol	OHT	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:		S	SY(P) FA(A)	~

CONTINUATION SHEET

CONTINOATION SHEE	ance!							1
SWLIN		SY	SYSTEM					Г
521A03*				FIREMAIN AND FLUSHING (SEA WATER)				
JCN	ITEM #			DESCRIPTION MATL \$	COST \$		ASSIGMT	PRI
			4.3.1	Clean and preserve controller enclosure.				
			4.3.2	Clean and tighten terminals and connectors. Align contactors.				
			4.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.				
	5.	Fire B	Pump No. 5	Fire Pump No. 5 (MD) - Accomplish the following repairs:				
		5.1	Pump, Fl Overhaul	Pump, Flexible Coupling and Motor Support Bracket - Overhaul in accordance with TRS 0521-086			SX	7
			5.1.1.	Replace four (4) resilient mounts (not in TRS).				
			5.1.2	Replace suction and discharge flexible connector (not in TRS).				
			5.1.3	Suction and Discharge Gages - Repair and calibrate.				
		5.2	Motor - Over 0521-086-	Motor - Overhaul in accordance with TRS 0521-086			S¥	7
		5.3	Motor Controlloverhaul to in the following:	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:		SY (P)	SY(P) FA(A)	7

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION				[
SWLIN		SYSTEM	2					
521A03*				FIREMAIN AND FLUSHING (SEA WATER)				
CN	ITEM #			DESCRIPTION M/D MA	MATL \$	COST \$	ASSIGMT	PR
		5.	5.3.1	Clean and preserve controller enclosure.				
		ŗ	5.3.2	Clean and tighten terminals and connectors. Align contactors.				
		5.	5.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.				
		Fire Pump	No. 6	Fire Pump No. 6 (TD) - Accomplish the following repairs:			SY	2
		6.1 Pu	Pump and Faccordance	Pump and Flexible Coupling - Overhaul in accordance with TRS 0521-086			XS .	8
		ý	6.1.1	Replace suction and discharge flexible connectors (not in TRS).				
		9	6.1.2	Suction and Discharge Gages - Repair and calibrate.				
		6.2 Tu	Turbine - (- Overhaul in accordance with TRS			SY	8
	٦.	Perform post overha Fire Pumps in accor Test Procedure No.	ost ov	Perform post overhaul testing of No. 1,2,3,4,5, and 6 Fire Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 521T8000022 (Fire Pumps).			XS.	8
	NOTE:	Additional repain the POT&I are as	nl repa are a	Additional repairs required in this SWLIN as a result of the POT&I are as follows:				

HULL NUMBER	ER	SYSTEM	JCN INDICATED BELOW	TITLE	
		WASHDOWN SYSTEM			
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR	PAIR
	523A01A		T805		
JCN	ITEM #	DESCRIPTION	M/D MATI	M/D MATL\$ COST\$ ASSIGNT	MT PRI
	l. Repa	Repair/replace damaged/missing water washdown system nozzles.	Ę	FA	7

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

240

HULL NUMBER	BER	SYSTEM	JCN INDICATED BELOW		TITLE	
		AUXILIARY SEA WATER SYSTEM			MAINTENANCE AND REPAIR	æ
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			
	524A02A		T806	10		
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$ ASSIGMT PRI	PRI

Auxiliary Machinery Cooling Water Pumps and Motor - Overhaul two (2) cooling water pumps and motors in accordance with TRS 536-086-

;

5

2

SY

7

SY(P) FA(A)

- Auxiliary Machinery Cooling Water Controller Accomplish a Class "B" overhaul to two (2) controllers to include but not limited to the following:
- 2.1 Clean and preserve controller enclosure.
- 2.2 Clean and tighten terminals and connectors. Align contactors.
- 2.3 Replace defective or deteriorated wiring and components within the controller enclosure.
- 3. Perform post overhaul testing of two (2) Auxiliary Machinery Cooling Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 524FB000022 (Auxiliary Machinery Cooling Water Pump).

. NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

SY 2

HULL NUMBER	ER	SYSTEM	JCN INDICATED BELOW		TITLE		
		SCUPPERS AND DECK DRAINS					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	ND REPAIR	
	526A01A		TC00				
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	PR
	1. Rep.	Replace approximately fifteen (15) damaged/missing main deck scuppers.				FA	m

Additional repairs required in this SWLIN as a result of the POT&I are as follows: NOTE:

HULL NUMBER	ER	SYSTEM	JCN INDICATED BELOW	TITLE		
		PLUMBING DRAINAGE				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	MAINTENANC	MAINTENANCE AND REPAIRS	03
	528A01A		T706			
JCN	ITEM #	DESCRIPTION	M/D MAT	M/D MATL\$ COST\$	ASSIGMT	3
	l. Res	Repair/replace the following fixtures in the crew's sanitary spaces as determined as a result of the POPAI:	crew's the		FA	m

- 1.1 Flushometers.
- 1.2 Traps.
- 1.3 Urinals.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER	BER	SYSTEM	JCN INDICATED BELOW	D BELOW		TITLE		
		DRAINAGE AND BALLASTING						
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
	529A01A		E	TAO1				
JCN	ITEM #	DESCRIPTION		M/D	MATL \$	M/D MATL\$ COST\$	ASSIGMT	PRI
	1. Ma.	Main Drainage System Valves - Accomplish a Class "B" overhaul to the following:	Class "B"				SY	7

1.1 Main Drain Suction Valve (1).

1.2 5" Angle Check Valves (8).

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER		SYSTEM	JCN INDICATED BELOW		TITLE		
		DRAINAGE AND BALLASTING					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANC	MAINTENANCE AND KEPAIK	
	529A05A		T607				
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI	PR
	1. B	Bilge and Fuel Oil Tank Stripping Pump				SY(P) FA(A) 2	7

1.1

Bilge and Fuel Oil Tank Stripping Pump,

;

- Overhaul in accordance with TRS 0529-086-
- Fuel Oil Stripping Pump in accordance with 1200 psi Propulsion Plant Test Procedure No. 529TD090012 (Bilge and Fuel Oil Tank Strip-Perform post overhaul testing of Bilge and ping Pump). 1.2

Additional repairs required in this SWLIN as a result of the POT&I are as follows: NOTE:

HULL NUMBER	SYSTEM	JCN INDICATED BELOW		TITLE	
	DISTILLING PLANT				
WLIN	TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	REPAIR
531A01A		TK03			
JCN ITEM#	DESCRIPTION	M/D	M/D MATL\$ COST\$		ASSIGMT PRI

Distilling Plant No. 1 - Overhaul in accordance with TRS 0531-086-612 (DDG-37, 38, 39, 45, 46) or Class "B" overhaul.

;

2

SY

(Includes evaporator and distiller frame, demisters and tie rods, weldings and fasteners, water boxes and baffles, sealing surfaces, seawater heater and after condenser, air ejector assembly, desuperheater and flow nozzle assembly, drain regulator and hot well, brine eductor, three way (distillate) trip valve, distillate water meter, pressure relief valves three (3), Y strainers, and pressure gage panel.)

2. Distilling Plant No. 2 - Overhaul in accordance with TRS 0531-086-612 (DDG-37, 38, 39, 45, 46) or Class "B" overhaul.

2

SX

(Includes evaporator and distiller frame, demisters and tie rods, weldings and fasteners, water boxes and baffles, sealing surfaces, seawater heater and after condenser, air ejector assembly, desuperheater and flow nozzle assembly, drain regulator and hot well, brine eductor, three way (distillate) trip valve, distillate water meter, pressure relief valves three (3), Y strainers, and pressure gage panel.)

Perform post overhaul testing of No. 1 and 2 Distilling Plant in accordance with 1200 psi Propulsion Plant Test Procedure No. 531TKO30022 (Distilling Plant). (Test includes distiller feed, heater drain, and distillate pumps.)

3

2

SY

CONTINUATION SHEET

SWLIN	SYSTEM				
531A01*	DISTILLING PLANT				
JCN ITEM #	DESCRIPTION	M/D MAT	M/D MATL\$ COST\$	ASSIGMT PRI	PR

Additional repairs required in this SWLIN as a result of the POT&I are as follows: NOTE:

HULL NUMBER	8	SYSTEM		JCN INDICATED BELOW	ED BELOW	TITLE	je je		
			DISTILLING PLANT						
SWLIN		TOTAL SHIPYARD COST		EIC GROUP		MA	MAINTENANCE AND REPAIR	IND REPAIR	
	531A02A				TK03	-			
JCN	ITEM #		DESCRIPTION		M/D MATL\$		COST \$	ASSIGMT	PR
	1. Dist	Distiller Feed l repairs:	Distiller Feed Pump No. 1 - Accomplish the following repairs:	ollowing					
	1.1		Pump and Motor Adapter Ring - Overhaul in accordance with TRS 0531-086-	l in				SX	7
		1.1.1	Replace suction and discharge 90 degree flexible hose assemblies one each (not in TRS).	e 90 ies					
	1.2		Motor - Overhaul in accordance with TRS 0531-086-	S				SX	7
	1.3		Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	"B" o the				SX	8
		1.3.1	Clean and preserve controller enclosure.	u					
		1.3.2	Clean and tighten terminals and connectors.	and s.					

~

SY

Distiller Feed Pump No. 2 - Accomplish the following

repairs:

5

2.1

Pump and Motor Adapter Ring - Overhaul in accordance with TRS 0531-086-

Replace defective or deteriorated wiring and components within the controller enclosure.

1.3.3

CONTINUATION SHEET	ON SHEET			SHIP SYSTEM WORK DESCRIPTION		[
SWLIN			SYSTEM			
531A02*				DISTILLING PLANT		
JCN	ITEM #			DESCRIPTION M/D MATL \$ COST \$ A	ASSIGMT	PRI
			2.1.1	Replace suction and discharge 90 degree flexible hose assemblies one each (not in TRS).		
		2.2		Motor - Overhaul in accordance with TRS 0531-086-	SY	8
		2.3		Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	SY	7
			2.3.1	Clean and preserve controller enclosure.		
			2.3.2	Clean and tighten terminals and connectors. Align contactors.		
			2.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.		
	ë.	Repl bed	Replace six (6) re bed plate.	(6) resilient mounts for distiller feed pumps	SY	7

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

Pump testing covered in SWLIN 531A01*.

NOTE:

NOTE:

	SYSTEM	DISTILLING PLANT	JCN INDICATED BELOW	ED BELOW	TITLE		
1	TOTAL SHIPYARD COST		EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
				тк03			
		DESCRIPTION		M/D MATL\$	COST \$	ASSIGMT	<u>R</u>
Di fo	Distiller Heater following repairs	r Drain Pump No. 1 - Accomplish theres:	sh the				
1.1		Pump and Motor Adapter Ring - Overhaul in accordance with TRS 0531-086	ı in			SY	7
1.2		Motor - Overhaul in accordance with TRS 0531-086	RS			SY	7
1.3		Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	"B" o the			SY	7
	1.3.1	Clean and preserve controller enclosure.	h				
	1.3.2	Clean and tighten terminals and connectors.	and s.				
	1.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.	rated the				
Di fo	Distiller Heater following repairs	r Drain Pump No. 2 - Accomplish the rs:	sh the				
2.1		Pump and Motor Adapter Ring - Overhaul accordance with TRS 0531-086-	l in		2	SX	8
2.2	2 Motor - Ov 0531-086-	Overhaul in accordance with TRS	RS		50	SX	7
2.3		Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	"B" o the			SY.	0

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CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN		SYSTEM						
531A03*			DISTILLING PLANT					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	\$ TSOO	ASSIGMT PRI	PR
		2.3.1	Clean and preserve controller enclosure.					
		2.3.2	Clean and tighten terminals and connectors. Align contactors.					
		2.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.					

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

Pump testing covered in SWLIN 531A01*.

NOTE:

NOTE:

									-
HULL NUMBER	ER		SYSTEM		JCN INDICATED BELOW	BELOW	TITLE		Γ
				DISTILLING PLANT					
SWLIN		_	TOTAL SHIPY	'ARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	531A04A				TK	TK03			
JCN	ITEM #			DESCRIPTION	Σ	M/D MATL \$	\$ COST \$	ASSIGMT	E E
	i	Distilla repairs:	Distillate Pump No. repairs:	p No. 1 - Accomplish the following	wing				
		1.1	Pump and Maccordance	Pump and Motor Adapter Frame - Overhaul in accordance with TRS 0531-086-	ul in			SY	7
		1.2	Motor - Ove 0531-086-	Motor - Overhaul in accordance with TRS 0531-086	RS			SY	7
		1.3	Motor Controverhaul to following:	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	"B" o the			SX	8
			1.3.1	Clean and preserve controller enclosure.	ម				
			1.3.2	Clean and tighten terminals and connectors.	and s.				
			1.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.	rated the				
	2.	Disti	Distillate Pump No.	p No. 2 - Accomplish the following repairs:	wing repairs:				
		2.1	Pump and Mc accordance	Pump and Motor Adapter Frame - Overhaul in accordance with TRS 0531-086-	ul in			SY	7
		2.2	Motor - 0 0531-086-	Motor - Overhaul in accordance with TRS 0531-086	Sã			SX	7

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN		SYSTEM						
531A04*			DISTILLING PLANT					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
	2.3		Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SX	7
		2.3.1	Clean and preserve controller enclosure.					
		2.3.2	Clean and tighten terminals and connectors. Align contactors.					
		2.3.3	Replace defective or deteriorated wiring and components within the controller enclosures.					

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

Pump testing covered in SWLIN 531A01*.

NOTE:

										1
HULL NUMBER	8		SYSTEM		JCN INDICATED BELOW	ED BELO		TITLE		
				DISTILLING PLANT						
SWLIN	5312052		TOTAL SHIPYARD COST		EIC GROUP	6048		MAINTENANCE AND REPAIR	AND REPAIR	
	BOOTTO					CONT				7
JCN	ITEM #			DESCRIPTION		M/D	MATL \$	\$ TSOO	ASSIGMT	æ
	÷	Main foll	Main Overboard Bri following repairs:	Main Overboard Brine Pump No. 1 - Accomplish the following repairs:	the					
		1:1	Pump and Mc accordance	Pump and Motor Adapter Frame - Overhaul in accordance with TRS 0531-086-	ul in				SY	~
ø		1.2	Motor - Ove 0531-086-	Motor - Overhaul in accordance with TRS 0531-086	RS				SY	~
		1.3	Motor Controverhaul to following:	Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:	"B" o the				SY	0
			1.3.1	Clean and preserve controller enclosure.	H					
			1.3.2	Clean and tighten terminals and connectors.	and s.					
			1.3.3	Replace defective or deteriorated wiring and components within the controller enclosure.	rated					
	2.	Main foll	Main Overboard Bri following repairs:	Main Overboard Brine Pump No. 2 - Accomplish the following repairs:	the					
		2.1	Pump and in accor	Pump and Motor Adapter Frame - Overhaul in accordance with TRS 0531-086	u I				SX	7
		2.2	Motor - Ove 0531-086-	Motor - Overhaul in accordance with TRS 0531-086	RS				SY	7

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SYSTEM						
531A05*			DISTILLING PLANT					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	2.3		Motor Controller - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	~
		2.3.1	Clean and preserve controller enclosure.					
		2.3.2	Clean and tighten terminals and connectors. Align contactors.					
		2.3.3	Replace defective or deteriorated wiring and components within the controller enclosures.					

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Additional repairs required in this SWLIN as a result of the POT&I are as follows:

Pump testing covered in SWLIN 531A01*.

NOTE:

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	POTABLE WATER		MAINTENANCE AND REPAIR
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	
533A04A		TB03	
JCN ITEM#	DESCRIPTION	M/D MA	M/D MATL\$ COST\$ ASSIGMT PRI

1. Fresh Water Priming Pump No. 1 and 2 ~ Accomplish
a Class "B" overhaul to Fresh Water Priming
Pumps to include but not limited to:

~

FA

- 1.1 Shaft Bushing and Wearing Rings Renew.
- 1.2 Bearings Inspect and replace as necessary.

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER	_	SYSTEM		JCN INDICATED BELOW	D BELOW	E	TITLE		
			POTABLE WATER				MAINTENANCE AND REPAIR	AND REPAI	~
SWLIN	533A07A	TOTAL	TOTAL SHIPYARD COST	EIC GROUP	TB03				
JCN	ITEM #		DESCRIPTION		M/D MATL\$	8	COST \$	ASSIGMT	æ
	1. Shij	Ship Service Potable Accomplish the follow	Ship Service Potable Water Pump No. 1 and 2 - Accomplish the following repairs:						
	1.1		<pre>Pumps - Accomplish a Class "B" overhaul to two (2) potable water pumps to include but not limited to:</pre>	not				SY	0
		1.1.1	Shaft Bushings and Wearing Rings - Renew.	- Renew.					
		1.1.2	Bearings - Inspect and replace as necessary	necessary.					
	1.2		Motors - Accomplish a Class "B" overhaul to two (2) pump motors to include but not limited to:	o lited to:				SX	7
		1.2.1	Rotor and Stator - Inspect, rewind, dip, bake, and bench test as necessary.	id, dip,					
		1.2.2	Bearings - Inspect and replace as necessary.	necessary.			*		
	1.3		Controllers - Accomplish a Class "B" overhaul to two (2) controllers to include but not limited to:	naul to nited to:				SY	7
		1.3.1	Clean and preserve controller enclosure.	losure.					
•		1.3.2	Clean and tighten terminals and connectors. Align contactors.	connectors.					
		1.3.3	Replace defective or deteriorated wiring and components within the controller enclosures.	l wiring .ler					

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER	œ	SYSTEM AUXILIARY STEAM AND DRAINS	JCN INDICATED BELOW	ED BELOV		TITLE		
		INSIDE MACHINERY BOX						
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
	534A01A			THOI				
nor	ITEM #	DESCRIPTION		M/D	MATL \$	MATL \$ COST \$	ASSIGMT	<u>R</u>
	1. Per Esc Pla Exh	Perform post overhaul testing of Auxiliary Exhaust and Escape Systems in accordance with 1200 psi Propulsion Plant Test Procedure No. 534TH010022 (Auxiliary Exhaust and Escape Systems).	Exhaust and Propulsion iary				SY	8

Additional repairs required to auxiliary exhaust piping and valves, boiler escape piping and escape piping drains within propulsion machinery spaces as a result of the POT&I are as follows:

HULL NUMBER	ER	SYSTE	SYSTEM AUXILIARY STEAM AND DRAINS	JCN INDICATED BELOW	BELOW	TITLE			
			INSIDE MACHINERY BOX			MAINT	ENANCE A	MAINTENANCE AND REPAIR	
SWLIN		TOTAL	TOTAL SHIPYARD COST	EIC GROUP					
	534A03A			I	тноз				
JCN	ITEM #		DESCRIPTION		M/D MATL\$	\$ COST \$	\$	ASSIGMT	PR
	1. Auxi	Auxiliary St repairs:	Auxiliary Steam System - Accomplish the following repairs:	ring					
	1.1		Steam Reducing Valves - Class "B" overhaul the following (include bypass valves):	ıl the				SY	7
		1.1.1	1200/12 psi augment valve (2).						
		1.1.2	1200/600 psi reducing valve (4).						
		1.1.3	600/150 psi reducing valve (6).						
		1.1.4	150/50 psi reducing valve (4).						
		1.1.5	150/12 psi reducing valve (2).						
		1.1.6	150/15 psi reducing valve (2).						
	1.2		Steam Reducing Station Relief Valves - Class "B" overhaul the following:	ass "B"				SY	7
		1.2.1	1200/12 psi relief valve (2).						
		1.2.2	1200/600 psi relief valve (4).						
		1.2.3	600/150 psi relief valve (6).						
		1.2.4	150/50 psi relief valve (4).						
		1.2.5	150/12 psi relief valve (2).						
		1.2.6	150/12 psi relief valve (2).						

SHIP SYSTEM WORK DESCRIPTION

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN 534A03*		SYSTEM	EM AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX	SRY BOX				
JCN	ITEM #		DESCRIPTION	M/D M/	MATL \$	COST \$	ASSIGMT	PR
	1.3		Accomplish a Class "B" overhaul to the valves listed in the following table. A Class "B" overhaul to the valves will include but not be limited to the valve disassembly and renewal of defective/worn seats, discs, stems, bonnets, and replacement of valve stems, bonnets and replacement of valve in line piping joints to and including manual and remote operating gear; air motors for AS-1, AS-12, AS-37, and AS-58, valve internals, and associated bypass valves where installed.				S	7

Welded in valves shall be repaired in place unless repairs require shop facilities. NOTE:

VALVE USAGE DESCRIPTION	Stop, lA Boiler	Stop, 1B Boiler	Stop, 2A Boiler	Stop, 2B Boiler	Guard, 1A Boiler	Guard, 1B Boiler	Guard, 2A Boiler
VALVE NUMBER	AS-1	AS-12	AS-37	AS-58	2	4	17

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CONTINUATION SHEET

CONTINUATION SHEET	ON SHEET		
534A03*		SYSTEM	AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX
CN	ITEM #		DESCRIPTION M/D MATL \$ COST \$ ASSIGNT PRI
		VALVE NUMBER	VALVE USAGE DESCRIPTION
		12	Guard, 2B Boiler
		AS-3	Steam Inlet, 1Al Forced Draft Blower
		AS-2	Steam Inlet, 1A2 Forced Draft Blower
		AS-29	Steam Inlet, 1B1 Forced Draft Blower
		AS-10	Steam Inlet, 1B2 Forced Draft Blower
		AS-39	Steam Inlet, 2Al Forced Draft Blower
		AS-32	Steam Inlet, 2A2 Forced Draft Blower
		AS-55	Steam Inlet, 2Bl Forced Draft Blower
		AS- 56	Steam Inlet, 2B2 Forced Draft Blower
		3	Throttle, 1Al and 1A2 Forced Draft Blower
		9	Throttle, 1Bl and 1B2 Forced Draft Blower
		15	Throttle, 2Al and 2A2 Forced Draft Blower
		16	Throttle, 2Bl and 2B2 Forced Draft Blower
		AS-7	Inlet, 1A 1200/600 PSI Reducer
		AS-8	Inlet, 1B 1200/600 PSI Reducer

CONTINUATION SHEET	N SHEET		SHIP S	SHIP SYSTEM WORK DESCRIPTION				
SWLIN 534A03*		SYSTEM	AUXILIARY	STEAM AND DRAINS INSIDE MACHINERY BOX	хо			
JCN	ITEM #		DESCR	DESCRIPTION	M/D MATL \$	COST \$	ASSIGMT	PR
		VALVE NUMBER	3 <u>E</u> R	VALVE DESCRIPTION				
		AS-49		Inlet, 2A 1200/600 PSI Reducer	cer			
		AS-38		Inlet, 2B 1200/600 PSI Reducer	cer			
		600AS11		Outlet, 1A 1200/600 PSI Red	Reducer			
		600AS16	10	Outlet, 1B 1200/600 PSI Red	Reducer			
		600AS43		Outlet, 2A 1200/600 PSI Red	Reducer			
		600AS44		Outlet, 2B 1200/600 PSI Reducer	ucer			
		19		Stop, 1A Boiler Superheater Protection Bleeder	Protection			
		23		Stop, 1B Boiler Superheater Protection Bleeder	Protection			
		20		Stop, 2A Boiler Superheater Protection Bleeder	Protection			
		24		Stop, 2B Boiler Superheater Protection Bleeder	Protection			
	5.	Perform overhaul in accordance wi Procedure No. 53		ul testing of Auxiliary Steam System with 1200 psi Propulsion Plant Test 534TH000042 (Auxiliary Steam System).				
		2.1 Pre	Prerequisites and Pressure Test - Phase	ssure Test - Phase I			SY	7
		2.2 Pre	Prerequisites and Insp	and Inspection - Phase I			SY	8
		2.3 Pre	Prerequisites and Operation	ration - Phase III			SY	7

CONTINUATION SHEET

SWLIN		SYSTEM					
534A03*		AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX	xo				
CN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	PR

NOTE: Remote operators tested in SWLIN 253A01*.

NOTE: Additional repairs required to piping and valves in the 1200 psi Auxiliary Steam System and 150 psi Auxiliary Steam System within propulsion machinery spaces as a result of the POT&I are as follows:

0

HULL NUMBER		SYSTEM AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX	JCN INDICATED BELOW	BELOW	TITLE MAINTENANCE AND REPAIR	AIR
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			
	534A04A			F101		
CN	ITEM #	DESCRIPTION	2	M/D MATLS COST\$		ASSIGMT PRI

Bottom and Surface Blow Systems No. 1A, 1B, 2A, and 2B Boilers - Accomplish a Class "B" overhaul of all valves, and renew piping with monel.

2

SY

NOTE: SHIPALT DDG-37-1229K replaces bottom blow piping to the first boiler flange with monel.

 Perform overhaul testing of bottom and surface blow piping in accordance with 1200 psi Propulsion Plant Test Procedure No. 534F1010022 (Boiler Blow Piping System).

2.1 Prerequisites and Pressure Test - Phase I

2.2 Prerequisites and Inspection - Phase I

2.3 Prerequisites and Operation - Phase III

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FA

NOTE: To be accomplished only if SHIPALT DDG-37-1229K

installed prior to this overhaul.

NOTE: Additional repairs required to bottom and surface blow piping and valves as a result of the POT&I are as follows:

HULL NUMBE	ER	SYSTEM AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX	JCN INDICATED BELOW		TITLE	
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR
	534A05A		TH04			6
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI

- 1. Steam Drain Collecting System.
- 1.1 Perform overhaul testing of Steam Drain Collecting System in accordance with 1200 psi Propulsion Plant Test Procedure No. 534TH000032 (Steam Drain Collecting System).
- 1.1.1 Prerequisites and Pressure Test Phase I (HP Drain System)

2

SY

2

SY

SY

- 1.1.2 Prerequisites and Inspection Phase I
- 1.1.3 Prerequisites and Operation Phase III
- NOTE: Additional repairs required to all piping and valves in the high and low pressure drain systems, fresh water system, inspection tank drain system and steam whistle drain system within propulsion machinery spaces as a result of the POT&I are as follows:

HULL NUMBER	ER	SYSTEM	JCN INDICATED BELOW	TITLE		
		AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX		MAINTENAN	MAINTENANCE AND REPAIR	
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			
	534A07A	A	тно3			
JCN	ITEM #	DESCRIPTION	M/D MATLS	COST \$	ASSIGMT	æ
	1. ,	Main Turbine Gland Seal and Vent System				
		<pre>1.1 Gland Seal Regulating Valve - Overhaul four (4) valves in accordance with TRS 0534-086</pre>			XS	7
		1.2 Gland Seal Excess Steam Unloading (Dump) Valve - Overhaul four (4) valves in accordance with TRS 0534-086	(0)		SX	8
	2.	Perform post overhaul testing of Gland Seal and Vent System in accordance with 1200 psi Propulsion Plant Test Procedure No. 534TH030022 (Gland Seal and Vent	and Vent on Plant on Vent		SX	7

the Gland Seal and Vent System for the main turbines,

gages and gage tubing and control air tubing and valves as a result of the POT&I are as follows:

Additional repairs required to piping and valves in

NOTE:

System). Test includes main turbine and SSTG gland seal and vent system SWLIN 534A08*.

HIII NIMBER	FR	SYSTEM		ICM INDICATED BELOW	TITLE		
			AUXILIARY STEAM AND DRAINS INSIDE MACHINERY BOX		MAINTENANCE AND REPAIR	AND REPAIR	
SWLIN	534A08A	TOTAL S	TOTAL SHIPYARD COST	EIC GROUP TH03		1	
JCN	ITEM #		DESCRIPTION	M/D MATL\$	COST \$	ASSIGMT	P.
	1. SSTG G	SSTG Gland Seal and No. 1A, 1B, 2A and	sal and Vent System Turbogenerators 2A and 2B.	Ø			
	1.1	Gland Se Accompli but not	<pre>1.1 Gland Seal Regulating Valves, four (4) - Accomplish a Class "B" overhaul to include but not limited to the following:</pre>	O)		SY	7
		1.1.1	Clean valve body and internals.				
	1	1.1.2	Polish stems and guides, replace worn parts.				
		1.1.3	Machine and spot in disc and seat.	ند			
	1	1.1.4	Replace spring, diaphragms, gaskets, seals, packing and fasteners.	ets,			

7

SY

Polish stems and guides, replace worn

parts.

1.2.2

Clean valve body and internals.

1.2.1

Machine and spot in disc and seat.

1.2.3

four (4) - Accomplish a Class "B" overhaul to include but not limited to the following:

Gland Seal Excess Steam Unloading Valves,

1.2

Calibrate and adjust for proper

operation.

1.1.5

CONTINUA	CONTINUATION SHEET					SHIP S)	rstem w	SHIP SYSTEM WORK DESCRIPTION	ESCRIPT	Noi				(transmitted)	П	
SWLIN 534A08*		4.	SYSTEM	EM AUXILIA	IARY ST	SAM AND	DRAINS	RY STEAM AND DRAINS INSIDE MACHINERY BOX	MACHIN	VERY BO	×					
CN	# Mati	#				DESCR	DESCRIPTION				M/D	M/D MATL \$ COST \$	COST	\$ ASSIGMT PRI	PRI	

1.2.4 Replace spring, diaphragms, gaskets, seals, packing and fasteners.

1.2.5 Calibrate and adjust for proper operation.

NOTE: Post overhaul testing of SSTG Gland Seal and Vent System covered in SWLIN 534A07*.

NOTE: Additional repairs required to piping and valves in the Gland Seal and Vent System for the turbogenerators as a result of the POT&I are as follows:

						9		1
HULL NUMBER	0.		SYSTEM	JCN INDICATED BELOW		TITLE		
			WATER COOLING					
SWLIN			TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	536A01A			PG00			100	
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	æ
	;	AN/Si follo	AN/SPS-29 Radar Cooling System - Accomplish the following repairs:	the				
		1.1	Distilled Cooling Water Pump and Motor Class "B" overhaul.	ı L			SY	7
		1.2	Heat Exchanger - Open, inspect and clean.	ean.			SY	7
		1.3	Dehydrator/Demineralizer - Clean and renew element.	renew			FA	7
		1.4	Piping System - Hydrostatic test, clean and flush in accordance with 1200 psi Propulsion Plant Test Procedure No. 536PG000120. Refil with distilled water.	an and pulsion Refill			SY	7
	NOTE:	SA Di also	SA DDG-37-1009K which replaces radar with AN/SPS-49 also replaces cooling system.	//SPS~49				
	2.	AN/Si	AN/SPS-48 (3D) Radar Cooling System - Accomplish the following repairs:	lish				
		2.1	Salt Water Pump and Motor - Class "B" overhaul.	overhaul.			SX	0
		2.2	Distilled Cooling Water Pump and Motor Class "B" overhaul two (2) pumps and m	Motor - and motors.			SY	7
		2.3	Expansion Tank - Clean.				FA	7
		2.4	Heat Exchanger - Open, clean and inspect two (2) heat exchangers.	ect two			SY	N

מונים מווכר							
SWLIN 536A01*	SYSTEM	AUXILIARY FRESH WATER COOLING					
CN	EM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI	10

SY

flush in accordance with 1200 psi Propulsion Plant Test Procedure No. 536PG000100. Refill with distilled water.

Piping System - Hydrostatic test, clean and

2.5

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

270

HULL NUMBER		S	SYSTEM	JCN INDICATED BELOW	TITLE		
			AUXILIARY FRESH WATER COOLING				
SWLIN		F	TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR	AND REPAIR	
	536A02A			RB 00			
JCN	ITEM #		DESCRIPTION	M/D MATL\$	\$ TSOO	ASSIGMT	PR
	ij	AN/SQS Accomp	AN/SQS-23 or AN/SQQ-23 Sonar Cooling System - Accomplish the following repairs:				
		1.1	Circulating Pump - Class "B" overhaul.			SY	7
		1.2	Strainer - Clean.			FA	7
		1.3	Heat Exchanger - Open, clean and inspect.	ect.		SY	7
		1.4	Piping System - Hydrostatic test, clean and flush in accordance with 1200 psi Propulsion Plant Test Procedure No. 536RB000040. Refill with distilled water.	an and pulsion Refill		SX	0
	NOTE:	Additi of the	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	a result			

HULL NUMBER		SYSTEM	JCN INDICATED BELOW	TITLE		
		AUXILIARY FRESH WATER COOLING				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR	AND REPAIR	
	536A06A		TB04			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	\$ TSOO	ASSIGMT	PRI
	1. AN/S foll	AN/SPG-55 Radar Cooling System - Accomplish the following repairs:	the			
	1.1	Cooling Water Pump and Motor - Class "B" overhaul two (2) pumps and motors.	'n		SY	7
	1.2	<pre>Heat Exchanger - Open, inspect and clean two (2) heat exchangers.</pre>	lean		SY	7
	1.3	Strainer - Clean.			FA	7
	1.4	Micron Filter - Replace			FA	7
	1.5	Demineralizer - Clean and renew elements of two (2) demineralizers.	ents of		SY	7
	1.6	Expansion Tank - Open, clean and inspect,	pect,		FA	7
	1.7	Piping System - Hydrostatic test, clean and flush in accordance with 1200 psi Propulsion Plant Test Procedure No. 536TB040080. Refil with distilled water.	ean and opulsion Refill		SY	0

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER		SYSTEM	JCN INDICATED BELOW	TITLE		
		SHIP FUEL & FUEL COMPENSATING				
SWLIN	541A01A	TOTAL SHIPYARD COST	EIC GROUP TD09	MAINTENANCE AND REPAIR	ND REPAIR	
JCN	ITEM #	DESCRIPTION	M/D MATLS	COST \$	ASSIGMT	<u>8</u>
	l. Fue fol	Fuel Oil Transfer Pump No.1 and 2 - Accomplish the following repairs:	ish the			
	1.1	Pumps - Overhaul in accordance with TRS 0541-086-	TRS		SY	7
	1.2	Motors - Overhaul in accordance with TRS 0541-086	TRS		SY	7
	1.3	<pre>Controllers - Class "B" overhaul to include but not limited to:</pre>	include		SY	7
		1.3.1 Clean and preserve controller enclosure.	er enclosure.			
		1.3.2 Clean and tighten terminals and connectors. Align contactors,	and connec-			
		1.3.3 Replace defective or deteriorated wiring and components within the controller enclosures.	orated n the			
	1.4	Perform post overhaul test of No. 1 and 2 Fuel Oil Transfer Pumps in accordance with 1200 psi Propulsion Plant Test Procedure No. 541TD090022 (Fuel Oil Transfer Pump).	and 2 Fuel Oil 00 psi 541TD090022		SX	7

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HILL NUMBER		SYSTEM		JCN INDICATED BELOW	*	TITLE		
		SHIP FUEL	EL & FUEL COMPENSATING					
SWLIN		TOTAL SHIPYARD COST	ARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	541A03A			TD06			1	
XCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
	1. Fu	Fuel Oil Filling	ng System					
	i.	1.1 Perform Transfer 1200 psi 541TD000 System).	Perform overhaul testing of the Fuel Oil Filling Transfer and Stripping System in accordance with 1200 psi Propulsion Plant Test Procedure No. 541TD000022 (Fuel Oil Fill, Transfer and Stripping System).	Oil Filling ordance with lure No.				
		1.1.1	Prerequisites and Flush - Phase	ase I			SY	7
		1.1.2	Prerequisites and Pressure Test Phase I (Arrival)	lest -			SY	~
		1.1.3	Prerequisites and Pressure Test Phase I (Post Repair)	lest -			SY	7
		1.1.4	Prerequisites and Inspection - (Omit inspections and coating see SWLIN 123A02*).	n - Phase I ng of tanks -			SY	0
		1.1.5	Prerequisites and Operation - Phase III	- Phase III			SY	~
	NOTE: AC	Additional repaivalve manifolds fuel oil to/from follows:	Additional repairs required to fuel oil piping, valves valve manifolds associated with taking or discharging fuel oil to/from the ship as a result of the POT&I are follows:	ing, valves and ischarging POT&I are as				

HIII NIMBED	BEB	everem	ICN INDICATED BELOW	TITIE
HOLL HOM	-	0.01	מכוני ווייבורים ורבים ור	1
		SHIP FUEL & FUEL COMPENSATING		
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND KEPAIK
	541A04A		TD08	- with
JCN	ITEM #	DESCRIPTION	M/D MATI	M/D MATL\$ COST\$ ASSIGMT PRI

Fuel Oil Transfer System

NOTE: Post overhaul testing of the Fuel Oil Transfer System in conjunction with 1200 psi Propulsion Plant Test Procedure No. 541TD000022 performed on SWLIN 541A03*.

NOTE: Additional repairs required to fuel oil transfer piping, valves and valve manifolds associated with transfer of fuel oil within the ship as a result of the POT&I are as follows:

						1
HOLL NUMBER	BER	SYSTEM	JCN INDICATED BELOW	TITLE		
		COMPRESSED AIR		MAINTENANCE AND REPAIR	ND REPAIR	
SW		TOTAL SHIPYARD COST	EIC GROUP			
	551A01A		TF01			
CN	ITEM #	DESCRIPTION	M/D MATLS	COST \$	ASSIGMT	PRI
			•			
	1. High Presrepairs:	High Pressure Air System - Accomplish the following repairs:	owing			
	1.1 2	1.1 Air Flasks and Separators - Clean, inspect and test four (4) high pressure air flasks and four	t and 1 four		SY	7
	- 4	(4) separators, record data, certify and install test data plates.	install			
	1.2 I	1.2 Dehydrators - Class "B" overhaul two (2) dehydrators.			SY	7
	1.3 E	1.3 Piping			SY	7
		1.3.1 Repair/replace leaking valves.				

Additional repairs required to high pressure air piping and valves, dehydrators and associated drains, relief valves, pressure requiating and reducing valves as a result of the POT&I are as follows:

Clean, flush and hydrostatic test.

1.3.2

HULL NUMBER	:R	SYSTEM	JCN INDICATED BELOW	TITLE		
		COMPRESSED AIR		MAINTENANCE AND REPAIR	AND REPAIN	~
SWLIN	551A02A	TOTAL SHIPYARD COST	EIC GROUP TF03			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	COST \$	ASSIGMT	Ē
	l. Low Pi a Clas	Low Pressure Air System Dehydrators - Accomplish a Class "B" overhaul of dehydrators.	sh ors.		SY	7
	2. Perfor Air Sy Propul (Low I	Perform overhaul test of Low Pressure/Control Air System in accordance with 1200 psi Propulsion Plant Test Procedure No. 551TF000022 (Low Pressure/ACC Air System).	Ο.			
	2.1	2.1 Prerequisites and Flush - Phase I			SY	7
	2.2 I	2.2 Prerequisites and Pressure Test - Phase I			SY	7
	2.3	2.3 Prerequisites and Inspection - Phase I			SY	7
	2.4	2.4 Prerequisites and Operation - Phase II			SY	7

NOTE: Additional repairs required to low pressure and control air piping from cutout valve upstream from the pressure regulator valves to the actuated valves; dampers; motors; pneumatic cylinders, etc., air and moisture separators; filters; associated cutout and bypass valves; (does not include air pilot controllers, air-actuated valves and air motors) as a result of the POT&I are as follows:

HULL NUMBER	æ	SYSTEM COMPRESSED AIR	JCN INDICATED BELOW	TITLE MAINTENANCE AND REPAIR	ND REPAIR	
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			
	551A03A		TF01			
JCN	ITEM #	DESCRIPTION	M/D MATL\$	COST \$	ASSIGMT	Ē
	l. High I follow	High Pressure Air Compressor No. 1 - Accomplish the following repairs:	h the			
	1.1	1.1 Compressor - Overhaul in accordance with TRS 0551-086	IRS		SY	7
	1.2	Compressor Motor - Overhaul in accordance with TRS 0551-086	with		SY	7
	2. High F	High Pressure Air Compressor No. 2 - Accomplish the following repairs:	h the			
	2.1	Compressor - Overhaul in accordance with TRS 0551-086	TRS		SX	7
	2.2	Compressor Motor - Overhaul in accordance with TRS 0551-086	with		SY	7
	3. Perfor Compre Plant Air Co	Perform post overhaul of No. 1 and 2 High Pressure Air Compressors in accordance with 1200 psi Propulsion Plant Test Procedure No. 550TF010022 (High Pressure Air Compressor).	sure Air sion ssure		ΣX	~

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HIII NIMBER	BFR	SYSTEM		JCN INDICATED BELOW	ED BELOW		TITLE		
			COMPRESSED AIR				MAINTENANCE AND REPAIR	AND REPAIR	
SWLIN	551A04A	TOTAL :	TOTAL SHIPYARD COST	EIC GROUP	TF03				
JCN	ITEM #		DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	PR
	1. Low F	ressure	Low Pressure Air Compressor No. 1 - Accomplish the following repairs:						
	1.1	Compress to inclu	Compressor - Accomplish a Class "B" overhaul to include but not limited to:	au1				SX	0
		1.1.1	Inspecting and replacing as necessary all bearings, seals, rings, valves and cylinder liners.	ssary es					
		1.1.2	Inspect and repair as necessary the lube oil pump, lubricator pyrometer, wiring and thermocouplers.	the ter,					
		1.1.3	Calibrate gages, thermometers and relief valves.	ъ					
	1.2	Motor - include	Motor - Accomplish a Class "B" overhaul to include but not limited to:	0				SX	7
		1.2.1	Rotor and Stator - Inspect, rewind, dip, bake and bench test as necessary.	nd, ssary.					
	v	1.2.2	Bearings - Inspect and replace as necessary.	Ø					
	2. Low F	Pressure	Low Pressure Air Compressor No. 2 - Accomplish the following repairs:						

~

SY

Inspecting and replacing as necessary all bearings, seals, rings, valves

2.1.1

and cylinder liners.

Compressor - Accomplish a Class "B" overhaul to include but not limited to:

2.1

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					[
SWLIN	551A04*	SYSTEM	COMPRESSED AIR					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	<u>æ</u>
		2.1.2	Inspect and repair as necessary the lube oil pump, lubricator pyrometer, wiring and thermocouplers.					
		2.1.3	Calibrate gages, thermometers and relief valves.					
	2.2	Motor - but not	Accomplish a Class "B" overhaul to include limited to:				SY	7
		2.2.1	Rotor and Stator - Inspect, rewind, dip, bake and bench test as necessary.					
		2.2.2	Bearings - Inspect and replace as necessary.					
	3. Low foll	Low Pressure Air Cafollowing repairs:	Low Pressure Air Compressor No. 3 - Accomplish the following repairs:					
	3.1		Compressor - Accomplish a Class "B" overhaul to include but not limited to:				SY	7
		3.1.1	Inspecting and replacing as necessary all bearings, seals, rings, valves and cylinder liners.					
		3.1.2	Inspect and repair as necessary the lube oil pump, lubricator pyrometer, wiring and thermocouplers.					
		3.1.3	Calibrate gages, thermometers and relief valves.			28		

CONTINUATION SHEET		SHIP SYSTEM WORK DESCRIPTION					I
	SYSTEM	COMPRESSED AIR					
		DESCRIPTION	M/D	MATL \$	cost \$	ASSIGMT	<u>æ</u>
3.2		Motor - Accomplish a Class "B" overhaul to include but not limited to:				SX	7
	3.2.1	Rotor and Stator - Inspect, rewind, dip, bake and bench test as necessary.					
	3.2.2	Bearings - Inspect and replace as necessary.					
Low fol]	Low Pressure Air Co following repairs:	Low Pressure Air Compressor No. 1 - Accomplish the following repairs:					
4.1		Compressor - Accomplish a Class "B" overhaul to include but not limited to:				SY	7
	4.1.1	Inspecting and replacing as necessary all bearings, seals, rings, valves, and cylinder liners.					
	4.1.2	Inspect and repair as necessary the lube oil pump, lubricator pyrometer, wiring and thermocouplers.					
	4.1.3	Calibrate gages, thermometers and relief valves.					
4.2		Motor - Accomplish a Class "B" overhaul to include but not limited to:				λS	7
	4.2.1	Rotor and Stator - Inspect, rewind, dip, bake and bench test as necessary.					
	4.2.2	Bearings - Inspect and replace as necessary.					

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SWLIN		SYSTEM					
551A04*		COMPRESSED AIR					
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	\$ TSOO	ASSIGMT	PR
	č.	Perform post overhaul test of No. 1,2,3, and 4 Low Pressure Air Compressors in accordance with 1200 psi Propulsion Plant Test Procedure No. 550TF030012 (Low Pressure Air Compressor) or 550TF030023 (Low Pressure Air Compressor - 0il Free).				SY	0

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER	:R	SYSTEM	JCN INDICATED BELOW		TITLE	
		FIRE EXTINGUISHING				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	EPAIR
	555A01A		T900			
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$		ASSIGMT PRI

- 1. Fire Fighting Systems
- 1.1 Perform post overhaul testing of and certify Main
 Machinery Spaces Fire Fighting System in accordance
 with 1200 psi Propulsion Plant Test Procedure No.
 555T9000022 (Fire Fighting in Main Machinery Spaces).
 Provide Ship Commanding Officer with copy of completed test procedure.

2

SY

- NOTE: Certification shall be IAW 1200 psi test and certification manual.
- NOTE: Additional repairs required to foam cans, foam solution tanks, proportioners, carbon dioxide/chemical systems (fixed or portable) as a result of POT&I are as follows:

			SHIP STSTEM WORN DESCRIPTION	MOLLING					
HULL NUMBER	В	SYSTEM		JCN INDICATED BELOW	ED BELOW	-	TITLE		
		STEERING	VING CONTROL					4	
SWLIN		TOTAL SHIPYARD COST		EIC GROUP			MAINTENANCE AND KEPAIK	AND KEPAIK	
	561A01A				TLOI				
JCN	ITEM #		DESCRIPTION		M/D MA	MATL \$	COST \$	ASSIGMT	<u>8</u>
	1. Stee	ering Gear .	Steering Gear - Accomplish the following repairs:	airs:					
	1.1		<pre>Hydraulic Pumps, Two (2) - Accomplish a Class "B" overhaul to include but not limited to the following:</pre>	a Class "F o the	*.			SY	7
		1.1.1	Replace bearings, seals, gaskets, rings and damaged fasteners.	kets, "0"					
		1.1.2	Replace damaged or worn cylinders, pistons, connecting links, bushings and sleeves.	nders, ushings					
		1.1.3	Repair couplings, install new lube seals.	" lube					
		1.1.4	Replace relief valve springs and adjust lifting pressure.	and					
	1.2	Resilient	nt Mounts - Replace four (4).					SY	7
	1.3		Flexible Connectors - Replace the following on each pump:	lowing on				SX	7
		1.3.1	One (1) 90 degree suction assembly	sembly					
		1.3.2	Two (2) 90 degree discharge assemblies	assemblies					
		1.3.3	Two (2) gage lines						
	1.4		<pre>Pump Motors, Two (2) overhaul to include k llowing:</pre>	- Accomplish a out not limited				SX	0

CONTINUE SHEET

CONTINUATION SHEET	ON SHEET							1
SWLIN 561A01*		SYSTEM	STEERING AND DIVING CONTROL					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
		1.4.1	Clean, bake and test stator windings.					
		1.4.2	Replace bearings.					
		1.4.3	Balance rotating assembly.					
	1.5		Motor Controller, Two (2) - Accomplish a Class "B" overhaul to include but not limited to the following:				SY	7
		1.5.1	Clean and preserve controller enclosure.					
		1.5.2	Clean and tighten terminals and connectors. Align contactors.					
		1.5.3	Replace defective or deteriorated wiring and components within the controller enclosure.					
	1.6		Rams No. 1 and 2 - Hone and polish, replace ram seal packing and wiper rings.				SY	7
	1.7		Clean and flush hydraulic system, sample and certify clean.				SY	7

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NOTE:

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SYSTEM					
561A01*		STEERING AND DIVING CONTROL					
JCN	ITEM #	DESCRIPTION	M/D	MATL \$	M/D MATL \$ COST \$	ASSIGMT PRI	PR

Additional repairs required to hydraulic cylinders; steering console with transmitters and receivers, hydraulic piping, oil storage tanks not built in, replenishing piping and valves, hydraulic servo system piping and valves, hand hydraulic emergency steering and filling pumps, panel mounted gages, indicators, pointers, linkages, control devices synchro receivers and transmitters, and differential assemblies as a result of POT&I are as follows:

HULL NUMBER			SYSTEM	JCN INDICATED BELOW	F	TITLE		
			RUDDER					
SWLIN			TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	ID REPAIR	
	562A01A			TL01				
JCN	ITEM #		DESCRIPTION	M/D MA	MATL \$	COST \$	ASSIGMT	PR
	ij	Rudde weldm condu	Rudder - Accomplish repairs to rudder and rudder weldment authorized as a result of inspection conducted under SWLIN 986A01* (Item No. 2), to include but not limited to the following:	dder n to			SX	74
		1.1	Replace packing or chevron seals.					
,		1.2	Clean, inspect, take and record readings, and lubricate bearings.	ngs, and				

1.4 Air test and preserve.

Repair rudder and rudder weldment as authorized following inspection conducted under SWLIN 986A01* (Item No. 2).

1.3

NOTE: Additional repairs will be determined as a result of the drydock inspection.

						141.0		
HULL NUMBER	ER	SYSTEM	JCN INDICATED BELOW	D BELOW		= ==		
		REPLENISHMENT AT SEA				WATERWANDER AND DEDATE	ND DEDATE	
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			MAINTENANCE	ME NET PER	
	571A02A			TT09				
				0,00	S TANK	COST &	ASSIGMT	PRI
JCN	ITEM #	DESCRIPTION		M/D	MAILS	M/D MAIL & COSI &	100000	
	1. Rep	Repair FAS Stations as authorized following inspection	inspection				SY	7
	103	תחברבת שותבד בשדדוו בכיוובד						

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

HULL NUMBER	-		SYSTEM	JCN INDICATED BELOW	TITLE		
177			ANCHOR HANDLING AND STOWAGE				
SWLIN			TOTAL SHIPYARD COST	EIC GROUP	MAINTENAN	MAINTENANCE AND REPAIR	
	581A01A			TMOO		•	
JCN	ITEM #		DESCRIPTION	M/D MATL\$	\$ COST \$	ASSIGMT	PR
	1.	Anchor H repairs:	Anchor Handling System - Accomplish the following repairs:	owing			
		1.1	Remove two (2) anchor chains from ship, sandblast, inspect and repair deficiencies resulting from inspection.	.p, sandblast, ting from		SX	8
		1.2	Preserve anchor chains and paint identifying links, reinstall chains, reversing end for end in accordance with NSTM Chapter 9260.	rtifying d for end		SX	0
		1.3	Conduct magnetic particle inspection of 8000 lb balanced anchor in accordance with MIL-STD-271. Repair deficiencies resulting from inspection conducted in accordance with NAVSEA letter 93422/MTA Ser. 1649 of 14 April 1976.	of 8000 MIL-STD- rom inspection etter 93422/		ΧS	8
	NOTE:	Addit	Additional reparis required to chain compressors, pelican hooks and turnbuckles, hawse and chain pipes, anchor	ssors, pelican			

operating station, brake and brake operating gear as a result of the POT&I are as follows:

windlass, windlass motor and controller, remote

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	BOAT HANDLING AND STOWAGE		
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR
583A01A		XC03	
JCN ITEM#	DESCRIPTION	M/D MAT	M/D MATL\$ COST\$ ASSIGMT PRI

Check davit trackways for cracks and distortion overhaul to include but not limited to the following: 1.1

Boat Davit (Port) No. 2 - Accomplish a Class "B"

ij

0

SX

- and repair; assure trackways are parallel.
- Replace sheave bearings/bushings and sheave pins in trackways, davit heads and deck fair leads. 1.2
- Replace trackway roller bearings/bushings and pins. 1.3
- Repair and adjust limit and cut-out switches. 1.4
- excessively worn strands, condition of poured sockets and evidence of kinking. Equalize Clean and inspect wire rope for broken or falls fore and aft. 1.5
- Test fit of boat in storage, modify keel rest, hull pads and chocks as required. 1.6
- working load test; stamp and affix label plate Perform post overhaul static, dynamic and with data and date test conducted. 1.7
- Boat Davit Winch (Port) No. 2 Accomplish a Class "B" overhaul of winch to include but not limited to the following:

5

2

SY

2

seals in gearcase, drum shaft assembly, spooling Replace bearings, sleeves, bushings and lube device and clutch mechanism. 2.1

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

583A01*	SYSTEM BOAT HANDLING AND STOWAGE				
CN ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI

- 2.2 Replace motor bearings; clean and bake stator windings.
- 2.3 Clean, tighten terminals and connections, replace and align contactors in motor controller.
- 2.4 Smooth brake drum surfaces, replace brake friction linings; repair and free up brake operating linkages.
- 2.5 Inspect gearing, remove burrs and raised surfaces, adjust thrust and clearances.
- 2.6 Perform post overhaul static, dynamic and working load tests in conjunction with test of davit.

NOTE: Additional repairs required to 26 ft. personnel boat, handling and stowage equipment as a result of the POT&I are as follows:

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	I TITLE		
	BOAT HANDLING AND STOWAGE				
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	MAI	MAINTENANCE AND REPAIR	
583A02A		YC03			
JCN ITEM#	DESCRIPTION	M/D	M/D MATL \$ COST \$	ST \$ ASSIGMT PRI	PRI

overhaul to include but not limited to the Boat Davit No. 3 - Accomplish a Class "B" following: 1

2

SY

distortion and repair; assure trackways Check davit trackways for cracks and are parallel. 1:1

Replace sheave bearings/bushings and sheave pins in trackways, davit heads and deck fair leads. 1.2

Replace trackway roller bearings/bushings and pins. 1.3

Repair and adjust limit and cut-out switches. 1.4

excessively worn strands, condition of poured sockets and evidence of kinking. Equalize Clean and inspect wire rope for broken or falls fore and aft. 1.5

Test fit of boat in storage, modify keel rest, hull pads and chocks as required. 1.6

Perform post overhaul static, dynamic and working load test; stamp and affix label plate with data and date test conducted. 1.7

Boat Davit Winch No. 3 - Accomplish a Class "B" overhaul of winch to include but not limited to the following:

5

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN		SYSTEM					
583A02*		BOAT HANDLING AND STOWAGE					
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	\$ TSOO	ASSIGMT PRI	PRI
	2.1	Replace bearings, sleeves, bushings and lube					1

- Replace bearings, sleeves, bushings and lube seals in gearcase, drum shaft assembly, spooling device and clutch mechanism.
- 2.2 Replace motor bearings; clean and bake stator windings.
- 2.3 Clean, tighten terminals and connections, replace and align contactors in motor controller.
- 2.4 Smooth brake drum surfaces, replace brake friction linings; repair and free up brake operating linkages.
- 2.5 Inspect gearing, remove burrs and raised surfaces, adjust thrust clearances.
- 2.6 Perform post overhaul static, dynamic and working load tests in conjunction with test of davit.

NOTE: Additional repairs required to 33 ft. utility boat, handling and stowage equipment as a result of the POT&I are as follows:

HULL NUMBER	8	S	SYSTEM	JCN INDICATED BELOW	D BELOW		TITLE		
			BOAT HANDLING AND STOWAGE						
SWLIN		T	TOTAL SHIPYARD COST	EIC GROUP			MAINTENANCE AND REPAIR	ND REPAIR	
	583A03A				YC03				
nor	ITEM #		DESCRIPTION		M/D M	MATL \$	COST \$	ASSIGMT	FR
		Boat "B" or follor	Boat Davit (Starboard) No. 1 - Accomplish a Class "B" overhaul to include but not limited to the following:	Class				SY	7
		1:1	Check davit booms for cracks and distortion and repairs; ensure booms are parallel.	ortion 1.					
		1.2	Replace sheave bearings/bushings and sheave pins in davit heads and deck fair leads.	sheave ds.					
		1.3	Replace boom bearings/bushing and pins.	· v					
		1.4	Repair and adjust limit and cut-out switches.	witches.					
		1.5	Clean and inspect wire rope for broken or excessively worn strands, condition or poured sockets and evidence of kinking. Equalize falls fore and aft.	coken or on or poured Equalize					
		1.6	Test fit of boat in stowage, modify keel rest, hull pads and chocks as required.	eel d.					
		1.7	Perform post overhaul static, dynamic and working load tests; stamp and affix label plate with data and date test conducted.	and abel ed.		1			1
		Boat a Clast	<pre>Boat Davit Winch (Starboard) No. 1 - Accomplish a Class "B" overhaul to include but not limited to the following:</pre>	ish ted				SY	~

Replace bearings, sleeves, bushings and lube seals in gearcase, drum shaft assembly,

2.1

spooling device and clutch mechanism.

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SWI IN		100	everem		-			
583A03*		,	BOAT HANDLING AND STOWAGE					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	2	2.2	Replace motor bearings; clean and bake stator windings.					
	2	2.3	Clean, tighten terminals and connections, replace and align contactors in motor controller.					
	2	2.4	Smooth brake drum surfaces, replace brake friction linings; repair and free up brake operating linkages.					
	2	2.5	Inspect gearing, remove burrs and raised surfaces, adjust thrust and clearances.					
	2	5.6	Perform post overhaul static, dynamic, and working load tests in conjunction with test of davit.					
	NOTE: AG	ddit andl	Additional repairs required to motor whale boat, and handling and stowage equipment as a result of the POT&I are as follows:					

HULL NUMBER		S	SYSTEM	JCN INDICATED BELOW	TITLE			
			BOAT HANDLING AND STOWAGE					
SWLIN		Ĭ	TOTAL SHIPYARD COST	EIC GROUP	MAI	NTENANCE	MAINTENANCE AND REPAIR	
	583A04A			YA03				
JCN	ITEM #		DESCRIPTION	M/D MATL\$		COST \$	ASSIGMT	æ
	1. C	CO2 Infl repairs:	CO2 Inflatable Boat, MK 5 - Accomplish the following repairs:	collowing				
	1	1.1	Perform test of inflatable boats and hydrostatic releases in accordance with NSTM 9820.	hydrostatic).		S	SY(A) FA(P)	7
	1	1.2	Inspect boats and boat equipment, accomplish repairs resulting from test and inspections in accordance with NAVSHIPS 250-524-4.	complish sctions		S	SY(A) FA(P)	7
	1	1.3	Complete, in duplicate for each boat, NAVSHIPs 9820/1 and forward to ship's Commanding Officer.	. Commanding		S	SY(A) FA(P)	8

and boat equipment, carrying case, hydrostatic releases, securing devices, stowage and rigging as a result of the

POT&I are as follows:

SHIPALT DDG-37-1219K installs encapsulated life rafts.

NOTE:

NOTE:

Additional repairs required to inflatable boats

HULL NUMBER		SYSTEM	JCN INDICATED BELOW		TITLE		
		ENVIRONMENTAL POLLUTION CONTROL					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	593A01A		A904				,
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI	PRI

Sewage collection, holding and transfer tanks (CHT).

(Includes the structural compartmentation of the tanks and the access manholes.)

1.1 Clean and inspect CHT tanks.

7

SY

- 1.1.1 Inspect tank coating for blisters,
 peeling and deterioration.
- 1.1.2 Inspect level sensors for material condition and operability.
- 1.1.3 Inspect washdown system for material condition and operability.
- 1.1.4 Submit report of conditions to Type Commander and Ship's Commanding Officer.
- 1.2 Accomplish structural repairs authorized as a result of the inspection performed in 2.1 above. (Reservation)

2

SY

NOTE: Coating of tanks covered on SWLIN 631A01*.

NOTE: Applicable only if SHIPALT DLG6-1005 has been previously accomplished.

PART 3.6

MAJOR SHIP SYSTEM 6

MAJOR SHIP SYSTEM 6 - OUTFIT AND FURNISHINGS

							(INCTODING
HULL DESIGNATING AND MARKING	HULL FITTINGS	PAINTING	CATHODIC PROTECTION	DECK COVERING	REFRIGERATED SPACES	LAUNDRY SPACES	WORKSHOPS, LABS, TEST AREAS (INCLUDING
602	611	631	633	634	638	655	999

PORTABLE TOOLS, EQUIPMENT)

								1
HULL NUMBER			SYSTEM	JCN INDICATED BELOW	BELOW	TITLE		
			HULL DESIGNATING AND MARKING					
SWLIN			TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	602A01A			ED.	UF08			
JCN	ITEM #		DESCRIPTION	2	M/D MATL\$	COST \$	ASSIGMT	PR
	1.	Mach	Machinery, Valve, Pipe and Cable Markings					
		(Incidental and pand)	(Includes label plates and tags, pipe and machinery identification stencils, safety and warning plates and markings, Damage Control classification labels and plates, instructional diagrams and plates.)	chinery plates labels s.)				
		1:1	Replace illegible, missing or incorrect warning, instructional, safety and component identification labels, tags and plates on machinery, equipment, valves and fittings.	ct mponent s on ings.			FA	0
		1.2	Replace missing, illegible or incorrect cable tags on electrical and electronic cables and wiring.	ic			FA	0
		1.3	After completion of interior compartment painting, restore identifying and direction-of-flow markings on piping.	ent ection-				
			1.3.1 Compartments painted by shipyard.	yard.			FA	7
			1.3.2 Compartments painted by ship's force.	<u>ω</u>			FA	8
	NOTE:	See	See SWLIN 631A01* Painting.					
	5.	At commod of F	At commencement of overhaul, submit a list to Type Commander of items which are beyond the capability of Forces Afloat.	o Type oility		30	FA	8
	NOTE:	Addi of t	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	a result				

HULL NUMBER	ABER	SYSTEM	JCN INDICATED BELOW		TITLE		
		HULL FITTINGS					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	IND REPAIR	
	611A01A		1100				
JCN	ITEM #	DESCRIPTION	M/D M	ATL \$	M/D MATL\$ COST\$	ASSIGMT PRI	PR
	1. Repart aft	Repair two (2) propeller guards as authorized after inspection conducted under SWLIN 986A01*	ed)1*.			SY	7

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

		SHIP SYSTEM WORK DESCRIPTION	CRIPTION			
HULL NUMBER		SYSTEM	JCN INDICATED BELOW	TITLE		
		PAINTING				
SWLIN	631A01A	TOTAL SHIPYARD COST	EIC GROUP UF06	MAINTENANCE AND REPAIR	AND REPAIR	
JCN	ITEM #	DESCRIPTION	M/D MATL\$	COST \$	ASSIGMT	3
	1. Hul.	Hull Painting				
	1.1	Sandblast and paint the entire underwater area of ship, including appendages and inaccessable voids from keel to six (6) inches above the upper boot top line, with formula 150 epoxy series paint.	ater area of ssable voids upper boot es paint.		χs	8
		1.1.1 Clean and wire brush all main and auxiliary sea chest and hull openings. Paint in conjunction with hull painting.	n and openings. 11			
	1.2	Stage, abrasive blast and paint ships hull from upper boot top limits to main deck edge. Cut in and paint hull markings.	hull from ge. Cut	vs.	SY(P) NA (A)	7
	2. Free stri stri suri	Fresh and Feedwater Tanks - After the completion of structural repairs, prepare, prime and paint interior surfaces of tanks in accordance with NSTM Chapter 9190, Paragraph 9190.171.	tion of interior apter 9190,		χ	7
	NOTE: Insp 123	Inspection and structural repairs covered under SWLIN 123A03*.	der SWLIN			
	3. Fue bal	Fuel Oil and Ballast Tanks - Preserve fuel oil and ballast tanks. SEE NOTE (RESERVATION).	il and		SY	7
	NOTE: Fue Com tanj	Fuel oil tank preservation to be approved by Type Commander (as conditions warrant for individual tanks) as a result of the inspection conducted in item 1 and 3 SWLIN 123A02*.	Type ual ed in			

CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN 631A01*		SYSTEM	PAINTING					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
	4	Chain Locker P chains prepare coating, MIL-P type in accord	Chain Locker Preservation - After removal of anchor chains prepare chain locker and apply inorganic zinc coating, MIL-P-23236, Type I, Class 3, Post-Curing type in accordance with NSTM Chapter 9190.				SY	8
	5.	Machinery Space Bilges	e Bilges				SY	7
		5.1 Prepare bilge a	Prepare and chemically clean the following bilge areas in the Engineering Spaces:					
		5.1.1	Pump Rm. No. 2					
		5.1.2	Pump Rm. No. 1					
		5.1.3	Fire Rm. No. 1					
		5.1.4	Eng. Rm. No. 1					
		5.1.5	Fire Rm. No. 2					
		5.1.6	Eng. Rm. No. 2					
*		5.1.7	Bilge Sump					
		5.1.8	Bilge Sump					
		5.1.9	Bilge Sump					
		5.1.10	Bilge Sump					
		5.1.11	Shaft Alley No. 1					
		5.1.12	Shaft Alley No. 2					

		ASSIGMT PRI			SY 2											
		MATL \$ COST \$														
		M/D MAT														
SHIP SYSTEM WORK DESCRIPTION	SYSTEM PAINTING	DESCRIPTION	5.2 Apply high performance paint system to cleaned bilge areas in above spaces including piping, supports, braces, hanger, structural members, foundations and hull plating below the lower level floor plating and in the same horizontal plane.	Sewage Collecting, Holding and Transfer (CHT) Tanks	6.1 After completion of structural repairs, prepare surfaces for preservation.	6.2 Apply protective coating in accordance with MIL-P-23236 and MIL-D-21631.	Inspection and structural repairs covered under SWLIN 593A01*.	Machinery Foundations - Prepare and paint machinery foundations above bilge level in following spaces:	7.1 Pump Rm. No. 2.	7.2 Pump Rm. No. 1.	7.3 Pump Rm. No. 1.	7.4 Eng. Rm. No. 1	7.5 Fire Rm. No. 2	7.6 Eng. Rm. No. 2	7.7 Shaft Alley No. 1	7.8 Shaft Alley No. 2
ON SHEET		ITEM #					NOTE:	7.								
CONTINUATION SHEET	SWLIN 631A01*	CN														

П			E E		
П			ASSIGMT		
П			AS		
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П					
Ц			MATL \$		
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	DESCRI			E equip /ard	nterior rstruct overhea ps, bil
П	WORK			tion of ludes y ship	g of in super eads, ank toly y and lows:
	SHIP SYSTEM WORK DESCRIPTION		DESCRIPTION	stalla (Inc	paintin of hull bulkh s and t achiner as fol
	SHIP S	NG	DESCF	to reir erhaul ery rer	ation and painting of interior and and areas of hull, superstructure, structural bulkheads, overheads, s, bedplates and tank tops, bilges, strunks, machinery and equipment POT&I are as follows:
		PAINTING		To be completed prior to reinstallation of equipment removed during overhaul. (Includes foundations for machinery removed by shipyard and forces afloat).	Additional preservation and painting of interior and exterior surfaces and areas of hull, superstructure, structural and non-structural bulkheads, overheads, decks, foundations, bedplates and tank tops, bilges, escape and loading trunks, machinery and equipment as a result of the POT&I are as follows:
				To be completed pr ment removed durin foundations for ma and forces afloat)	Additional preserva exterior surfaces a structural and nondecks, foundations, escape and loading as a result of the
		SYSTEM		be com tremo indatio	litiona cerior cuctura cks, fo cape an
	L		#		
П	CONTINUATION SHEET		ITEM #	NOTE:	NOTE:
П	INUATIC	N 101*			
-	CONT	SWLIN 631A01*	NO.		

HULL NUMBER	8	SYSTEM	JCN INDICATED BELOW	W	TITLE		
		CATHODIC PROTECTION					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	633A01A		1106				
nor	ITEM #	DESCRIPTION	M/D	MATL \$	M/D MATL\$ COST\$	ASSIGMT	FR
	1. Cat zir 919	Cathodic Protection System (Sacrificial) - Replace all zinc anodes in accordance with NSTM 9190.241 and 9190.242.	Replace all . and			SY	~

(Includes zinc anodes and fasteners on ship's under water body, and appendages).

Bolted type to be installed vice welded strap type to facilitate replacement by divers. NOTE:

NOTE: Additional repairs required in this SWLIN as a result of the POT&I are as follows:

HULL NUMBER	8	SY	SYSTEM	JCN INDICATED BELOW		TITLE		
			CATHODIC PROTECTION					
SWLIN		10	TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	IND REPAIR	
	633A02A			1106				
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	MATL \$ COST \$	ASSIGMT	PRI
	1.	Cathod	Cathodic Protection System (Impressed Current)	at)			SY	7
		(Include amplifie straps.)	(Includes impressed current anodes, power supply, amplifier control, shafting and rudder grounding straps.)	upply, nding				
		1.1	Replace deteriorated or damaged impressed current anodes, shafting and rudder	essed				

Item 1. is required only if SHIPALT DLG-6-1097 has been previously accomplished.

result of the POT&I and drydock inspection are as

follows:

Additional repairs required in this SWLIN as a

NOTE:

NOTE:

grounding straps in accordance with report

submitted under SWLIN 986A01* (Item No. 2)

and approved by Type Commander.

HULL NUMBER	-	SYSTEM	JCN INDICATED BELOW		IITLE		
		DECK COVERING					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	634A01A		1601				
JCN	ITEM #	DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
		Rubber Matting - Replace deteriorated rubber matting with approved matting (approximately 32 compartments).	ы»			FA	7
	2.	Tile - Replace deteriorated tile with approved vinyl asbestos tile (approximately 63 compartments).	ved rtments).			FA	7
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	s a result				

HULL NUMBER			SYSTEM	JCN INDICATED BELOW		TITLE		
			REFRIGERATED SPACES					
SWLIN			TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	638A01A			1000				
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	<u>æ</u>
	1:	Repa to t	Repair reefer doors to include but not limited to the following:	eđ			FA	7
		1.1	Gaskets - Replace.					
		1.2	Dogs and Hinges - Replace as necessary.	٧.				
	2.	Repl	Replace reefer drip pan heating element.				FA	в
	NOTE:	Addi of t	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	a result				

HULL NUMBER		SYSTEM	JCN INDICATED BELOW	TITLE	
		LAUNDRY SPACES		MAINTENANCE AND REPAIR	AND REPAIR
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	Γ	
	655A01A		1801		
JCN	ITEM #	DESCRIPTION	M/D MA	M/D MATL\$ COST\$	ASSIGMT PRI

- 1. Laundry Equipment
- 1.1 Washer-Extractor Replace two (2) with new units.

2

SY

7

SY

- NOTE: If replacement unit is not available, Class "B" overhaul.
- 1.2 Clothes Dryer Accomplish repairs to two (2) dryers to include but not limited to:
- 1.2.1 Bearings Replace.
- 1.2.2 Thermostat Replace.
- NOTE: Additional repairs required to washers, presses, and irons, dryers, marking machines, shelves and bins, baskets, tubs, scales, lockers, tables and chairs as a result of the POT&I are as follows:

HULL NUMBER	«	SYSTEM WORKSHOPS, LABS, TEST AREAS	JCN INDICATED BELOW	ED BELO		TITLE		
		(INCLUDING PORTABLE TOOLS, EQUIP)						
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			MAINTENANCE AND REPAIR	D REPAIR	
	665A01A			1900				
JCN	ITEM #	DESCRIPTION		M/D	MATL \$	M/D MATL\$ COST\$	ASSIGMT PRI	PR
	1. Mac	Machine Shop Lathe - Accomplish a Class "B" overhaul.	overhaul.				SY	7

Additional repairs required in this SWLIN as a result of the POT&I are as follows:

NOTE:

PART 3.7
MAJOR SHIP SYSTEM 7

MAJOR SHIP SYSTEM 7 - ARMAMENT

ROCKETS)
AND
(MISSILES
DEVICES
LAUNCHING
21

- 722 MISSILE, ROCKET AND GUIDANCE CAPSULE HANDLING
- 728 MISSILE HEATING, COOLING, TEMPERATURE CONTROL
- 751 TORPEDO TUBES

HULL NUMBER	a	0,	SYSTEM LAUNCHING DEVICES (MISSILES AND ROCKETS)	JCN INDICATED BELOW	TITLE			
SWLIN		ſ	TOTAL SHIPYARD COST	EIC GROUP	MAINT	MAINTENANCE AND REPAIR	EPAIR	
	721A01A			5AAD				
JCN	ITEM #		DESCRIPTION	M/D MATL\$	COST \$	\$ ASSIGMT		PR
	j.	Guide the f	Guided Missile Launching System MK 10 - Accomplish the following repairs:	mplish				
		1.1	MK 5 MOD 3 Launcher - Class "B" Overhaul.	aul.		SY		7
		1.2	Seals - Replace on blowout hatches.			FA		7
		1.3	Span Rails - Realign.			SY		7
		1.4	Loader Rails - Realign.			SY		7
		1.5	Securing Latch - Realign.			SY		7
	NOTE:	Addit of th	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	a result				

HULL NUMBER	œ		SYSTEM LAUNCHING DEVICES (MISSILE AND ROCKET)	JCN INDICATED BELOW	TITLE MAINTENANCE AND REPAIR	AND REPATE	
SWLIN			TOTAL SHIPYARD COST	EIC GROUP			
	721A02A			3300			1
JCN	ITEM #		DESCRIPTION	M/D MATL\$	COST \$	ASSIGMT	PR
	1.	MK 1	MK 112Mod () ASROC Launcher			SY	7
		1:1	Replace launcher with restored launcher from turnaround program, or	er from			
		1.2	Accomplish a Class "B" overhaul of launcher in accordance with NAVORD OD 18383.	uncher in			
		1.3	Test launcher in accordance with requirement of	irement.			
	NOTE:	Comb	Combat System Battery Alignment performed under SWLIN 986A03*.	der			
	NOTE:	Addi Syst as f	Additional repairs required to Launcher Support Systems and "station" as a result of the POT&I are as follows:	ort &I are			

HULL NUMBER			SYSTEM MISSILE, ROCKET, AND GUIDANCE CAPSULE HANDLING	JCN INDICATED BELOW	D BELO		TITLE		
SWLIN			TOTAL SHIPYARD COST	EIC GROUP			MAINTENANCE AND REPAIR	AND REPAIR	
	722A01A				JF00				
JCN	ITEM #		DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	PR
	i	ASROC load test Docum	ASROC Handling Equipment - Perform static and dynamic load testing, inscribe label plates with data and date test performed and affix to equipment tested. (Ref. Document OP 2173, Vol 1, 2, 3)	d dynamic a and date [. (Ref.				SY	0
		1.1	MK 28/1 truck adapter						
		1.2	Boom						
		1.3	MK 75/0 sling						
		1.4	MK 99/0 sling						
		1.5	MK 102/0 sling						
		1.6	Hoist						
		1.7	MK 42/1 hand truck						
		1.8	MK 42/2 hand truck						
		1.9	MK 45/0 hand truck						
	NOTE:	Addit of th	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	a result					

HULL NUMBER	8:	SYSTEM MISSILE, ROCKET, AND GUIDANCE CAPSULE HANDLING	JCN INDICATED BELOW	TITLE	щ		
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	¥.	MAINTENANCE AND REPAIR	AND REPAIR	
	722A02A		JF00				1
JCN	ITEM #	DESCRIPTION	M/D MATL\$		\$ TSOO	ASSIGMT	PRI
	1.	ASROC Loader (Bridge) Crane - Class "B" overhaul, perform static and dynamic load testing, inscribe label plates data and date test performed and affix to equipment tested - ASROC loader crane. (Ref. NS 0978-054-2010, Type 1).	haul, scribe nd ne.			SY	7
	2.	Terrier Missile Transfer Carriage - Class "B" overhaul (ShipAlt DDG-37-0318D and DDG-37-1270 apply).	3" overhaul			SX	7
	NOTE:	Additional repairs required in this SWLIN as a result of the POT&I are as follows:	s a result				

HULL NUMBER	ER	SYSTEM	MISSILE HEATING, COOLING,	JCN INDICATED BELOW	BELOW	TITLE
			TEMPERATURE CONTROL			MAINTENANCE AND REPAIR
SWLIN		TOTAL SHIPYARD	PYARD COST	EIC GROUP		
	728A01A				TB04	
JCN	ITEM #		DESCRIPTION	2	M/D MATLS COSTS	COST \$ ASSIGMT PRI

- ASROC Heating and Cooling System Accomplish the following repairs:
- 1.1 ASROC Seawater Heat Exchanger Conduct hydrostatic test of heat exchanger in accordance with NAVSEA 997-000-4010 to determine repairs required.
- 1.2 Clean, flush and hydro the ASROC heating and cooling system while heat exchanger and heater are removed. Submit a report of hydro results to Type Commander.

7

SY

7

SY

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SY

1.3 Recharge cooling system, test operate, submit a report of test result to Type Commander.

NOTE: Additional repairs required to circulating pumps, coolant piping, proportioners and valves, expansion tank, temperature controls and alarms, and flow controllers as a result of the POT&I are as follows:

HULL NUMBER	R	SYSTEM	JCN INDICATED BELOW		TITLE		
		TORPEDO TUBES					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	REPAIR	
	751A01A		JDGI				
JCN	ITEM #	DESCRIPTION	M/D	MATL \$	M/D MATL\$ COST\$ A	ASSIGMT	æ
	1.	Torpedo Tubes - Replace seals on MK 32 Torpedo Tube	Tube		SY (A)	SY(A) FA(P)	7

NOTE: Additional repairs required to barrel, slide valves, rollers, tripping latches, and stop bolt mechanisms,

Air Flasks (6 per ship), conduct 24-hour decay check in accordance with OP 3369; calibrate air pressure

gauges, and inspect (to include connected heating and firing circuits).

muzzle doors, firing mechanisms and interlocks as a result of the POT&I are as follows:

PART 3.8

MAJOR SHIP SYSTEM 8

MAJOR SHIP SYSTEM 8 - INTEGRATION/ENGINEERING - PUBLIC SHIPYARDS

813 PLANNING AND PRODUCTION CONTROL

830 DESIGN SUPPORT

834 COMPUTER PROGRAMS

840 QUALITY ASSURANCE

841 TEST AND INSPECTION, CRITERIA AND PROCEDURES

851 MAINTENANCE

855 ENGINEERING DRAWINGS AND SPECIFICATIONS

856 TECHNICAL MANUALS AND OTHER DATA

HULL NUMBER		S	SYSTEM	JCN INDICATED BELOW	WC	TITLE		
			PLANNING AND PRODUCTION CONTROL					
SWLIN		-	TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	_
	813A01A			0000				
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
	i.	Ship	Ship's Force Overhaul Management System (SFOMS)	MS)				
		1.1	Maintain SFOMS throughout the duration of the overhaul. (Type Commander funds only)	n of the			FA	
		1.2	Provide training, documentation, and technical assistance in the SFOMS implementation.	technical n.			PERA	
		1.3	Provide services in support of SFOMS in accordance with the PERA (CRUDES) tasking letter.	in king			SY	

SY

Pre-arrival (prior conference action).

Post-arrival (based upon conference

action).

2.1.2

2.1.1

25% point (after major repairs have

2.1.3

been determined for inspections).

With fixed price offer or at 50% point if not fixed priced.

2.1.4

75% point when not fixed priced.

2.1.5

purposes, provide estimated manday and dollar

For Type Commander planning and fund control

2.1

Funds and Planning Estimates

5

listed stages of overhaul and planning avail-

ability:

costs to the Type Commander at the below

CONTINUATION SHEET	STILL STSTEM WORK DESCRIPTION					
WLIN	SYSTEM					
813A01*	PLANNING AND PRODUCTION CONTROL					
CN ITEM #	DESCRIPTION	M/D	MATL \$	M/D MATL \$ COST \$	ASSIGMT PRI	PR

- 2.1.6 One week after completion when not fixed price.
- 2.1.7 With departure report.
- 2.2 Shipyard requests for change in established planning estimates as a result of periodic reviews required above and for supplements to basic work package shall:
- 2.2.1 Reference the last established planning estimate.
- 2.2.2 Provide the cost of the change and new total planning estimate.
- 2.2.3 Provide detailed justification and reasons for situation requiring the change, i.e., revised scope of repairs, supplementary work requests, wage increases, etc.
- NOTE: In order to reduce paper work and in lieu of voluminous work books, planning estimate required for the various stages of overhaul listed under item 2.1 above may be forwarded in the following listing:

Remarks Total Material Labor Mandays 2K/JCN Routine No.

OR

Remarks

EIC/JCN WR Brief Mandays Labor Material Total

- 3. Advance Planning Documents
- 3.1 Prepare and issue a POT&I Plan.

CONTINU	CONTINUATION SHEET	EET				SHIP S	YSTEM	SHIP SYSTEM WORK DESCRIPTION	ESCRIP	NOIL							
SWLIN 813A01*			SYSTEM	EM	PLANNI	ING AND	PRODUC	PLANNING AND PRODUCTION CONTROL	NTROL								
NO.	ITE	ITEM #				DESCI	DESCRIPTION				M/D	M/D MATL \$ COST \$	SOS	\$ 1	ASSIGMT	PRI	
		e,	3.2 P	Prepare and		sue a Po	issue a POT&I Report.	port.							SY		

Performance of POT&I covered on SWLIN 986A01*.

NOTE:

HULL NUMBER	ER	s	SYSTEM	JCN INDICATED BELOW	TITLE		
			DESIGN SUPPORT				
SWLIN			TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR	AND REPAIR	
	830A01A			0090			
JCN	ITEM #		DESCRIPTION	M/D MATL\$	\$ TSOO	ASSIGMT	PRI
	1.	Hull	Hull Vibration Survey			SY	
		1.1	During post repair trial, conduct hull vibration survey and forward report of results to ship and Type Commander.	l vibration to ship and			
		1.2	Conduct machinery vibration survey after repairs in accordance with 1200 psi Propulsion Plant Test Procedure No. 073U5000012 (Machinery Vibration Analysis).	ter repairs n Plant Test Vibration			
	2.	Designengin	Design and Engineering Services - Provide design and engineering services during overhaul as follows:	sign and ows:		SX	
		2.1	Design Division Test Documentation				
		2.2	Design Division Test Coordination				
		2.3	Plan Printing and Reproduction				
	NOTE:	Plan jobs	Plan Preparation/Revision is covered by the individual jobs requiring this service.	individual			

							I
HULL NUMBER	SER	SYSTEM	JCN INDICATED BELOW) BELOW	TITLE		
		COMPUTER PROGRAMS					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANC	MAINTENANCE AND REPAIR	
	834A01A						
JCN	ITEM #	DESCRIPTION		M/D MATL \$ COST \$	\$ COST \$	ASSIGMT	E E
	1.	Provide automated data processing (ADP) services as required throughout the overhaul.	services as			SY	

HULL NUMBER	BER	SYSTEM	JCN INDICATED BELOW	TITLE		
		QUALITY ASSURANCE				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE	MAINTENANCE AND REPAIR	
	840A01A					
JCN	ITEM#	DESCRIPTION	M/D MATL\$	\$ TSOO	ASSIGMT	PR
	1. Prov	Provide services, inspections and tests as follows:	collows:		SY	
	1.1	Develop inspection procedures and checklists.	scklists.			
	1.2	Conduct tests and provide a set of completed test memoranda.	ompleted test			
	1.3	Conduct laboratory testing of ferrous and ferrous metals.	s and non-			
	1.4	Conduct chemical analysis of metals, lubricants, fuels, boiler water and industrial materials.	lubricants, aterials.			
	1.5	Conduct non-destructive testing.				
	1.6	Conduct visual inspections.				

Conduct audits and verify compliance with quality control procedures.

1.8

1.7

Develop processes for welding, silver brazing, forming, and heat treatment of metals.

HULL NUMBER	œ	S	SYSTEM TESTS AND INSPECTIONS CRITERIA AND PROCEDURES	JCN INDICATED BELOW	TITLE		
SWLIN		F	TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE	MAINTENANCE AND REPAIR	
	841A01A			U60A			
JCN	ITEM #		DESCRIPTION	M/D MATL\$	\$ TSOO	ASSIGMT	PR
	1.	Boiler	Boiler Feedwater Analysis Procedure			FA	
		1:1	Prior to and upon completion of overhaul, certified Steam Generating Plant Inspector observe feedwater sampling and analysis techniques employed by Ship's Force to determine compliance with standards in NSTM Chapter 9560.	aul, ector is o n			
		1.2	Independently analyze samples of feedwater to verify Ship's Force analysis.	water			

FA

Inspect boiler chemistry laboratory and reagents for condition of equipment and its

proper use.

5

1.3

Submit report of analysis and procedures with recommendations to ship's Commanding Officer with copy to Type Commander.

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE
	MAINTENANCE		
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR
851A01A		UEOO	
JCN ITEM#	DESCRIPTION	M/D M/	M/D MATL \$ COST \$ ASSIGNT PRI

1. Maintenance Engineering

1.1 Provide completed bearing clearance data sheets to Ship's Force on data sheets suitable for Ship's Force retention, prior to completion of overhaul.

1.1.1 Includes propulsion turbines, reduction gears and shafting, steering including rudder, and ship's service power generation equipment which have been opened, repaired or replaced by the shipyard during the overhaul.

П

Total Control

HULL NUMBER	ER	SYSTEM	ENGINEERING DRAWINGS AND	JCN INDICATED BELOW		TITLE		
			SPECIFICATIONS					
SWLIN		TOTAL SHIPYARD COST	YARD COST	EIC GROUP		MAINTENANCE AND KEPAIK	AND KEPAIR	
	855A01A							
JCN	ITEM #		DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT	표
	1. Rev	Revise, update and record drawings.	and distribute selected s.				SY	

350

HULL NUMBER	ER	SYSTEM	JCN INDICATED BELOW	ELOW	TITLE		
		TECHNICAL MANUALS AND OTHER DATA					
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	856A01A						
JCN	ITEM #	DESCRIPTION	I/W	M/D MATL\$ COST\$	COST \$	ASSIGMT	FR
	 Revis data. 	Revise, update and distribute selected record data.	rd			SX	

PART 3.9

MAJOR SHIP SYSTEM 9

MAJOR SHIP SYSTEM 9 - SHIP ASSEMBLY AND SUPPORT SERVICES - PUBLIC SHIPYARDS

CONTRACTUAL AND PRODUCTION SUPPORT	TRIALS	FIRE AND FLOODING PROTECTION	TESTS AND INSPECTION	CONTRACT DATA REQUIREMENTS (ADMINISTRATION)	CONSTRUCTION SUPPORT	STAGING, SCAFFOLDING AND CRIBBING	TEMPORARY UTILITIES AND SERVICES	MATERIAL HANDLING AND REMOVAL	DRYDOCKING
980	982	985	986	886	066	166	992	993	766

1ULL NUMBER	SYSTEM CONTRACTURAL AND PRODUCTION SUPPORT	JCN INDICATED BELOW		
MEIN	TOTAL SHIPYARD COST	EIC GROUP	MAIL	MAINTENANCE AND REPAIR
980A01A		ОНОО		
JCN ITEM#	DESCRIPTION	M/D	M/D MATL \$ COST \$	ST \$ ASSIGMT PRI

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1:1

MATLS M/D

COST \$

SY

Assist Ship's Force

In accordance with Type Commander Authorization through the appropriate agency in the shipyard. establish a job order to provide 100 man-days of industrial assistance to Ship's Force for use as directed by the Commanding Officer

Minor Assist Work

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SY

In accordance with Type Commander Authorization establish a job order to provide for unforeseen authorized work, without excessive paper work, Assist work charged to this job order will not by the issuance of a "Minor Assist Work" job order. This job order authorizes production shops to charge for direct labor expended in minor contingencies in the performance of assistance incidental to authorized work. exceed four (4) man-hours per incident. unanticipated but necessary production 2.1

HULL NUMBER	ER	SYSTEM	JCN INDICATED BELOW		TITLE	
		TRIALS				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	
	982A01A		0200			
ICN	ITEM #	DESCRIPTION	C/W	MATIS	M/D MATI & COST & ASSIGNT PRI	PRI

Dock Trials - Conduct post overhaul dock trials.

SY

1.1 Ascertain the exact condition of the machinery of the ship after repairs and alterations are complete and report any defect, deficiency or maladjustment. Applicable procedures include:

1.1.1 Machinery - 1200 psi Propulsion Plant
 Test Procedure No. 200U5010022 (Dock
 Trials).

NOTE: Cost of conducting 1200 psi Propulsion Plant Test Procedures during trials is covered in estimate for individual test.

1.1.2 Ordnance/Electronics

Sea Trials - Conduct post overhaul sea trial.

2.1 Determine that all work has been completed and the ship and its equipment are ready for sea in all respects. Applicable procedures include:

2.1.1 Machinery - 1200 psi Propulsion Plant Test Procedure No. 20005050022 (Sea Trials). NOTE: Cost of conducting 1200 psi Propulsion Plant Test Procedures during trials is covered in estimate for individual test.

2.1.2 Ordnance/Electronics -

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SWLIN 982A01*	<i>3</i>	SYSTEM	TRIALS					
CN	TEM #		DESCRIPTION	I/W	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI	PR.

2.2 Take and record data on test forms, and submit required reports.

NOTE: NAVSEA 0901-LP-094-0000 Chapter 094 provides guidance.

NOTE: Correction of deficiencies covered under SWLIN 990A01*.

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HOLL NUMBER	×		SYSTEM		JCN INDICATED BELOW	ED BELOW		= ==		
			FIRE AND	FLOODING PROTECTION						
SWLIN			TOTAL SHIPYARD COST	ARD COST	EIC GROUP			MAINTENANCE AND REPAIR	ND REPAIR	
	985A01A	A				1080				
JCN	ITEM #			DESCRIPTION		M/D M	MATL \$	\$ TSOO	ASSIGMT	PR
	1.	Fire	Fire Protection							
		1.1		Provide following fire protection services:	rvices:					
			1.1.1	Install and maintain a temporary falarm system during the overhaul period. Remove it prior to ship's completion.	orary fire rhaul ship's				SX	
			1.1.2	Provide fire watch personnel at each hot work site as required by shipyard.	l at each y shipyard.				FA	
			1.1.3	Provide and maintain fire extinguishers for Ship's Force fire watches throughout the availability.	ktinguishers es through-				SY	
			1.1.4	Overhauling activity provides fire watch services at each hot work site to augment those provided by Ship's Force fire watches as determined at pre-arrival conference.	es fire watc ite to augme rce fire wat conference	th ent ches			SX	
		1.2	Replenish	sh CO2 fire extinguishers.					SY	
	2.	Prov	Provide flood protection.	protection.					SY	
	NOTE:	Temp	orary servi	Temporary services are covered on SWLIN 992A01*.	401*.					

									1
HULL NUMBER	8	5,	SYSTEM		JCN INDICATED BELOW		TITLE		
				TEST AND INSPECTIONS					
SWLIN			TOTAL SH	TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	986A01A				UEOO				
JCN	ITEM #			DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
	1.	Condu	ict pre-	Conduct pre-overhaul tests and inspections (POT&I).	(POT&I).			SY	
	5.	Condu inspe a rep No. t	Conduct unde inspections a report of No. to	Conduct underwater body pre-overhaul test and inspections for the following systems, submit a report of repairs required by WBS and Item No. to	i s t d			SY	
	NOTE:	Autho	Authorized repair under the applica	Authorized repairs are to be reported and funded under the applicable repair SWLIN.	ınded				
				8	COMNAVSURFLANT				
		WBS	Item	System	Routine Item				
		111	01	Shell Plating	9110-2				
		114	5 5	Shell Appendages	9110-2				
		161	07	Stern Tubes Shaft/Propeller Struts	9430-1 9440-1				
		191	03	Rudder Bearing Trunk	9240-2				
		163	01	Sea Chests	9120-1				
		165	01	Sonar Domes/Rubber Window	9190-4				
		243	03	External Snaiting Stern Tube Bearing	9430-1				
		244	03	Strut Bearing	9430-1				
		245	01	Propeller	9440-1				
		295	01	Rudder	9240-2				
		633	05	Cathodic Protection Anodes	9190~4				
	NOTE:	Item	2 cover	Item 2 covers inspection costs. Drydocking costs	costs				
		cover	ed unde	covered under SWLIN 997A01*.					

HULL NUMBER	-	SYSTEM	JCN INDICATED BELOW	ED BELOV		TITLE		
		TEST AND INSPECTIONS						
SWLIN		TOTAL SHIPYARD COST	EIC GROUP			MAINTENANCE AND REPAIR	ND REPAIR	
	986A01A			UEOO				
JCN	ITEM #	DESCRIPTION		M/D	M/D MATL\$	COST \$	ASSIGMT	FR
	1. Coi	Conduct pre-overhaul tests and inspections (POT&I).	(POT&I).				SY	
	2. Cor ins rej to	Conduct underwater body pre-overhaul test and inspections for the following systems, submit a report of repairs required by WBS and Item No.	nd it a No.				SY	

|--|

Satisfies COMNAVSURFPAC Standard Work Item	2106 aq	2106 aq						2106 au			2106 at	2106 as	2106 ar
System	Shell Plating	Shell Appendages	Stern Tubes	Shaft/Propeller Struts	Rudder Bearing Trunk	Sea Chests	Sonar Domes/Rubber Window	External Shafting	Stern Tube Bearing	Strut Bearing	Propeller	Rudder	Cathodic Protection Anodes
Item	10	01	01	05	03	01	01	03	05	03	01	01	02
WBS	111	114	161	191	191	163	165	243	244	244	245	295	633

NOTE: Item 2 covers inspection costs. Drydocking costs covered under SWLIN 997A01*.

HULL NUMBER	ER	SYSTEM	JCN INDICATED BELOW		TITLE	
		TESTS AND INSPECTIONS				
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	REPAIR
	986A02A		0200			
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$		ASSIGMT PRI

Propulsion Plant Preliminary Propulsion Examining Board

i

SY

1.1 Completion of repairs and alterations to the propulsion plant and auxiliary systems, conduct a Readiness for Boiler Light-Off Inspection in accordance with 1200 psi Propulsion Plant Test Procedure No. 20005000022. (Readiness for Boiler Light-Off)

NOTE: Cost of conducting 1200 psi Propulsion Plant Test Procedures during readiness inspection is covered in estimate for individual test.

- 1.1.1 Conduct in conjunction with Ship's Force.
- 1.1.2 Submit reports of restrictive discrepancies to Type Commander and ship's Commanding Officer.
- 1.2 Conduct mock LOE in accordance with existing written procedures.
- NOTE: If mock LOE is conducted, Phase I of most 1200 psi Propulsion Plant Test Procedures may be omitted in accordance with NAVSEA 0941-LP-053-6010, Table 3-1.
- NOTE: Correction of deficiencies covered on SWLIN 990A01*.
- 2. Lube Oil and Hydraulic Oil Analysis
- 2.1 Provide services to conduct routine analysis of lube and hydraulic oil samples submitted by Ship's Force.

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CONTINUATION SHEET	ON SHEET		SHIP SYSTEM WORK DESCRIPTION					
SWLIN 986A02*		6	SYSTEM TESTS AND INSPECTIONS					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PRI
		2.2	Provide analysis report to Ship's Force.					
	3.	Techi	Technical Laboratory Services				SY	
		3.1	Provide technical and laboratory services to inspect and test materials used in connection with production work, including Level 1 materials.					
	4.	Temp	Tempest Inspection				SY	
		4.1	Perform post overhaul Tempest inspection in accordance with MIL-STD-1680 (Ships).					
	5.	Insp	Inspection Services				SY	
		5.1	Provide inspection services as specified in NAVSHIPSINST 7600.26B of 19 June 1970. These services include the inspection and test of productive work and associated engineering or technician requirements for quality control or assurance action required by an external technical authority or specified by a customer.					
		Elect	Electromagnetic Interference Tests (EMI)				SY	
		6.1	Perform post overhaul EMI tests in accordance with NAVSEAINST 9671.25.					
	7.	Secu	Secure Electrical Information Processing Systems				FA#	
		7.1	Conduct Field Technical Authority inspection of Secure Electrical Information Processing Systems					
	NOTE:	Must	Must be accomplished prior to commencement of overhaul.					

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TITLE	
	TEST AND INSPECTION			
WLIN	TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR	
986A03A		UE00	- septe	
JCN ITEM#	DESCRIPTION	M/D M/	M/D MATL\$ COST\$ ASSIGMT PRI	PR

1.1 Prerequisites:

Combat System Battery Alignment

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SY

Prior to Battery Alignment inspect all optics and advise the Type Commander and the ship if repairs are required.

NOTE: All optics will normally have been repaired and gassed during the pre-overhaul TAV.

NOTE: Individual element not included as part of ROH work package shall be checked prior to beginning the Battery Alignment.

1.2 Perform all mission essential Battery Alignment adjustments to bring the search radars, sonar, fire control radars, computers, gyros, stable elements, guns, missile launchers, underwater fire control system and torpedo battery to a common reference. These Battery Alignment checks shall be performed in accordance with OP 762 and OP 2456.

NOTE: Omission of an element does not remove the requirement to include it in the alignment.

- 1.3 All Tram and bench mark data shall be engraved on brass plates and affixed to the specific equipment concerned.
- 1.4 Provide a complete set of buctery alignment data to the ship within two weeks of ROH completion.

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN	S	SYSTEM					
986A03*		TEST AND INSPECTION					
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	COST \$	ASSIGMT PRI	Æ
	1.5	Search Radar mechanical and electrical zero					
		should coincide with the references element					
		mechanical zero.					

2. Weapon Systems Pre-Arrival Inspection

2.1 Conduct Weapons Systems Pre-Arrival Inspection.

2.2 Provide list of deficiencies to Ship's Force and TYCOM with cost estimate for each repair item required.

HULL NUMBER	8.	SYSTEM CONTRACT DATA REQUIREMENTS (ADMINISTRATION)	JCN INDICATED BELOW		TITLE		
SWLIN	988 A 01A	TOTAL SHIPYARD COST	EIC GROUP				
CN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI	PR

1.1 Maintain SARP as a current and accurate document; revise and re-issue as necessary.

Provide services to prepare and issue a SARP.

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HULL NUMBER	SYSTEM	JCN INDICATED BELOW		TITLE
	CONSTRUCTION SUPPORT			
SWLIN	TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR
990A01A	lA	ОНОО		
JCN ITEM#	DESCRIPTION	M/D	MATL \$	M/D MATL\$ COST\$ ASSIGMT PRI

Dock and Sea Trial Discrepancies (New Work) ;

COST \$ MATL \$

SY

and post-repair trials. Intent of this item Accomplish minor new work arising from dock is to: 1:1

any major repairs required as a result undertaken shall not delay the ship's new work within an overall limitation minor discrepancies which constitute completion unless sanctioned by Type Commander. A limit of \$1,000.00 for of trials. Provide return costs for of 100 mandays. Any new minor work Advise Type Commander by message of each item repaired under this SWLIN Correct dock and post repair trial any single item is established. in the ship's departure report. 1.1.1

Dock and Sea Trial Discrepancies (Authorized Work) 5

- during dock and post repair trials as follows: Accomplish repairs to discrepancies uncovered 2.1
- completion of the ship's availability. Major work items will be accomplished order as deemed appropriate. These to facilitate the timely closing of expeditiously as possible in order on the basic SWLIN, or charged to repairs are to be accomplished as all outstanding job orders at the defective work and spoilage job 2.1.1

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CONTINUATION	
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SWLIN		SYSTEM					
\$90A01*		CONSTRUCTION SUPPORT					
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL \$ COST \$	\$ TSOO	ASSIGMT PRI	æ
	3.	Propulsion Examination Board (PEB) Discrepancies				SY	

- 3.1 Correct discrepancies resulting from preliminary PEB inspection (SWLIN 986A02*) as authorized by Type Commander.
 - 3.2 Correct discrepancies resulting from PEB inspection.

HULL NUMBER		SYSTEM		JCN INDICATED BELOW	D BELOV		TITLE		
		STAGING	STAGING SCAFFOLDING AND CRIBBING						
SWLIN		TOTAL SHIPYARD COST	ARD COST	EIC GROUP			MAINTENANCE AND REPAIR	IND REPAIR	
	991A01A				9080				
JCN	ITEM #		DESCRIPTION		M/D	MATL \$	COST \$	ASSIGMT	PR
	1. Sta	ging and Rou	Staging and Routine Drydock Work					SY	
	1.1		This work item covers staging, cranes and brows, forklifts, portable platforms, and rolling scaffolds, to accomplish the following inspections, repairs, blasting and painting, while the ship is in drydock:	s and brows, olling og inspec-					
		1.1.1	Underwater Hull; Inspection						
		1.1.2	Underwater Body; Clean and Paint	aint					
		1.1.3	Freeboard; Clean and Paint						
		1.1.4	Sea Valves; Repair						
		1.1.5	Sea Chests; Inspection						
		1.1.6	Propeller; Inspection						
		1.1.7	Propulsion Shaft; Inspection						
		1.1.8	Cathodic Protection System; Inspection						
		1.1.9	Rudder; Fin Stabilizers, etc.; Inspection	:					

Sonar Transducer and Dome; Replace or Inspection and Test

Weldments; Inspection and Repair

1.1.10

1.1.11

HULL NUMBER	ER	SYSTEM		JCN INDICATED BELOW		TITLE		
		TEMPORA	TEMPORARY UTILITIES AND SERVICES					
SWLIN		TOTAL SHIPYARD COST		EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	992A01A			0000				
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	\$ TSOO	ASSIGMT	PR
	l. Temp	Temporary Services	ices				SY	
	1.1	Provide the	- 120	ship while				
		in overhaul the connect	haul and not self sustaining. Includes necting/disconnecting of temporary services	Includes ary services				
		from ship a	from ship arrival to departure during the period	the period				
		inoperative		all include:				
		1.1.1	Electric power					
		1.1.2	Firemain and flushing water					
		1.1.3	100# shore steam					
		1.1.4	Feed Water					
		1.1.5	Fresh water (potable)					
,		1.1.6	Telephone					
		1.1.7	Soil connections					
		1.1.8	Lighting					
		1.1.9	Brows and quarterdeck shelters	S				

Garbage disposal service

1.1.10

Temporary ventilation

1.1.11

Compressed air

1.1.12

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

992A01*	TEMPORARY UTILITIES AND SERVICES					
CN ITEM#	DESCRIPTION	M/D	MATL \$	M/D MATL \$ COST \$	ASSIGMT PRI	PR

- 1.1.13 Install and maintain gangways, catwalks, and all staging, temporary lifelines and stanchions required for safe access to work areas. While in drydock this will include the following (or equivalent):
- 1.1.13.1 Nylon or rope webbing attached securely, top and bottom, to the lifelines around the full perimeter of both the main deck and above where necessary.
- 1.1.13.2 Nylon or rope webbing or a net rigged below, affixed to all brows and brow approaches.
- 1.2 Provide services of gas test engineer as required during the overhaul.
- 2. Temporary Messing and Berthing

SY

- 2.1 Provide temporary messing and galley facilities and berthing facilities (if required).
- Defuel and Refuel Ship
- 3.1 Provide equipment for removal of all fossil fuels from ship (N.S. and N.D. fuel oil, JP-5, marine diesel, etc.) including transportation for proper stowage and sludge barge service. Includes fuel analysis and a report to the cognizant codes and the ship's Commanding Officer.

SHIP SYSTEM WORK DESCRIPTION

CONTINUATION SHEET	ION SHEET	SHIP SYSTEM WORK DESCRIPTION		1
SWLIN 992A01*		SYSTEM TEMPORARY UTILITIES AND SERVICES		
JCN	ITEM #	DESCRIPTION M/D MATL \$ COST \$ AS	ASSIGMT PRI	~
	NOTE:	NSTM Chapter 9550 provides guidance and provides for refueling ship prior to lightoff and dock trials.		
	4	Portable Tools for Ship's Force work.	SY	
		4.1 Provide portable tools for Ship's Force work.	1	
	NOTE:	Crane and rigging services are covered on SWLIN 993A01*.	•	
	NOTE:	The cost of temporary services which are uniquely related to specific repairs shall be charged to the job order for those repairs.		
	NOTE:	Temporary services shall be disconnected at the earliest date mutually agreeable to the Commanding Officer and the Shipyard after they are no longer needed.		
	NOTE:	Appropriate OPNAVINST for provision of ship-to-ship connections and services provide guidance. Example: OPNAVINST 9930.1C (Ship-to-Shore Water Connections).		
	NOTE:	Fire protection services are covered on SWLIN 985A01*.		

5:50

HULL NUMBER	8	SYSTEM MATERIAL HANDLING AND REMOVAL	JCN INDICATED BELOW		TITLE		
SWLIN		TOTAL SHIPYARD COST	EIC GROUP		MAINTENANCE AND REPAIR	AND REPAIR	
	993A01A		0000				
JCN	ITEM #	DESCRIPTION	M/D	M/D MATL\$ COST\$	COST \$	ASSIGMT PRI	PR

- Hull Accesses ;
- of equipment and machinery. This SWLIN provides Provide temporary hull access for the handling

SY

- Includes authorization as to access configuration the Type Commander and Ship's Commanding Officer. Copies of inspection report will be provided to structure for shipping and unshipping equipment Processes, NAVSHIPS 0900-000-1000 Fabrication, restored to the original structure efficiency. Chapter 9110 Hull Structure provides guidance. for the removal, reinstallation, testing and and location, plus testing and inspection of fasteners and welds of reinstalled closures. inspection of accesses made in primary hull Section 9090-1 Welding, Riveting and Allied Welding and Inspection Ship Hulls and NSTM and machinery to ensure that closures are General Specifications for Ship's U.S.N. 1:1
- Repair Parts and Allowance Material 5

Provide the following services and material to support the Ship's Force with repair parts and allowance materials:

equipment, crane services, and transportation Assistance in the form of material handling for the off-loading and on-loading of all repair parts and allowance material. 2.1

CONTINUATION SHEET

SHIP SYSTEM WORK DESCRIPTION

SWLIN 993A01*		S	SYSTEM MATERIAL HANDLING AND REMOVAL					
JCN	ITEM #		DESCRIPTION	M/D	MATL \$	COST \$	ASSIGMT	PR
		2.2	Warehouse space, facilities and materials handling equipment for the proper and secure stowage of off-loaded allowance items and material received during the overhaul period.					0
		2.3	Packing and preservation services for the packaging or repackaging of allowance list material.					
		2.4	Technical reference books and civilian technical assistance for identification of material.					
	NOTE:	Approobtai onboa shipy of sp from	Approval of ship's Commanding Officer must be obtained prior to shipyard utilization of ships onboard spare parts and allowance material. The shipyard is responsible for the timely replacement of spares or other allowance material obtained from ship's OBRP.					
	3.	Condu	Conduct Supply Operation Assistance Program (SOAP).			1	FA	
	4.	Crane	Crane and Rigging Services				SY	
		Provi	Provide crane and rigging services in support of production shops and Ship's Force industrial effort.					

HULL NUMBER	SYSTEM	JCN INDICATED BELOW	TILE
SWLIN	TOTAL SHIPYARD COST	EIC GROUP	MAINTENANCE AND REPAIR
997A01A		UBOA	
JCN ITEM#	DESCRIPTION	M/D MAT	M/D MATL \$ COST \$ ASSIGMT PRI

1. Dock and Undock Ship

SY

1.1 Prepare graving dock, floating drydock or marine railway; dock ship; undock ship and clean railway after final hauling. NSTM Chapter 9970 provides guidance.

1.2 Provide the Commanding Officer with Docking Report information required by NSTM Chapter 9070. Prepare propeller docking report, NAVSHIPS 223.4 (NAVSHIPS Report Symbol 9070-2, required by NSTM Chapter 9440).

NOTE: All staging provided by SWLIN 991A01*.

NOTE: All temporary services provided in SWLIN 992A01*.

PART 4

R/M "D" ALTS LIST

PART 4

DDG-37 CLASS SARP

PLANNING DOCUMENT

R/M "D" ALTS

07/22/77

ALTERATION		
NUMBER	BRIEF	SWBS
138	RELO DISTIL PLANT BRINE PUMP	531
191	PROVIDE ADDITIONAL DECK DRAINS	526
200	PROVIDE DRNAGE VOID (6-190-0-V)	529
208	PRO 'IDE ADD DRNS BLWOUT HATCH	526
217	MOD RUDDER POST PACKING GLAND	561
231	REPL STUD&NUTS, ATOMIZING VALVE	255
235	INSTL ACCESS PLT: REMOV VNT FN	512
238	WRK INCNTL TO O/A6840 5/54 0-8	481
296	STEERING GEAR HYD SYS MODS	561
304	REMOVE SOOTBLOWER UNITS G & H	221
310	INSTALL FDB OPERATING SHAFT	251
316	INSP/MOD FUEL OIL BURNER LEADS	261
330	REPL AMMO HOIST DRIVES	711
338	REPL ACC AIR FLOW TOTAL RELAYS	221
346	LP TURB ASTERN RING BOLT MOD	231
352	MK32 MOD5&7 SHIPBD DRAW MODS	751
355	TERRIER STRKDWN/BLWOUT HATCH	169
362	CIRCUIT FD FLOODING ALARM SYS	436
367	LOW LUBE OIL ALARM	436
1010	MOD CVR PLATE ON COOLING COILS	512
1017	INSTL IMPRV SOOTBLOWER HEADS	221
1027	200KW MG SET COOL WATER ALARM	314
1043	INSTL DIODES 600 KW 400 HZ MG ST	314
1045	REINFORCE DFT	255
1066	ACC/FWC PRESSURE GAGE INSTALL	221
1072	MOD MK NC2 MOD 2A PLOT	426
1100	INSTL ELLIPTICAL WAVEGUIDE	471
1109	F.O. SIMPLEX STRAINERS	261
1112	SHOCK HARDENED BRICK WORK	221
1113	REPL UNSAT HOTWATER HEATERS	533
1125	STEER GEAR PWR FAILURE LOCK	561
1133	REPLMT OF SPA-4 REPEATERS	450
1135	FLOODING ALARM FOR SONAR SPACE	436
1137	WATER TIGHT AVAP	411
1138	FEEDWATER VALVE HOUSING DRAIN	255
1147	AUX EXH STEAM EXPAND JOINT	534
1149	SUPERHTR/ROT EQUIP HP DRN ORF	221
1154	REPL LS-43X DRUM LVL TRANSMITR	255
1165	PIVOT PAD TURB JOURNAL BEARING	231
1166	REMOV 4 PEN RECORDRS&ASSOC EQP	221

PART 4 (CONT)

BRIEF	SWBS
REMOV FOAM SPRINKL SYS MAGAZNE	555
	529
	512
RELOC MISSILE HOUSE SPR. VALVE	522
INSTL CHAIN GUIDE FOR YARWAY	221
ASROC BLAST SHIELD REPLACEMENT	721
BOILER LOWER SCREEN BAFFLE MOD	221
SSTG LUBE OIL FILTER RELOCATE	341
INSTL EVAP FEED TREATMENT SYS	531
MORPHOLINE INJECTION BACKFIT	255
REMOVE FO TANK HEATING COILS	192
INSTL FUNNEL IN WASTE DRN LINE	529
MN COND TEMP INDICATOR & ALARM	254
ACC VALVE MOD	221
REMOVE COMB AIR FLOW CNTRL DMP	251
MN FEED PUMP STEAM ADM VLV MOD	255
WESTINGHOUSE FDB L.O. FILTER	251
TERRIER TRANS CAR SOLENOD REPL	712
CHECK VLV ON FP180 PROPORTIONR	522
NTDS COOLING WATER ALARM EXT	436
ACC AIR LOCK MOD	221
SSTG LUBE OIL PUMP MOD KIT	311
BOILER PT FAN BUTERFLY VLV MOD	251
MFP LUBE OIL CONTROLLER	255
PUMP ROOM LEAK OFF	
REPLACE MOORE FWC SYS TRANS	255
FDB TACHOMETER REPLACE	251
REPL CONAIRBORNE TEMP SYSTEM	
DUPLEX FUEL OIL STRAINER	
	REMOV FOAM SPRINKL SYS MAGAZNE RELOCATE MISSILE MAG DRAINS ACESS FOR CLN VENTS & A/C SYS RELOC MISSILE HOUSE SPR. VALVE INSTL CHAIN GUIDE FOR YARWAY ASROC BLAST SHIELD REPLACEMENT BOILER LOWER SCREEN BAFFLE MOD SSTG LUBE OIL FILTER RELOCATE INSTL EVAP FEED TREATMENT SYS MORPHOLINE INJECTION BACKFIT REMOVE FO TANK HEATING COILS INSTL FUNNEL IN WASTE DRN LINE MN COND TEMP INDICATOR & ALARM ACC VALVE MOD REMOVE COMB AIR FLOW CNTRL DMP MN FEED PUMP STEAM ADM VLV MOD WESTINGHOUSE FDB L.O. FILTER TERRIER TRANS CAR SOLENOD REPL CHECK VLV ON FP180 PROPORTIONR NTDS COOLING WATER ALARM EXT ACC AIR LOCK MOD SSTG LUBE OIL PUMP MOD KIT BOILER PT FAN BUTERFLY VLV MOD MFP LUBE OIL CONTROLLER PUMP ROOM LEAK OFF REPLACE MOORE FWC SYS TRANS FDB TACHOMETER REPLACE REPL CONAIRBORNE TEMP SYSTEM

PART 5

RECORD OF CHANGES

(Document Authorizing Change) AUTHORITY RECORD OF CHANGES FOR ISSUE - (DATE OF ISSUE) (Brief Description of Change) DESCRIPTION OF CHANGE PART 5 (SWLIN affected by change) SWLIN

PART 6

GLOSSARY

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GLOSSARY

<u>Calibration</u> - The process by which Standards and Calibration Laboratories and qualification activities compare a standard (test or measuring equipment or instrument) with a standard of higher accuracy to ensure that the former is within specified limits throughout its entire range. The calibration process involves the use of approved instrument calibration procedures and includes adjustments or incidental repair necessary to bring the standard or instrument being calibrated within specified limits.

Classification of Repair or Overhaul - The following definitions from NAVSHIPINST 4790.1 Change 4, 9 July 1973 apply to terms used in SARP, Part 3.

1. Class A Work which requires such overhaul or repairs, modifications, field changes, ORDALTS or SHIPALTS, as will sustain or improve the operating and performance characteristics of the system, subsystem or component being repaired or altered to meet its most recent design and technical specifications for that item.

It is intended that the end product be in "like-new" condition in appearance as well as in operation and performance. All manufacturers' and technical manual performance standards and specifications unless superseded by proper authority, will be met as will all technical documentation. The repair activity will demonstrate that the end product successfully meets all performance criteria specified by the governing specifications. Defining an overhaul as Class "A" means that all actions required to meet the definition is applicable to all components, sub-systems and systems whether machinery/electrical/hull, electronics or weapons, without regard to equipment cost, size or complexity. Thus, a Class "A" overhaul of a 10 horsepower motor is just as much Class "A" as that of a radar set or a boiler, although the demands on resources differ greatly.

- 2. Class B Work which requires such overhaul or repairs as will restore the operating and performance characteristics of a system, sub-system or component to its "original" design and technical specifications. If it is required to restore the operating and performance characteristics of an item to other than its original design and technical specifications, it must be so specified and the performance criteria defined. SHIPALTS, ORDALTS, field changes and modifications, even if applicable, are not to be accomplished unless specified by the Customer. Maintenance adjustment and calibration routines specified by authority, are required. The repair activity will demonstrate that the end product successfully meets all performance criteria specified by the governing specifications.
- 3. Class C Repair work on a system, sub-system or component specified by the work request or that work required to correct the particular deficient conditions or malfunctions specified by the Customer. The repair activity must demonstrate that the work requested has been accomplished or that the conditions/malfunctions described have

GLOSSARY (CONT)

- 3. Class C been corrected, but the repairing activity has no responsibility for the repair or proper operation of the associated components of the equipment or for the operation of the system/sub-system equipment as a whole.
- 4. Class D Work associated with "Open, Inspect and Report" type of work request where the Customer cannot be specific about what is or may be wrong with the item. This Class of work is intended to be diagnostic in nature and thus depending on the type of equipment, may require various tests, followed by inspection to assist in a complete diagnosis. The repair activity will report findings, recommendations and cost estimates to the Customer for authorization prior to any repair work being accomplished. When requested by the Customer, minor repairs and adjustments may be accomplished without prior authorization to the extent specified.
- 5. Class E Work required to incorporate all alterations and modifications specified for a designated system, sub-system or component. The repair activity will demonstrate the successful checkout of the work accomplished to assure compliance with the performance standards established for the modification only to the extent of the work performed. When required by the Customer, the repair activity will conduct system tests to prove system operability through affected interfaces. Repairs, if any, are minor in nature.

<u>Cost Estimating</u> - The following definitions apply to the cost estimating terms used in SARP, Part 3.

- 1. M/D Man-days for the work in the direct accomplishment of the applicable SWLIN and directly chargeable to Customer funds.
- 2. MATL \$ Costs, in dollars, for all material (includes all equipment components, assemblies, contractor support, etc.) provided by the Shipyard for accomplishment of the SWLIN. The cost does not include Government Furnished Material (GFM) and centrally procured Long Lead Time Material (LLTM) provided to the Shipyard.
- 3. Cost \$ The sum, in dollars, of M/D and Material Costs to be charged to the Customer for work accomplished.
- 4. Total Shipyard Cost The total SWLIN cost (in dollars) directly chargeable to Customer funds.

<u>Customer</u> - An activity (e.g., NAVSEA, Type Commander) that possesses the authorization and funds for the accomplishment of overhaul work.

EIC (Equipment Identification Code) - An alphanumeric code used in the 3-M (Maintenance and Material Management) System to identify system, sub-system, and the equipment on which maintenance is performed. The EIC and its relation to the 3-M System is further defined by Maintenance Data Collection System EIC Manual.

PART 6

GLOSSARY (CONT)

Overhaul Activity - Activity responsible to the Customer for the accomplishment of the overhaul work. Overhaul Activity will be the Naval Shipyard or Supervisor of Shipbuilding as designated by CNO.

Forces Afloat Activities - Ship's Company, Tenders, DATC/FMAG, MOTU and other such agencies as arranged by the Type Commander.

<u>Grooming</u> - The process of alignment, adjusting and replacing marginal parts within an operational unit or system so that the unit or system will meet the tolerance requirements. This is not to be interpreted as a refurbishment or restoration of a unit or system.

JCN (Job Control Number) - A 13 digit alphanumeric code which correlates 3-M System documents submitted on a specific work item. The first five digits identify the ship, are common to all SWLIN's, and are not repeated throughout the SARP. Only the last eight digits appear in each SWLIN (Work Request Number).

Overhaul Maintenance - The process of servicing equipment for the purpose of retaining it in operational condition. Overhaul maintenance normally includes lubricating, adjusting, calibrating, cleaning and replacement of certain consumable parts. Overhaul maintenance is distinguished from "refurbishment" in that overhaul maintenance preserves or restores equipment to such a condition that it may be effectively utilized for its designated purpose without appreciably adding to its permanent value or prolonging its intended life.

<u>Refurbishment</u> - Restoring equipment in accordance with specified standards for the purpose of extending its operational life. It normally includes disassembly, inspection, cleaning, replacement of parts, reassembly, and inspection and testing.

<u>Ship System</u> - A combination of parts, assemblies and components on a ship to perform a specific function or functions. The Ship System used in the SARP provides manageable hardware units suited to overhaul work. NAVSHIPS 0900-039-9010 defines the numbering, contents and boundaries of the Ship Systems used (see SWBS).

Ships System Work Description (SSWD) - See Appendix A.

SWBS (Ship Work Breakdown Structure) - A single language numbering structure for defining Ship System Boundaries (NAVSHIPS 0900-039-9010).

SWLIN (System Work List Item Number) - A seven digit alphanumeric code used in SARP, Part 3 to identify overhaul work on a Ship System basis. The SWLIN is further defined in Appendix A, Attachment (1).

<u>Tested</u> - The process (using a comparator) Forces Afloat utilizes to analyze gages, to determine proper operation. These gages are labeled to indicate date tested, due date, and initials of person performing test.

WLI (Work List Item) - Is the source of the individual items such as ShipAlts, Trial Board Item, etc.

SWLIN STRUCTURE

SWLIN - A seven digit alphanumeric code used in SARP Part 3 to identify overhaul work on a Ship System basis. SWLIN will also be used to refer to the contents of the pages of a given system. The SWLIN is further defined in the following sample:

4

0

A

0

3

Sample SWLIN:

Applicable Ship System - SWBS
(Ships Work Breakdown Structure)
Number derived from NAVSHIPS 0900-039-9010

Customer and Type of Work - Single Letter indicating the following:

- A TYCOM Maintenance and A & I Items, non-Nuclear -
- B TYCOM Maintenance, Nuclear
- C TYCOM Alteration, etc., non-Nuclear
- D NAVSEA Alteration, non-Nuclear
- E NAVSEA Alteration, Nuclear
- F NAVSEA Ordalts
- G TYCOM Alteration, etc., Nuclear
- H Administrative/Services (Prorated all Customers), non-Nuclear
- J NAVSEA Miscellaneous
- K Administrative/Services (DSA funded)
- L Administrative/Services (Prorated all Customers)
- M PERA
- N NAVELEX

Sequential Number - Two digit number, from 01 through 99, assigned to each SWLIN of work in a Ship System. For example, this would be the third SWLIN of work in Ship System No. 140 (Superstructure).

SWLIN Revision - Single letter indicating the current revision of the SWLIN. The letter A is used for the initial publication of the entire SARP.